Technical Report Documentation Page

1. Report No. FHWA/TX-01/1722-6	2. Government Accession No.	3. Recipient's Catalog No.
4. Title and Subtitle MAINTENANCE STRATEGIES FOR PAVEMENTS WITH		5. Report Date March 2002
CHEMICALLY STABILIZED LAY	YERS	6. Performing Organization Code
7. Author(s) Thomas J. Freeman and Dallas N. I.	8. Performing Organization Report No. Report 1722-6	
9. Performing Organization Name and Address Texas Transportation Institute		10. Work Unit No. (TRAIS)
The Texas A&M University System College Station, Texas 77843-3135		11. Contract or Grant No. Project No. 0-1722
12. Sponsoring Agency Name and Address Texas Department of Transportation Construction Division		13. Type of Report and Period Covered Research: September 1996 - August 1998
Research and Technology Transfer Section P. O. Box 5080 Austin, Texas 78763-5080		14. Sponsoring Agency Code

#### 15. Supplementary Notes

Research performed in cooperation with the Texas Department of Transportation and the U.S. Department of Transportation, Federal Highway Administration.

Research Project Title: Develop Maintenance Strategy Selection Procedures for Pavements Incorporating Semi-rigid or Chemically Stabilized Layers

#### 16. Abstract

The Texas Department of Transportation does not currently have a formal maintenance strategy selection procedure for pavements that have semi-rigid or chemically stabilized layers. Researchers interviewed experienced TxDOT personnel in each district to determine the appropriate maintenance treatments and timing in that district for a variety of expected situations and conditions.

The result of this project was a set of treatment assignments for each district and for airports, for a matrix of expected conditions including:

- distress type, severity, and quantity;
- traffic level or importance;
- rate of development; and
- purpose of the treatment.

The research team developed a computer program and user's manual to assist in treatment selection.

17. Key Words Maintenance, Rehabilitation, Pavement Repair, Stabilization, Repair Strategy, Treatment Selection		public thro National To 5285 Port I	ions. This document is a	
19. Security Classif.(of this report)  Unclassified  20. Security Classif.(of the Unclassified)  Unclassified		his page)	21. No. of Pages 122	22. Price

# MAINTENANCE STRATEGIES FOR PAVEMENTS WITH CHEMICALLY STABILIZED LAYERS

by

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and

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Report 1722-6
Project Number 0-1722
Research Project Title: Develop Maintenance Strategy Selection Procedures
for Pavements Incorporating Semi-rigid or Chemically Stabilized Layers

Sponsored by the
Texas Department of Transportation
In Cooperation with the
U.S. Department of Transportation
Federal Highway Administration

March 2002

TEXAS TRANSPORTATION INSTITUTE The Texas A&M University System College Station, Texas 77843-3135

# **DISCLAIMER**

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# **ACKNOWLEDGMENTS**

Special thanks are given to Robert Flores of TxDOT's Pharr District for his assistance in the development of this strategy selection process. We also extend our thanks to the representatives of the Texas Department of Transportation for their assistance in conducting the research and development of this report. Thanks are also due to the FHWA for their support.

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# CHAPTER 1. BACKGROUND AND OBJECTIVES

#### **BACKGROUND AND OBJECTIVES**

As the Texas Department of Transportation changes to meet new challenges and as experienced people retire or otherwise leave state service, new maintenance people and area engineers are hired to fill those positions. Since training in the areas of pavement performance and the impact of maintenance treatments is usually a hands-on, learn-by-doing effort, there exists a need to provide these people with some guidance as to when maintenance treatments should be applied. Also, since most formal education programs do not discuss when, why, or even how to apply maintenance treatments, inexperienced personnel are unprepared to deal with these problems. This project addresses this need for the specific situation of asphalt pavements with chemically stabilized layers. In addition to providing guidance to inexperienced personnel, this research will help to standardize the approach to maintaining pavements within a district, and since one district has access to the guidelines from all other districts, new or different approaches used by other districts can be discovered.

The key question to be answered by this project is "what is the proper maintenance strategy and under what conditions should it be performed?" Pavements with stabilized layers perform differently, in terms of distress, than flexible base course pavements and must be maintained differently. For example, a typical, properly performing pavement with stabilized layers will have transverse cracks with a crack spacing (distance from one crack to another) of 6 - 20 feet caused by shrinkage of the underlying stabilized layer. These cracks develop more quickly and are often wider than cracks found on non-stabilized pavements. An inexperienced person might see this cracking as an impending failure of the pavement when, in fact, the pavement will typically remain in this condition and perform quite well for a long time.

The results of this project provide the decision maker with the results of the best decision-making process from experienced people in their district. The field guides detail the decision-making process based on the type, severity, and extent of distress, and on the level of importance of the pavement. The data will then be used to determine the appropriate maintenance technique. Often, the decision maker is trying to "buy time" until a more extensive rehabilitation can be

performed. Knowing that a less expensive treatment will provide adequate service until the road or airport runway is reconstructed will be of tremendous help to those making the decisions.

In support of this approach, the following research was conducted.

#### LITERATURE SEARCH

Researchers conducted an exhaustive literature review which resulted in numerous articles associated with performance and maintenance of pavements with stabilized bases and subbases. However, these articles dealt primarily with strength properties, occasionally with crack spacing or other distress characteristics, and almost never with methods of maintaining these pavements. Because so little data existed on performance and maintenance techniques, the research team abandoned our original approach of discussing the life of various maintenance treatments in favor of identifying the best maintenance treatment for a given situation.

Pertinent aspects of the literature are synthesized in the following paragraphs.

#### **OVERVIEW**

The presence of stabilized layers in a pavement greatly reduces the vertical subgrade pressure but at the same time attracts tensile stresses at the bottom of the stabilized layer(s). Chemically stabilized materials have been used extensively in the U.S. and other countries primarily as base and subbase in flexible pavements. More recently, those materials have been used as subbases to concrete paving (George, 1990). Pavement materials are usually stabilized to upgrade the quality of marginal aggregates. Stabilized layers usually consist of soil or aggregates stabilized with either Portland cement, lime, fly ash, or fly ash with an additive to improve reactivity.

Generally, stabilization results in improved stability and strength of pavement materials. Pavements with chemically stabilized layers are usually overlaid with asphaltic materials to provide a wearing surface. The surface type and thickness depends on traffic volume, availability of materials, cost, climatic conditions, and local practice (George, 1990). The mix design determines the proper proportion of stabilizing agent and water in the mixture to ensure that the layers will have adequate strength and stiffness to support traffic loads.

The mechanisms that result from chemical stabilization with cement lime or fly ash are the same or a combination of the following (Bhuiyan et al., 1995):

- cation exchange, where sodium, magnesium, and other cations are replaced by the calcium cations from the available calcium hydroxide;
- flocculation and agglomeration, where flocculation of the clay particles increases the effective grain size and reduces plasticity, thus increasing the strength of the matrix;
- pozzolanic reaction, where the high pH environment created by the available calcium hydroxide solubilizes silicates and aluminates at the clay surface, which in turn react with calcium ions to form cementitious products primarily composed of calcium silicate hydrates or calcium aluminate hydrates, or both;
- carbonate cementation, where calcium oxide reacts with carbon dioxide from the atmosphere to form calcium carbonate precipitates, which cement the soil particles; and
- cementitious hydration reaction where calcium silicates and/or calcium aluminates, which are chemically combined in the production of portland cement clinker or in the coal burning (fly ash) process, hydrate too rapidly (within a few hours) for calcium silicate and/or calcium aluminate hydrates.

Project 1722 offers a decision plan to select the appropriate maintenance alternative for distressed chemically-treated bases and subbases. It is beyond the scope of this report to address the fundamental properties of cement, lime, and lime-fly ash stabilized pavement layers. However, it is meaningful for the reader or user of this document to have a more basic understanding of the causes for distress, especially volume change induced cracking distress with these chemically treated layers, and particularly in portland cement stabilized layers. One of the most authoritative references on the properties and performance of cement treated pavements is *Cement-Treated Pavements* by R.I.T. Willliams, published by Elsevier Applied Science, 1986. This book presents several sections that are of particular interest, especially if the reader is interested in the reasons for distress and attempts to solve the problems from the outset or in the design stage. Of particular interest in Williams' book are the sections entitled: Nature of Cement-Treated Materials (pp. 178 - 200), The Structural Properties of Cement-Treated Materials (pp. 206 - 243), Factors Influencing Cracking (pp. 339 - 374), Methods of Dealing with Cracking (pp. 395 - 422), and In-Service Behavior of Cement-Treated Pavements (pp. 432 - 463).

#### **Performance**

Pavement performance is the history of the pavement condition over time or with increased number of axle load applications. Both design and construction have a very direct influence on pavement performance. Maintenance strategies of pavements are significantly affected by the nature and performance of the pavements. Load-induced fatigue cracking and shrinkage cracking owing to volume and/or thermal changes are the primary distresses that affect pavements with chemically stabilized layers (George, 1990). Shrinkage cracks appear at the surface of stabilized layers during the early life of the pavement, as early as a few days to a few years after construction, and eventually reflect through the hot mix asphalt concrete (HMAC) layer to the surface. Fatigue cracks, on the other hand, are typically initiated at the bottom of the pavement. In either case, the crack initiated at the top or bottom face, depending on the load, propagates through the depth of the pavement matter over time, depending on the traffic and structural conditions of the pavement.

Shrinkage cracks reflect through the HMAC after a length of time that depends on the pavement structure, the type and thickness of the surfacing, the volume of traffic, and weather conditions. The period is commonly between two and five years, but with thin surfacing and large movements at crack joints, reflective cracks may occur within months or even weeks (Norling, 1973). These cracks provide easy inlets for incompressible solid particles and water, which affect not only the surface course but also the structural capacity of the pavement.

Shrinkage cracking is considered a natural characteristic of soil-cement. Such cracks are not the result of structural failure and, from an engineering standpoint, have not created a significant problem except in some very localized instances (Costigan and Thompson, 1986). Research and experience show, however, that shrinkage cracks accelerate pavement deterioration. Costigan and Thompson (1986) assert that critical pavement response affecting performance occurs at transverse shrinkage cracks. Shrinkage cracking is one of the unsatisfactory aspects of the overall behavior of soil-cement bases. At the time of occurrence, it has relatively little or no effect on riding quality of highway pavement. However, secondary deterioration effects, such as deflection and the resultant weakening of the subgrade, can be highly detrimental to the performance and useful life of the pavement structure. Shrinkage cracks, when combined with free water at the crack interface and

high traffic loading, are caused by erosion of the fine material adjacent to the cracks, resulting in pumping of fines to the surface. Shrinkage cracking has been studied by George (1973), who attributes the cracks to internally developed shrinkage-induced stresses.

Undoubtedly, load-induced (fatigue) cracking constitutes the predominant pavement distress manifestation followed by shrinkage cracking. Kota et al. (1995) noted that shrinkage cracks with widths greater than 0.1 inch significantly affect pavement performance. Using the ILLI-SLAB finite element program, the computed load transfer efficiency was as low as 35 percent for large crack widths. The presence of wide shrinkage cracks increases the critical flexural tensile stress for design by as much as two times (Kota et al., 1995). A correction factor of two was therefore recommended for design by Kota et al. Pavements with lower levels of stabilization or those that are less rigidly stabilized may perform better than those with higher stabilizer content.

### **Prevention of Shrinkage Cracks**

It should be kept in mind that cracks occur in the bituminous surface of all types of flexible and stabilized pavements. The amount of cracking varies with the properties of the bituminous surface and base, age, climatic conditions, and traffic. Cracking of bituminous surfaces on flexible pavements is caused primarily by temperature changes at lower temperatures that induce tensile stresses in the surface and/or base. Reflection cracking is not unique to pavements with stabilized layers only.

The following practical factors affect the amount of base shrinkage:

- 1. Initial shrinkage is caused mainly by loss of water due to drying of the base.
- 2. The soil type is an important variable. Low-clay-content granular materials shrink less than fine-grained soils.
- 3. A mixture compacted above the optimum moisture content will shrink more than the same mixture compacted at optimum moisture content.

- 4. Changes in stabilizer content, density, and temperature have only a minor effect on the amount of shrinkage compared to the effect of initial compaction moisture content.
- 5. The spacing and width of the cracks depend on the tensile strength of the stabilized material, shrinkage properties (soil type), and friction between the base and subgrade or subbase.

Experience has shown that certain bituminous surfaces can be used to retard reflective cracking (Costigan and Thompson, 1986).

# Bituminous Surface Treatment

Fewer shrinkage cracks reflect through a bituminous surface treatment than through a hot-mix surface. Those that do reflect through are narrow and difficult to see because of the texture of the surface treatment. Double or triple surface treatments out-perform single surface treatment. One popular method is to place two layers the year of construction and a third layer the following year. It must be recognized that surface treatments are suitable only in the light-to-moderate traffic range and that in northern areas they may be damaged by snowplows.

# Hot-Mix Asphaltic Concrete

As traffic volume increases, thicker asphalt concrete surfaces are used. Reflective cracking is affected by the thickness of the bituminous surface and whether one- or two-layer construction is used. Two-layer construction has been found to be beneficial if the binder course function is designed as a crack-arresting layer. Many agencies have specified a minimum thickness of 3 inches.

# Delayed Surface Placement

Research suggests that delaying placement of the asphalt concrete surface is helpful in reducing reflection cracking. Delaying placement of the bituminous surface provides time for much of the total shrinkage of the base to occur before placing the surface. This delay should result in less shrinkage of the base after the surface is placed and less reflective cracking through either asphalt concrete surfaces or surface treatments.

# **Higher Penetration Asphalt**

When a softer or higher penetration asphalt is used, the asphalt concrete surface is less brittle, and the cracks tend to heal under traffic during warm weather. The highest penetration asphalt commensurate with adequate stability for traffic and climatic conditions should be used. Canada's Sainte Anne Test Road (Norling, 1973) showed that the viscosity of the asphalt is also a significant variable affecting reflective cracking. A surface incorporating both properties of high viscosity and soft grade asphalt showed the greatest resistance to cracking.

# **Delayed Multiple Layers**

Delayed layers is another version of asphalt concrete surface construction. About 99 percent of the subdivision residential streets in the rapidly growing urban area of Dekalb County, Georgia include soil-cement. A one-week waiting period is required between placement of a 1-inch binder course and a 1-inch surface course, resulting in a minimum of reflective cracking. The Alberta Highway Department (Norling, 1973) has built about 1200 miles of soil-cement. A 2-inch road mix using 4 percent MC 250 asphalt was placed the year of construction; one to three years later, a 2- or 4-inch asphalt concrete surface (6 to 6.5 percent, 250 minimum penetration asphalt) was applied. This was followed in one to three years with a seal coat consisting of 0.25 gal/yd² of cationic emulsion and 30 lb of 0.5 inch maximum chips. On a project north of Edmonton (Norling, 1973), the soil-cement base and asphalt surfaces extend through the shoulder, and the seal coat covers the traffic lanes only. Reflective cracks are evident in the shoulder at about a 20- to 25-foot spacing. They are much less evident in the traffic lanes having the seal coat.

# **Special Treatments**

The various versions of conventional surfaces discussed have generally provided surfaces that have not had excessive reflective cracking. With a properly designed asphalt mix and an adequate stabilized base design, the cracks that occurred have not caused engineering problems in most situations. In some areas, additional means for further reducing reflective cracks may be justified. These treatments do not provide permanently crack-free surfaces on stabilized bases or any

type of base course. However, when cracks do appear over a period of time, they should be narrower than the cracks that would normally occur.

# Bituminous Surface Treatment between Stabilized Base and HMAC Surface

The use of double bitumen surface treatment or single bitumen surface treatment followed in 30 days or more by an asphalt concrete surface delays occurrence of reflective cracks. Projects have been built with success in Georgia, Iowa, Tennessee, and Michigan (Norling, 1973).

# Upside-Down Design

The upside-down design has been used extensively in New Mexico, Arizona, and British Columbia. New Mexico, where the upside-down design originated, has many miles of cement treated base (CTB) in service. This design adds an untreated granular layer between the CTB and the bituminous surface to minimize and delay reflective cracking. The typical design, from the bottom up, consists of:

- 0 to 6 inches of granular subbase, depending on the subgrade soil;
- 6 inches of CTB with 3 to 5 percent cement;
- 4 to 6 inches of untreated granular material;
- a 3.5 to 4-inches asphalt concrete surface; and
- 0.5 to .675-inch plant-mix seal coat placed at the time of construction or a few years later.

Inspection of 13 projects on Interstate 3, most of them four to six years old, indicates that reflective cracks in upside-down CTB pavements in the New Mexico environment do not appear for three to five years; when they do appear, they are narrow and spaced further apart than normal. The untreated layer in the upside-down design must be designed so that it does not collect water.

# Asphalt-Ground Rubber Treatments

Gallaway and Lagrone (1971) have suggested that a strain-relieving interlayer utilizing ground-vulcanized-rubber aggregate, mineral filler, and anionic asphalt emulsion can be used as a crack arrester between a base course and bituminous surface.

#### Pre-cracking

Experimental studies conducted in Japan (Yamanochi, 1973) and a complementary study in Switzerland (Fetz, 1982) suggested opening the young soil-cement base to traffic, which induces many micro-cracks that enhance the performance of the base layer. Yamanochi (1973) recommended inducing microcracks under normal traffic. Early trafficking helps to promote numerous fine cracks as opposed to fewer wide cracks. In addition, the young soil-cement can become more dense under traffic within a day or two of its placement. Fetz (1982) speculates that a cement-treated layer with fine cracks induced in it will exhibit relatively low modulus and, in turn, develop lower wheel load stresses and thermal/shrinkage stresses.

#### Maintenance

Maintenance consists of a set of preventive activities directed toward limiting the rate of deterioration of a structure or corrective activities directed toward keeping the structure in a serviceable state (Haas et al., 1994). For pavements, this includes such preventive work as chip seals and such corrective work as patching. The alternatives considered by an agency for rehabilitation and for maintenance, both preventive and corrective, usually represent current practice. The process used to select feasible rehabilitation alternatives from a set of available alternatives can range from simple engineering judgment to a decision tree of expert systems. From a performance standpoint, periodic resealing of the asphalt surface is more effective in sealing fine cracks than sealing the individual cracks. In addition, sealing each individual crack creates an aesthetic problem. Wider cracks do require sealing, depending on local climatic conditions. The cracks are usually cleaned thoroughly, and all spalled pieces of the surface are removed. Liquid asphalt or an asphalt emulsion slurry is used to fill the cracks. Rubber modified emulsions have been proven to be very effective. An application of sand over the bitumen prevents pickup by traffic.

Several highway agencies have had some experience with the maintenance of pavements with chemically stabilized layers. Some of the scantily documented experiences are discussed below.

#### Australia

An extensive study of the performance of cement-treated pavements was carried out on a series of specially constructed test tracks in Australia (1986 and 1987), using the Accelerated Loading Facility (ALF) (Atkinson, 1990). This study provided a clearer understanding of the causes and mechanisms of the distress in various new cement treated pavement configurations in Australia. The study was also directed at evaluating a range of measures that attempt to prevent or reduce the incidence of reflective cracking through use of an applied surfacing.

The test pavements were constructed by contract, using a closely controlled pug mill and paving operation. A series of trials were performed by ALF on the test pavements after which excavations were made through the pavement layers to quantify distress and to identify any failure modes.

The excavations through the test pavements revealed that extensive debonding was occurring between the layers of cement-treated material. This debonding caused the layers to act as individual layers rather than as a thick bonded unit, resulting in high tensile stresses at the bottom when under load. The stresses induced exceeded the tensile strength of the cement-treated material, and vertical cracks formed starting at the debonded interface and propagating vertically upwards to the surface. This process continued through the pavement layers until all layers debonded and cracked vertically. Block cracking appeared at the surface as a result of this process. In addition, when debonding and vertical cracking combined with free water at the crack interface and high traffic loading, erosion of the fine material adjacent to the cracks occurred, resulting in pumping of fines to the surface. Transverse cracking with regular crack spacings of 15 - 20 feet was observed as a result of drying and thermal shrinkage.

Several construction practices have since been adopted to ensure that a more satisfactory bond is achieved between subsequent layers, thereby reducing the potential for cracking and subsequent pumping of fines from layers. Some of these measures include:

• cement slurry between the layers,

- cement powder between the layers,
- bitumen membrane between the layers, and
- constructing multiple layers in one day using Type C cement (slower setting) and lightly scarifying the surface of each layer before placing the next layer.

A 3.5-mile section of cement-treated pavement in the vicinity of the ALF trial was selected for a crack control trial. This pavement was a three-layer cement-treated base with a total depth of 13 inches, made up of three 4.3-inch layers with two seal coats (0.6 inch and 0.4 inch aggregate and 85-100 penetration grade bitumen). The material used in the construction was a crushed rock which was stabilized with 3 percent by weight of cement. Construction techniques and the contractor were the same as for the ALF trial. This pavement had been opened to traffic, and the northbound lanes carried a traffic volume of 7500 vehicles per day, with 8 percent commercial vehicles. The climate is subtropical with an annual rainfall of 39.4 - 47.2 inches and an annual temperature range of 50 - 86° F. Regular transverse cracking and some longitudinal cracking on both lanes had occurred, and fine material pumped through these cracks during wet weather.

Researchers applied different crack control treatments to the cracked pavement to evaluate their effectiveness. The products selected for inclusion in the trial were grouped into various categories such as:

- interlayer treatment with 1.8-inch asphalt overlay,
- sprayed polymer modified binder interlayers,
- adhesive backed strips,
- geogrid interlayers,
- geofabric interlayers,
- polymer modified asphalt, and
- polymer modified binder reseals.

Most crack control systems require covering with or incorporating into asphalt. A thin asphalt surfacing of 1.8 inches was adopted, as the surfacing is only required to provide a satisfactory

traffic surface rather than provide a structural layer. In addition to the sections where crack control products had been applied, two control sections of asphalt, without pretreatment, were placed to enable a comparison of the performance of the crack control systems against untreated sections.

After two years service, performance was based on the number of reflected cracks and the presence of pumping of fines through the applied surfacing. Researchers concluded that of the crack control systems, only two have proved to eliminate, or at least significantly reduce, the incidence of reflective cracking through the surfacing. These are:

- polymer modified binder interlayers full width with asphalt overlay of 1.8 inches, and
- polymer modified binder reseals.

Three of the systems effectively prevented pumping of fines through the applied surfacing. These are:

- polymer modified binder interlayers full width with asphalt overlay of 1.8 inches,
- geofabric full width with asphalt overlay, and
- polymer modified binder reseals.

Based on these findings, several cement-treated pavements showing extensive cracking have been treated with either a polymer modified binder interlayer full width or geofabric under an asphalt overlay.

# South Africa

Biesenbach et al. (1989) wrote a paper on a practical experience in the rehabilitation of a road with cement-treated base course in South Africa. This road is National Route 7, sections 7 and 8 between Garies and Okiep in the North-West Cape. Pavement profile is 0.75-inch chips with two applications of slurry surfacing, a 7.9-inch crushed granite (two layers) stabilized with about 4.5 percent cement aiming at an unconfined compressive strength (UCS) of 754 to 1247 psi base, 5.9 inches of sandy decomposed granite subbase, 9.8 inches of sandy decomposed granite subgrade, and a well-graded decomposed granite subgrade with a low plasticity index (PI) and a design California bearing ratio (CBR) of 5.

The average annual rainfall is about 5.6 inches and the traffic volume is low with about 50 to 100 heavy vehicles per day in one direction. The number of equivalent single axle loads (ESAL) in 1987 was about 0.8 million.

Cracking followed the well-known pattern which includes transverse and longitudinal shrinkage cracks, with traffic associated or secondary cracks. The severity levels and extent of the cracks varied considerably. As expected, the cracking was more severe over high fills and frequently also on the lower side of super-elevations. Serious pumping was not observed due to low rainfall and traffic. Rutting was generally not regarded as a serious problem.

Overlays were not considered because the low traffic volume could not justify the high cost. A reseal using conventional binders was also not considered because of poor performance history. The cracks reappeared a year after the two subsections were resealed in 1982 using bitumen emulsion and 0.3-inch chips. Resealing with bitumen-rubber was therefore considered. However, certain sections had developed severe block cracking, pumping, and rutting, and mere reseal would not be adequate to rehabilitate these sections economically. It was decided that over such badly distressed areas, the top 3.9 inches of the cement-treated base should be milled and recycled. The decision on where to mill was based on visual examination.

A self-propelled milling machine was used to mill the top 3.9 inches of the CTB. Over short, extremely distressed areas, the entire depth of the CTB was milled. The grading of the milled CTB had to conform to limits specified in the contract.

After spreading the milled CTB out to a flat mat, it was treated with 60 percent stable grade anionic emulsion to provide 1 percent net bitumen by mass of dry aggregate. The emulsion was applied by adding it to the compaction water. The surface of the emulsion-treated base (ETB) was sprayed with a diluted emulsion to prevent possible raveling under traffic.

Prior to surfacing, cracks in the CTB wider than 1/8 inch (3 mm) were sealed with suitably heated bitumen-rubber poured from a can.

A source of gabbro was used for producing the chips. The nominal size of the chips was 0.6 inches, and they had to meet a gradation specification. The aggregates were precoated with creosote at a nominal rate of 0.6 percent by mass. An 80/100 penetration grade bitumen was specified. The

rubber was obtained from processing and recycling tires, free from fabric, steel cords, and other contaminants. The bitumen-rubber blend conformed to the following specifications:

Percentage of rubber by mass of total blend

Blending/reaction temperature

Reaction or digesting time

Viscosity (centipoise)

Softening point (Ring and Ball)

Resilience (%)

Flow (mm)

18-27 percent

338 - 410° F

0.5 - 4 hr

1500 minimum

131° F minimum

10 minimum

70 maximum

A diluted anionic stable grade emulsion (30 percent bitumen) tack coat was applied at a rate of 0.12 gal/yd<sup>2</sup>.

Based on observations made from experimental sections, the bitumen-rubber was sprayed at a rate of 0.62 gal/yd<sup>2</sup>. The 0.6 inch (16 mm) chips were spread at a rate of 76 - 84 yd<sup>2</sup>/yd<sup>3</sup> (83-92 m<sup>2</sup>/m<sup>3</sup>).

Although the rehabilitated road was still in an early stage at the time this report was written, the authors concluded that the bitumen-rubber was performing well as a crack sealant. An inspection of the unmilled sections, after about two years in service, revealed only a few faint signs of pumping, with hairline cracks not even visible. The amount of milling could have been reduced if no cracks reappeared at all. The visual assessment used in conjunction with engineering judgement proved to be a more successful approach than the time consuming, and expensive, crack activity meter. There were complaints by transport companies that the rough texture of the surface resulted in increased tire wear. Smaller, nominal-sized chips (say 0.5 inch) would have improved the texture, but the associated disadvantage of limiting the applied bitumen-rubber could have defeated the main purpose of sealing the cracks.

# Spain

A special type of slurry seal, with modified bitumen emulsion and reinforced fibers, has been applied in Spain to seal cracks (1998). This is a fiber-reinforced microsurfacing and was applied as a surface membrane (SAM). However, there were no data to support the success of this treatment. There are other forms of seals like chip seal, fog seal, cape seal, slurry seal, rejuvenating seal, and

sand seal, and the performance of any option depends on the extent of cracks, climate, and traffic loads.

The microsurfacing consisted of the following materials and procedures;

# Aggregates:

- aggregates have to be clean and of variable sizes,
- gradation has to fit in a specified envelope, and
- aggregates also have to be hard and resistant to polishing.

# Fibers are plastic type and must meet the following specifications:

- break elongation exceeding 40 percent;
- melting point over 482° F;
- Water absorption below 1 percent; and
- Tensile strength higher than 71116 psi.

#### **Emulsion:**

The emulsion used was a cationic emulsion of bitumen modified by elastometric products. The residual binder must exhibit low thermal susceptibility (penetration index larger than 1.5, high plasticity interval temperature, and a ring and ball softening point which exceeds 75 percent), average resiliency measured by the elastic recovery test (above 80 percent), and high toughness (in excess of 17 lb-in (20 kg-cm)).

### Design:

The optimum content of both the polymer in the emulsion and the fiber in the microsurfacing were determined using a procedure called the flexibility test. The flexibility test employs a flexurometer to measure the cracking resistance of the microsurfacing at different polymer and fiber contents.

# **Application:**

The mixing and spreading equipment used is similar to that used for standard slurries. However, other devices are needed for the addition of fibers. The fibers can be added either dry or wet. If the latter process is used, tire rollers are recommended to help the outflow of the breaking water.

The microsurfacing was applied on National Highway IV, which links Madrid to Andalusia in southern Spain. The traffic volume was 110,000 vehicles/day with 18 percent heavy traffic.

The pavement profile consists of 8 inches soil-cement subbase, a 10 inch dry rolled concrete base, and a 6-inch asphalt concrete surface course applied in two layers. The highway was widened from two to three lanes in each direction. Joints, 3.1 inches deep, were sawed at every 49 feet in the rolled concrete base course. A 2.8-foot wide geogrid was applied over the lengthwise and crosswise joints between the bituminous base course and the wearing course.

The geogrid did not stop cracks from reflecting in the wearing course, and a number of transverse cracks appeared after three years of service. The transverse cracks (sawed cracks inclusive) spaced about 24.6 feet as well as other intermediate transverse and longitudinal cracks reflected through the wearing course.

# **Decision Making**

The situation called for immediate attention due to the heavy traffic that uses the highway and the progressive deterioration of the pavement. The main objective of any action was to stop and prevent/or delay the reflection of cracks in the surface course. Two actions were readily defined. A rehabilitation option, which employs procedures at the lowest possible cost that would increase serviceability and extend the pavement life for another two to three years, or a reconstruction.

A rehabilitation option was adopted and two rehabilitation techniques were selected; both were based on SAM membrane. The first approach consisted of a microsurfacing treatment of modified emulsion with previously lacquered aggregates; the second approach consisted of applying a microsurfacing reinforced with fibers. The second was adopted; ambient temperature was the main factor in making this decision.

# **Application**

Microsurfacing was applied in two layers. The temperature during application of the first layer ranged from 35.6 - 57.2° F, and the curing time was slow. The amount applied averaged 1.35 lb/ft<sup>2</sup> after a prime coat of about 61.4 lb/ft<sup>2</sup> of 50 percent emulsion. The first layer was composed of the following components, expressed as a percentage of weight of the aggregate:

Silica sand 0-6 mm	100
Modified cation emulsion (63 percent asphalt)	15
Water	10
Fiber	0.3
Cement and additives	1

The application of the second layer was carried out at ambient temperatures ranging 46.4 - 71.6°F. The curing times were short, and the average amount applied was 1.5 lb/ft². The layer was composed of the following components, expressed as a percentage of weight of the aggregate:

Silica sand 0-5 mm	
Porphyric fine gravel	34
Modified cation emulsion (63 percent asphalt)	17
Water	9
Fiber	0.6
Cement and additives	1

TxDOT did not have enough data to support the success of this application. Only the first layer had been applied at the time this paper was published. However, the number of cracks was reduced, and the performance of this application was good after harsh winter conditions. The untreated sections were significantly deteriorated due to the combined action of heavy traffic and rains during the winter.

Modification of the asphalt emulsion and inclusion of fibers gave the microsurfacing an improvement in thermal susceptibility, resiliency, and flexibility, which are needed to prevent and/or retard reflective cracks.

The literature regarding successful maintenance activities on chemically stabilized bases is fairly broad and can be characterized as relatively site or location specific. Table 1 summarizes some of the pertinent literature regarding maintenance of pavements containing cement-stabilized bases under the categories of general maintenance, major maintenance, assessing condition of cement-treated pavement, and rehabilitation guidance.

**Table 1. Summary of Other Maintenance Strategies from the Literature.** 

Category	Source	Pertinent Findings
General Maintenance	Lilley (1970)	Failure in early life of cement-stabilized pavements must be dealt with during maintenance.
	PCA (1949)	Although restraint cracking forms early and reflects through the bituminous overlay, it may not be necessary to seal cracks until they begin to ravel. This view is still held widely today in many countries.
	PCA (1979)	Not necessary to seal and fill cracks as far as performance is concerned. Sealing is unattractive and often detracts from appearance of the road and the user assessment of the roadway. However, cracks wider than 1/8 inch (3 mm) may require filling if weather conditions dictate. Cracks should be thoroughly cleaned prior to filling and then filled with proper bitumen and sanded to prevent traffic pick-up. Proper materials and equipment must be matched with the crack size and level of distress.
	PIARC (1983)	The PIARC 1983 presents guidelines on maintenance and discusses the approaches used in Europe. The report emphasizes the importance of sealing cracks to prevent water penetration into pavement sublayers. However, the report documents the controversy on the effectiveness of sealing as well as the problems caused by unsealed shrinkage cracking.
Major Maintenance	Williams (1986)	<b>Rigid Concept:</b> Normally, cement-treated bases and some lime-fly ash treated bases and subbases are designed to have ultimate compressive strengths of greater than 2000 psi and resilient moduli of over 1000000 psi. Although it is assumed that these pavements will exhibit a slab action under load between the transverse shrinkage cracks, work by Kota et al. (1995) demonstrates that care must be taken to ensure that these pavements are structurally designed to ensure that load-induced stresses are not great enough to fatigue crack the pavement in a manner that dramatically diminishes load-carrying capacity. Therefore, if the rigid concept is adhered to, maintenance techniques must complement design strategies to ensure that the slab action is retained.
		Flexible Concept: An equally popular view is that the treated layer should ultimately exhibit flexible behavior. This may occur if an initially well cemented layer cracks under traffic into segments that are small enough not to exhibit large slab action but act as large "aggregate pieces." This can be assisted in the design stage by ensuring, for example, that the strength of the stabilized layer never exceeds a certain value (800 psi) (Ingles and Metcalf, 1972). This concept can also be achieved by purposefully cracking the pavement in a "crack and seat" type operation of rehabilitation. Little (1998) and Trebig, Goddawallah and Little (1998) have proposed that lime-fly ash treated bases and lime-cement-fly ash treated layers can be designed with strength and stiffness thresholds and to take advantage of the longer term and slower pozzolanic reactions to reduce the frequency and severity of shrinkage cracks. Little (1998) also favors the use of low levels of pozzolanic stabilizers in reclaiming operations to ensure strength without excessive cracking. This approach could be effectively meshed into a maintenance-rehabilitation strategy.

 Table 1. Summary of Other Maintenance Strategies from the Literature (continued).

Category	Source	Pertinent Findings
Assessing Condition of Cement-	Williams (1986)	Severe deformation in the wheel-paths but without cracking: Suggests lack of stability which can be verified by removing the bituminous material and, if verified, replacing with high-stability hot mix.
Treated Pavement		Crazing and horizontal cracking found: Remove hot mix and inspect the cement-treated layer for origin of cracking. Verify by coring at particular site. Major rehabilitation is often unavoidable. Reclamation efforts should consider the selection of chemical stabilizers that will promote long-term pozzolanic stabilization without making the layer overly rigid. Establishment of a flexible reclaimed layer may be preferable.
		<b>Presence of transverse cracks or of longitudinal cracks:</b> These cracks are not necessarily a major concern. If the cracks are not severe, it may be acceptable to seal only. If the cracks are causing deterioration, it may be necessary to remove by sawing strips of about 18-inches on each side and replacing with well designed and compacted material, perhaps high stability hot mix.
		Attention to interface between the bituminous surfacing and the stabilized base: The material should be removed and inspected. If the cement layer has weakened or deteriorated, it must be replaced to restore a strong bond between the bituminous surface and the existing, stabilized base.
	Corney (1977)	Areas of abnormally high surface deflection usually require partial reconstruction in which part of the whole of the cemented base is removed and replaced with bituminous roadbase materials. This is generally more economical than a very thick overlay.
	Naraus (1973)	Methods of rectifying pumping deterioration resulting from moving blocks may include using rippers or gird rollers to break down the material in situ to approximately its original size for grading and treat with cement and recompact. Little (1998) suggests low levels of cement or lime-fly ash for reclamation to produce a moisture-resistant and stable, yet semi-flexible, base where traffic considerations allow. Other alternatives are black base replacement and thick overlays.
	Skinner and Martin (1955)	Used lean concrete 2 to 8 inches thick to produce a stress relieving interlayer between existing concrete slab and overlay. The lean concrete was saw jointed and air entrained to reduce freeze-thaw sensitivity.

Table 1. Summary of Other Maintenance Strategies from the Literature (continued).

Category	Source	Pertinent Findings		
Rehabilitation Guidance	Grant and Curtayne (1982)	Discuss the advantages of rehabilitation over new construction. Deflection testing can be used with mechanistic approaches to provide a superior pavement. The authors emphasize the need to assess the entire pavement using non-destructive deflection testing and identifying areas of immediate need which can be addressed as local maintenance/rehabilitation usually related to restoring proper drainage.		
	Used heavy weight deflectometer (HWD), profilometer, nuclear density gages, moisture contents, and construction records together with analytical mechanistic techniques to establish maintenance and rehabilitation strategies for cement-treated pavements in a very effective manner.			
	Ministry of Transport, France (1979)	<ol> <li>General bearing capacity obtained by Lacroix deflectometer during the most unfavorable period of the year.</li> <li>Visual examination of damage made either by inspector walking along the pavement so as to cover 6.2 miles per day or by a high-efficiency photographic vehicle covering 93.2 miles at night. A "degradation catalogue" allows a common language to be used.</li> <li>Take cores at points dictated by deflection survey.</li> <li>Obtain details of the history of the pavement in terms of maintenance provided.</li> <li>In zones having a thick bituminous layer or incorporating hydraulically bound materials, vibration tests and radius of curvature measurements are also undertaken.</li> </ol>		
		The Ministry of Transport offers some interesting suggestions on cataloging pavement distress in pavements containing cement-stabilized layers. Williamson (1986) discusses this approach on pp. 669 and 670 of his book.		

# STABILIZED PAVEMENTS QUESTIONNAIRE

Researchers developed questionnaires to capture the experience of outside agencies and sent them to other states, industry representatives, other countries, etc. Due to an initially poor number of responses, a number of the state maintenance engineers were phoned and asked to submit their responses. The small number and character of the responses led us to conclude that most agencies did not have formal procedures to deal with the maintenance of pavements with chemically stabilized layers. Instead, the problem appeared to be viewed as a part of the larger roadway maintenance problem.

# CHAPTER 2. TEXAS EXPERIENCE

The research team developed questionnaires for TxDOT agencies and submitted them to the Design Division and to each of the district engineers (DE) to have the DEs forward one questionnaire to the district pavement management engineer and a different questionnaire to the maintenance engineer and two maintenance foremen. A follow-up call to districts from which we had not received at least one response was very successful. We received data from 17 districts.

#### **TxDOT SURVEY**

The TxDOT questionnaire was divided into 10 questions. The research team submitted the questions to the 17 participating districts and traveled to each district to assist in preparation of the questionnaire and to obtain as much detailed information as possible.

Appendix A presents the results of the TxDOT survey. The following paragraphs summarize the responses concisely question-by-question.

Question 1: What additives do you use for stabilizing subgrades and bases?

# **Subgrade Stabilization**

- 71 percent of the districts used lime for subgrade stabilization;
- 35 percent used portland cement;
- 12 percent used lime-fly ash; and
- none used asphalt.

# **Base Course Stabilization**

- 53 percent used lime;
- 59 percent used portland cement,;
- 18 percent used lime-fly ash; and
- 35 percent used asphalt.

# Question 2: What thickness do you typically stabilize?

The great majority of the districts who use lime for subgrade stabilization only stabilized to a depth of 6 inches, and none reported stabilization to depth greater than 10 inches.

This points to the fact that lime is widely used in Texas but primarily as a working platform and not as a structural layer. Studies in Colorado demonstrate that stabilization with lime to depths of about 12 inches results in much greater structural contribution than the 6-inch layers.

Portland cement subgrade stabilization typically occurs to a depth of between 6 and 10 inches.

Base course stabilization typically occurs to depths between 8 and 14 inches for lime, portland cement, and lime-fly ash stabilized bases. Asphalt-stabilized bases are typically thinner as they normally work in concert with the asphalt surface to provide a composite structural layer. Although not directly addressed in this study, it is important to understand that under-designed (too thin) chemically stabilized pavement layers are susceptible to fatigue cracking induced failure which, if it progresses far enough, can result in full deterioration of the stabilized layer. The structural contribution of the stabilized layer should be considered in making reclamation/recycling considerations.

#### Question 3: How do you choose the percentage?

The survey revealed that a typical range of 3 to 6 percent lime is normally used for subgrade stabilization. Of the districts using lime for subgrade soil stabilization, about 50 percent normally use 4 percent or less lime for durable stabilization with the development of significant pozzolanic strength (McAllister and Petry, 1995). Understabilization with hydrated lime can result in less than optimal long-term structural performance.

The relatively low percentages of lime and portland cement coupled with the fact that 32 percent of the lime stabilizer content is selected based on engineering judgement suggest that structural performance and durability of these pavements could be significantly improved by following a good, well-established mix design procedure.

Question 4: What are typical back-calculated moduli for these stabilized layers?

Relatively little data were provided for stabilized subgrades. However, based on the responses, lime-stabilized subgrades could be conservatively assigned a design modulus of 30 ksi with the cement stabilized layer about 60 ksi. This typically represents a four- to eight-fold improvement over the untreated subgrades.

Question 5: What types of problems have you encountered with your stabilization efforts?

A wide range of problems were identified. Seventy percent of the districts reported sulfate-induced swell. The great majority of distress and related problems reported was due to excessive cracking (53 percent), fatigue cracking (29 percent), and loss of stabilization (35 percent).

Question 9: What procedures or treatments do you use to maintain those stabilized pavements, and in what condition is the pavement when the procedure is applied?

These responses revealed varied but generally favorable performances from stabilized subgrade and bases. The biggest objection is excessive cracking and not roughness or loss of load-carrying capability. Question 9 revealed a wide variety of treatments ranging from crack sealing to overlay for each type of stabilization and for stabilizer of subgrades and bases. A detailed description of the maintenance action is presented in Appendix B.

Question 10: How do you determine which type of maintenance treatment to apply?

Question 10 establishes that maintenance decisions are based on:

- engineering judgement 82 percent,
- pavement management programs 41 percent,
- decisions trees 29 percent, and
- policy manuals 12 percent, of the time.

### CHAPTER 3. IDENTIFYING FACTORS FOR MAINTENANCE STRATEGY SELECTION PROCESS

#### INTRODUCTION

Researchers used the results of the questionnaires, both from TxDOT (Appendix A) and other sources to develop the treatment strategy selection matrix. The research team tested and modified a variety of assignment procedures before developing the final assignment procedure. The factors used to develop the matrix were:

- predominant distress type;
- extent and severity;
- fast or slow (development of distress);
- traffic level or importance; and
- action if only localized, short-term repair, and long-term treatment.

Each will be described below.

#### MAINTENANCE STRATEGY SELECTION CRITERIA

The questionnaires and engineering judgement were used to determine which factors were most important in determining which maintenance treatment to use. Researchers selected the condition of the pavement (expressed as the type, severity, and extent of distress) and the traffic level as the two primary factors.

The most common distress types identified in the responses and the literature were selected and included as primary criteria. These distress types were:

- transverse cracking,
- longitudinal cracking,
- rutting,
- alligator cracking,
- swell/roughness, and
- failures.

Other distresses could have been included, but these appear to cover almost all of the typical problems. The definition of the distresses and severities were taken from the *PMIS* 

Rater's Manual (TxDOT, 1998) since district personnel were most likely to be familiar with these definitions, regular training classes in data collection using this method are available, and because new or inexperienced personnel would be most likely to have seen or used these definitions.

In addition to the type of distress, the extent or spacing of the cracks was important. One transverse crack every 50 feet could be maintained much differently than several cracks spaced 10 feet apart.

The severity of the distress was also used as a primary criterion. Crack sealing is very effective for cracks less than 0.5 inch, but is less effective on very wide or very narrow cracks. Another example is for rutting where the ruts can be 0.5 - 1 inch or greater than 1 inch.

Traffic was included in the primary matrix at three user-defined levels. A criteria of low, medium, or high traffic volume or importance was used instead of identifying specific traffic volumes of, for example, <1000, between 1000 and 20000, and >20000 vehicles per day. Several urban districts have low volume farm to market (FM) routes with a higher average annual daily traffic (AADT) than the high volume of more rural districts. Greater flexibility was achieved by letting each district define low, medium, and high. The qualifier for level of "Importance" was added to the traffic criteria since traffic volume alone may not account for all the differences in decision making on routes.

The final decision matrix criterion was for the treatment purpose. The three categories of localized, short-term repair, and long-term treatment divide the matrix into three categories based on the intent of the treatment. If the purpose of the treatment is to fix the problem and restore the road, the long-term treatment criterion would be chosen. However, in many instances the purpose of a treatment is to last a short time, or hold the road condition, until a more substantial treatment or rehabilitation can be performed. This difference is reflected in the short-term treatment criterion. The third category is for the situation in which the distress is only in a localized area. In this instance not all treatments are applicable. For example, although microsurfacing is often used to fill ruts, it would be impractical to use microsurfacing if the rutting was only a small amount in widely scattered areas.

From these criteria, the strategy selection process was developed. Several iterations were produced, filled out in-house, and modified prior to visiting the first district. However, one change was made after visiting the first two districts. Originally, the criterion was further split into two categories of whether or not there was any load-associated damage. The purpose of this question was to separate pavements that may have been worn out and beginning to deteriorate structurally. However, many of the districts responded that they would perform the same treatment and would just patch any small areas. This additional criterion was dropped and responses from earlier districts were converted. Table 2 is the final form for the maintenance strategy selection questionnaire.

Some of the early iterations included the type of stabilizer used and an estimate of the life of the treatment. The type of stabilizer criterion was dropped because the results of the questionnaires (Appendix A) indicated that the type of stabilizer seemed to be less important than the traffic volume in predicting the performance or the treatment to be applied. The life of various alternatives was eliminated due to a lack of specific performance data and was replaced by the question as to which treatment would be used for a long-term treatment, which for short-term repair, and whether the distress was only in a localized area.

#### **COMPLETING THE QUESTIONNAIRES**

Researchers assembled and reviewed the matrix of questions and arranged face-to-face interviews at each district, except for El Paso, Laredo, and Odessa, which were done by phone and fax. The interview was set up with the district pavement engineer, or the designated contact, with assistance from as many maintenance personnel as needed. Typically, two people were involved in completing the questionnaire. Each questionnaire was sent back to the districts via E-mail for review. The results of these questionnaires are included in Appendix B.

Since districts are managed differently and have different capabilities with respect to maintenance techniques and treatments, the answer to "what is maintenance" was left to the individual districts. In some districts, reconstruction of 2 iles of pavement could still be considered maintenance and would be performed by maintenance forces. In other districts,

anything more substantial than a seal coat was handled by the Construction or some other division. Despite this inter-district inconsistency, the matrix remains valid in deciding when it is too late to apply preventive maintenance. For example, if the proper long-term treatment is rehabilitation, routine crack sealing should not be performed.

Researchers described and completed each block in the questionnaire, based on the predominant distress type, prior to beginning the next block. For example, under Transverse Cracking, the discussion was:

What do you do for a Long-Term Treatment on a pavement that has transverse cracking with a crack spacing of >40 feet if the cracks are mostly tight and it is on a low volume or low importance road?

What do you do if you are just trying to hold it together until a more major treatment can be applied?

What if it is only a 200 foot long area?

Often it was easier to complete the block by starting at the most severe condition (considerable cracking, deteriorated, high volume or high importance) and working back to the less severe. The questionnaire was completed by reviewing the remaining blocks. In many instances, the same treatment was used in multiple blocks.

After completing all of the questionnaires, researchers entered the data into a spreadsheet. Appendix B shows the completed data.

**Table 2. Maintenance Strategy Selection.** 

Predominant Distress	Crack Spacing	Severi	ty	Traffic or Imp	Level	A	ction if Only Localized	Ī	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Transverse Cracking	>40'	Mostly		Lov Me Hig	dium					
		Open,	< 1/2"	Hig	dium th					
		>1/2"	or deteriorated	Hig	dium th					
			ed or Tented	Lov Me Hig	dium					
	15' - 40'	Mostly	y tight	Hig	dium th					
		Open,	< 1/2"	Hig	dium th					
		>1/2"	or deteriorated	Hig	dium th					
	<15'	Cuppe	ed or Tented	Hig	dium th					
		Mostly	y Tight	Hig	dium th					
		Open,	< 1/2"	Hig	dium th					
		>1/2"	or deteriorated	Hig	dium th					
		Cuppe	Cupped or Tented Me Hi		edium					
Predominan Distress	t Crack S (Across		Severity		Traffic L or Impo		Action if C Localize		Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Longitudinal Cracking			Mostly tight		Low Medi High					
			Open, < 1/2"	1/2"		um				
			>1/2" or deteri	orated	High					
	1 per la	ne	Mostly tight		Low Medi High					
			Open, < 1/2"		Low Medi High					
			>1/2" or deteri	orated	Low Medi High					
	>1 per lane Mostly Tight		Mostly Tight		Low Medi High					
			Open, < 1/2"		Low Medi High					
			>1/2" or deteri	orated	Low Medi High					

 Table 2. Maintenance Strategy Selection (continued).

Predominant Distress	t # Lanes	Severity		Traffic Lev		Fast or Slow	Action Loca		Short Term Re	epair	Long Term Treatment 3+ Years
Rutting	1 Wheelpath			Low		F			. =		
				Mediun		S F					
		0.5" to 1'	' (Shallow)			S					
		,		High		F S					
				Low		F					
				Mediun	n	S F					
		> 1" (Dee	ep)			S					
				High		F S					
	Both Wheelp	aths		Low		F S					
					n	F					
		0.5" to 1'	' (Shallow)	High		S F					
				riigii		S					
				Low		F S					
				Mediun	n	F					
	> 1" (Deep)		High		S F						
						S					
Predominant			Traffic			Action		;	Short Term Repai	ir	Long Term Treatment
Distress Alligator	# Lanes 1 Wheelpath			ortance w		Loca	lized		1-2 Years		3+ Years
Cracking	·	Minor		edium							
			Hi Lo								
		Major		edium gh							
	Both Wheelp	aths	Lo								
		Minor		edium							
			Hi Lo								
		Major		edium							
			<u>Hi</u>								
Predominant Distress	t Severity		Traffic Le or Importa		Α	ction if C Localize		Sh	ort Term Repair 1-2 Years	Lo	ng Term Treatment 3+ Years
Swell/			Low				-		. =		o. reare
Roughness	Some Rou	ighness	Mediι High	ım							
	Б	Rough Medi									
	Rougn			ım							
Predominant			Traffic Le	vel I	٨	ction if C	nly	Q h	ort Term Repair	1.0	ng Term Treatment
Distress	Few or Ma	ıny	or Importa			Localize		On	1-2 Years	LO	3+ Years
Failures	Few		Low Mediu	ım   _							]
	1 0 4 4		High								
	Many		Low Mediu	ım							
	ivially		High	"""							

## CHAPTER 4. DEVELOPING AUTOMATED FORMAT FOR MAINTENANCE STRATEGY SELECTION

The research team developed a simple computer program, using the computer software Microsoft C++<sup>R</sup>, to display the specific treatment information identified by the experts in each district. While it would have been easier, and far more elegant, to develop the program for a Windows 95, 98, or NT with a graphical user interface (GUI) that would allow the user to pick assignments using the mouse, this operating system may not have been compatible with older systems at some area offices. Therefore, a DOS program was written. If the program receives wide support, a Windows version could be developed inexpensively and easily.

The purpose of the computer program is to guide the user through a decision matrix by describing certain features about the roadway to be maintained. The features were listed in an earlier chapter, but will be repeated here along with a complete description and discussion of the meaning and characteristics of each entry. This will serve as the user's manual and as the basis for the field guides.

The Pavement Management Information System (PMIS) manual was used for the description and severity of each distress (TxDOT, 1998). The PMIS description and pictures of each type of distress are included below. In each district, the following description of each element was used. For the purpose of this discussion we will describe each element in the selection process. When we move to a new line or block we will discuss only the new items.

#### Predominant Distress -

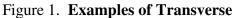
For this pavement, determine which distress is the primary reason for maintenance of this pavement. The procedure can be rerun with a different distress to assess the impact on the treatment assignment. Normally, the more comprehensive treatment would be selected. For example, if crack sealing was the result of one run and seal coat was the result of using a different distress, seal coat would be selected.

#### Case 1: PREDOMINANT DISTRESS IS TRANSVERSE CRACKING

<u>Transverse Cracking</u> - "Transverse cracking consists of cracks or breaks which travel at right angles to the pavement centerline (Figure 1). Joint cracks and reflective cracks may also be rated as transverse cracking.

Transverse cracks are usually caused by differential movement beneath the pavement surface. They may also be caused by surface shrinkage due to extreme temperature variations" (TxDOT, 1998).







Cracking (TxDOT, 1998).

What is the approximate spacing between transverse cracks?

<u>Crack Spacing</u> - >40 feet For a given pavement with only transverse cracking, assume

that the crack spacing is >40 feet. One way to visualize 40 feet spacing is about one crack every centerline paint stripe.

<u>Crack Spacing</u> - 15-40 In this case, assume the crack spacing is generally about 30

feet feet.

<u>Crack Spacing</u> - <15 feet Assume that cracks are now spaced every 10 - 15 feet.

What is the typical severity of the cracks? Remember, small areas can be patched.

Severity -	Mostly Tight	These cracks are tight or hairline, about 1/16 to 1/8 inch wide. They are difficult to see unless after a rain or when stopped along the road and looking towards the sun.
Severity -	Open, <0.5 in	These cracks are easy to see, even while driving. They are wider than the tight cracks described above, but are not spalled. These are easy to crack seal.
Severity -	>0.5 in or Deteriorated	These cracks are wide enough to be felt while driving and are easily visible. Small areas may be deteriorated, especially in the wheel paths.
Severity -	Cupped or Tented	These cracks are difficult to repair. They are very rough and are usually caused by infiltration (tent) or pumping (cup) of the material. These cracks are somewhat rare in Texas, but if encountered can be difficult to address.

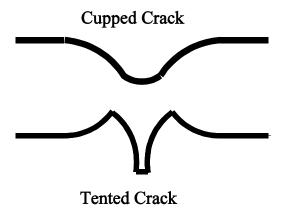


Figure 2. Example of Cupped and Tented Cracks.

What is the traffic level or importance of the road?

Traffic Level - Low Think of a typical low-volume FM road that doesn't carry much traffic.

Traffic Level - or Importance	Medium	Examples include a US highway, state route, or a high-volume FM road.
Traffic Level - or Importance	High	Examples include an interstate or high-volume US highway in the district.

Based on the categories discussed above and the purpose of the maintenance, what treatment strategy would be used?

<u>Strategy</u>	Action if Only Localized	what do you do if the transverse cracking is only in one small area of about 200 feet long?
Strategy	Short-Term Repair 1 - 2 Years	What do you do if you are just trying to hold the pavement for a year or two until a major or more appropriate treatment can be scheduled?
Strategy	Long-Term Treatment 3+ Years	What is the appropriate long-term treatment for this road?

#### Case 2: PREDOMINANT DISTRESS IS LONGITUDINAL CRACKING

#### **Longitudinal Cracking** -

"Longitudinal cracking consists of cracks or breaks which run approximately parallel to the pavement centerline. Edge cracks, joints or slab cracks, and reflective cracking on composite pavement (i.e. overlaid concrete pavement) may all be rated as longitudinal cracking. Differential movement beneath the surface is the primary cause of longitudinal cracking" (TxDOT, 1998).







Figure 3. Examples of Longitudinal Cracking (TxDOT, 1998).

What is the approximate number of longitudinal cracks?

<u>Crack Spacing</u> - > Lane Width Assume that there is only one crack for both lanes.

<u>Crack Spacing</u> - 1 per Lane In this case, there is one crack in each lane.

<u>Crack Spacing</u> - > 1 per Lane For this case, there is more than one crack per lane.

Usually this case has some faulting or dishing out of

the outer crack in the outside lane.

What is the typical severity of the cracks? Remember, small areas can be patched.

Severity - Mostly Tight These cracks are tight or hairline, about 1/16 to 1/8-inch wide.

They are difficult to see unless after a rain or when stopped

along the road and looking towards the sun.

Severity - Open, <0.5 in These cracks are easy to see, even while driving. They are

wider than the tight cracks described above, but are not

spalled. These are easy to crack seal.

<u>Severity</u> - >0.5 in or These cracks are wide enough to be felt while driving

Deteriorated and are easily visible. Small areas may be deteriorated and

there may be faulting or spalling of the cracks.

Traffic Level or Importance and Strategy selection are the same as for Transverse Cracking.

#### Case 3: PREDOMINANT DISTRESS IS RUTTING.

Rutting -

"A rut is a longitudinal surface depression in a wheelpath (Figure 4). Rutting in the rated lane may be observed in one or both wheelpaths. Rutting is caused by consolidation or lateral movement of the pavement materials due to traffic loads. Significant amounts of rutting indicate that one or more of the pavement layers is inadequate. Rutting is indicative of a structural problem and may lead to the onset of serious structural failures" (TxDOT, 1998).

What is the extent of the rutting?

<u># Lanes</u> - 1 Wheelpath Assume that the rutting is only in one wheelpath.

# Lanes - Both

Wheelpaths What do you do if both wheelpaths are rutted?

What is the typical depth of the rutting?

<u>Severity</u> - 0.5 to 1 inch The rutting is defined as shallow, and may be difficult to see.

<u>Severity</u> - > 1 inch The rutting is deep, will hold considerable water, and is easy

to see, even while driving. If the rut is greater than 2 inches,

use the criteria for failures.

Traffic Level or Importance and Strategy selection are the same as for Transverse Cracking.





Figure 4. Examples of Rutting (TxDOT, 1998).

#### Case 4: PREDOMINANT DISTRESS IS ALLIGATOR CRACKING

Alligator Cracking - "Alligator cracking -

"Alligator cracking consists of interconnecting cracks which form small, irregularly-shaped blocks which resemble the patterns found on an alligator's skin (Figure 5). Blocks formed by alligator cracks are less than 1 foot by 1 foot (0.3 meter by 0.3 meter). Larger blocks should be rated as block cracking. Alligator cracks are formed whenever the pavement surface is repeatedly flexed under traffic loads. As a result, alligator cracking may indicate improper design or weak structural layers. Alligator cracking may also be caused by heavily-loaded vehicles" (TxDOT, 1998).

What is the extent of the alligator cracking?

# Lanes - 1 Wheelpath Assume that the alligator cracking is only in one wheelpath.

# Lanes - Both What do you do if both wheelpaths have alligator Wheelpaths cracking?

What is the severity of the alligator cracking?

<u>Severity</u> - Minor Not too extensive, cracking not too severe.

<u>Severity</u> - Major Alligator cracking is extensive, nearly continuous throughout the section, and the cracking is severe, but not yet a failure.

Traffic Level or Importance and Strategy selection are the same as for Transverse Cracking.





Figure 5. Examples of Alligator Cracking (TxDOT, 1998).

What is the extent of the alligator cracking?

# Lanes - 1 Wheelpath Assume that the alligator cracking is in only one wheelpath.

<u># Lanes</u> - Both What do you do if both wheelpaths have alligator

Wheelpaths cracking?

What is the severity of the alligator cracking?

<u>Severity</u> - Minor Not too extensive, cracking not too severe.

<u>Severity</u> - Major Alligator cracking is extensive, nearly continuous throughout

the section, and the cracking is severe, but not yet a failure.

Traffic Level or Importance and Strategy selection are the same as for Transverse Cracking.

#### Case 5: PREDOMINANT DISTRESS IS SWELLING OR GENERAL ROUGHNESS.

<u>Swell/Roughness</u> - Swelling is the uplift of an area of pavement caused by soils that absorb large

quantities of water or by a chemical reaction that causes expansion. Roughness is a general discomfort to the driver caused by irregularities in the

pavement surface.

What is the severity of the roughness?

Severity - Some The pavement is moderately rough with some discomfort to

Roughness the driver. Probably receiving some complaints.

Severity - Rough The pavement causes discomfort and is somewhat difficult to

drive on.

Traffic Level or Importance and Strategy selection are the same as for Transverse Cracking.

#### Case 6: PREDOMINANT DISTRESS IS FAILURES.

<u>Failures</u> - "A failure is a localized section of pavement where the surface has been

severely eroded, badly cracked, or depressed (Figure 6). Failures are important to rate because they identify specific structural deficiencies which may pose safety hazards. Severe alligator cracking should be rated as a failure if the base is exposed, except that severe alligator cracking on a thin surface treatment pavement is not a failure if the base layer is exposed but in good

condition" TxDOT, 1998.

What is the extent of the failures?

<u>Few or Many</u> - Few Few failures, less than ten per mile.

<u>Few or Many</u> - Many Many failures, more than ten per mile.

Traffic Level or Importance and Strategy selection are the same as for Transverse Cracking.

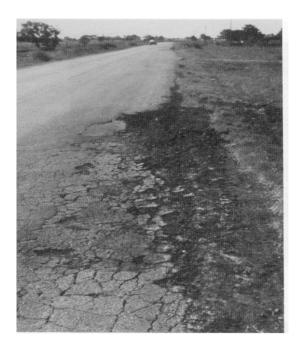




Figure 6. Examples of Failures (TxDOT, 1998).

#### **Cautions**

Except for the initial performance period, most pavements do not exhibit only a single type of distress. For example, rutting is often accompanied or followed by alligator cracking while transverse cracking is accompanied by longitudinal cracking. However, to have a simple usable matrix the strategy selection process had to be based on a single dominant distress. If the pavement has substantial amounts of multiple distresses, the procedure should be analyzed for each one and the most comprehensive corrective treatment chosen.

#### **CHAPTER 5: PREPARING FIELD GUIDES**

The research team prepared two pocket field guides based on the appropriate input to the computer program and to the appropriate district attachment. The roadway version is taken directly from the preceding chapter and will guide users through the decision criteria to the treatment selection identified by their districts.

A separate guide for airports recognizes the uniqueness of their situations and pavement maintenance work. The nature of airport traffic requires a much smoother pavement than for roadways.

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# APPENDIX A RESULTS OF QUESTIONNAIRES BY DISTRICT

	1. V	What additi	ves do you	use for sta	bilizing bas	ses and sub	grades?	
		Subș	grade		Base			
Dist	Lime	Cement	Lime- Fly Ash	Asphalt	Lime	Cement	Lime- Fly Ash	Asphalt
Ama	X					X	X	X
Atl	X		X		X		X	
Beau	X							X
Bro	X				X	X		
Bry	X	X						
Corp	X	X			X	X		
ElPa	X	X			X	X		X
FtW	X	X			X	X		
Hou	X	X			X	X		X
Lar	X				X	X		X
Lub			X*				X*	
Luf	X				X	X		
Ode		X				X		X
Par								
Tyl								
San								
Yoa	X				X	X		

Beau -Synthetic fibers

\* Lub - Fly ash (no lime) for both base and subgrade

	2. What thickness do you typically stabilize?								
		Subg	grade		Base				
Dist	Lime	Cement	Lime- Fly Ash	Asphalt	Lime	Cement	Lime- Fly Ash	Asphalt	
Ama	6					6-10	6-10	4-6	
Atl	8		8-16		10		10		
Beau	6							8	
Bro	6-10	6-10			10	10			
Bry									
Corp	8	8			8-16	8-16			
ElPa	6	6						6	
FtW	8	8			8-12	8-12			
Hou	6	6			14	12		Var	
Lar	8	8			8-14	8		12	
Lub			8*				8*		
Luf	6-10				6-10	10			
Ode	6					6		6	
Par									
Tyl									
San									
Yoa	6				14	14			

Lub - \* Fly ash (no lime) only

		3. Wh	nat percent	stabilizer d	lo you typic	ally use?		
		Subg	grade		Base			
Dist	Lime	Cement	Lime- Fly Ash	Asphalt	Lime	Cement	Lime- Fly Ash	Asphalt
Ama	3-4					2	1 and 4	4.5
Atl	4-5		3-6		3-4.5		1-2/3-6	
Beau	6							4
Bro	4-8	4-8			4	4		
Bry								
Corp	4	4-6			1.5-2	4-5		
ElPa	3	4						6
FtW	5-6	5-6			3-5	3-5		
Hou	6	Var				5		5
Lar	3	2			1	2		4
Lub			7 or 10*					
Luf	6				6	5		
Ode		3-6				3-6		Var
Par								
Tyl								
San								
Yoa	5				1.5-2			

Lub - \* Fly ash (no lime) only

	4. How do yo	u choose the pe	ercentage?
Dist	Engineering Judgement	Mix Design	Standard Design
Ama		X	
Atl	X		
Beau	X		X
Bro	$X_{C}$		$X_{L}$
Bry			
Corp	X	X	
ElPa		X	
FtW	X	X	
Hou	X		X
Lar			
Lub			
Luf			X
Ode			X
Par			
Tyl			
San			
Yoa			

	5. What	t are typical	l back-calcı	ılated mod	uli (KSI) fo	or these stabi	lized layers	?
		Sub	grade		Base			
Dist	Lime	Cement	Lime- Fly Ash	Asphalt	Lime	Cement	Lime- Fly Ash	Asphalt
Ama	20					800	300	300
Atl	X							
Beau	X							
Bro	X							
Bry								
Corp	30-50	50-70			70-100	1200- 1800		
ElPa	X							
FtW								
Hou	30				60	1000- 2000		300
Lar	X				X			
Lub			60-120*				60-120*	
Luf	X				X	X		
Ode		60				100		450
Par								
Tyl								
San								
Yoa	800				1500			

X - Not enough data

FtW - Tom Scullion should have these values Lub - \* Fly ash (no lime) only

		6. V	What typica	l strength	values do y	ou get?			
		Subg	grade		Base				
Dist	Lime	Cement	Lime- Fly Ash	Asphalt	Lime	Cement	Lime- Fly Ash	Asphalt	
Ama	Q <sub>u</sub> =60					100-300	80	50	
Atl	Q <sub>u</sub> =145								
Beau	X								
Bro	X								
Bry									
Corp	X								
ElPa	X								
FtW									
Hou	M <sub>r</sub> =30k				M <sub>r</sub> =50- 700k	1000 -2000		300-500	
Lar									
Lub	X								
Luf	X				X	X			
Ode		X				X		X	
Par									
Tyl									
San									
Yoa	X								

X - No data

FtW - Tom Scullion should have these values
Lub - \* Fly ash (no lime) only
Lar - Class 1 or Class 2

	7. What types of problems have you encountered with your stabilization efforts?										
Dist	Sulfate Swell	Organics	Drainage	Excessive Cracking	Cupping or tenting	Faulting	Loss of Stabilization	Fatigue Cracking			
Ama				X	X						
Atl				X				X			
Beau			X				X	X			
Bro	X			X			X				
Bry				X		X	X	X			
Corp			X				X	X			
ElPa	X										
FtW	X			X	X		X				
Hou				X			X				
Lar	*	*	*	*	*	*	*	*			
Lub											
Luf				X							
Ode											
Par				X				X			
Tyl											
San											
Yoa				X							

Lar - \* No Problems

Ama - Higher cement means more cracking

Atl - Stopped using L-FA. Low rates worked well; higher rates worked poorly. Lub - Difficult for AC surface treatments to stick to fly ash treated base. Fly ash stabilized base takes

longer to harden. Fly ash base can form a crystalline skin surface.

Luf -Excessive cracking if too high a percentage of cement used, otherwise no problems.

Ode -Not enough data or historical information is available yet.

Tyl -Cracking from overstabilization

San-Asphalt emulsion led to pushing, shoving, and rutting due to high asphalt content. Yoa -Excessive cracking may be due to overstabilization

	8. Ho	w have th	nose pa	veme	nts perf	formed in	terms o	of cra	cking a	nd rough	ness?	
		Low Tra	affic		Medium Traffic			High Traffic				
Dist	Lime	Cement	LFA	AC	Lime	Cement	LFA	AC	Lime	Cement	LFA	AC
Ama							GS	GS	GS	PM	GS	GS
Atl	GS		MF		GS		RP		GS		RP	
Beau	MF			MF	MF			MF	MF			MF
Bro	S	G			S	G			S	G		
Bry	GS	GS			GS	GS			GS	GS		
Corp	MG	MG			MF	MG			MP	MF		
ElPa												
FtW	SG	SG			SG	SG			SG	SG		
Hou	SC	SC			MF	MF			MP	MP		
Lar	SG				MG				MG			MG
Lub												
Luf	G	G			G	G						
Ode		S				S				S		
Par	GS	GS			GS	GS		GS	GM	GM		GM
Tyl	GF-S	GF-S	GF-S		GF-S	GF-S	GF-S		GF-S	GF-S	GF-S	
San		GM		GM		GM		GM		GM		GM
Yoa	MF				MF				MF			

S - Smooth, not noticeable; M - M

M - Moderate tire noise;

R - Rough, cupping

G - Good, cracks are tight, few (50' spacing)

F - Many cracks (20' Spacing)

P - Many open cracks (<20' Spacing)

ElPa - Most treatments under concrete pavements Lub -Fly ash, all Smooth and Good San -RAP all GM

9.	What procedures or treatments do you use to maintain those stabilized pavements and in
	what condition is the pavement when the procedure is applied?

	L	ow Traff	ic	N	/ledium T	raffic		High Tra	ffic
Dist	Good	Fair	Poor	Good	Fair	Poor	Good	Fair	Poor
Ama	CS	SC	SC		SC	R	CS	R	R
Atl		SC	SC+CS		SC+OL	CS+OL	SC	SC+TOL	CS+TOL
Beau		S	OL		S	OL		OL	OL
Bro	CS	SC	SC+OL	CS	SC	SC+OL	CS	SC	SC+OL
Bry	CS	SC	R	CS	SC	R	CS	SC	R
Corp	SC	SC	SC	OL/SC	OL/SC	R/SC	SC/OL	SC/OL	R/Rec
ElPa	SC	SC	CS	SC	SC	CS	SC	SC	CS
FtW									
Hou		CS	CS+OL		CS	CS+OL		CS	CS+OL
Lar	CS	CS		SC	SC		OL	SC	
Lub									
Luf	CS	CS	CS+Lev						
Ode	SC,OL			SC,OL					
Par	SC	SC,CS	CS+SC	SC	CS+SC	CS+M+SC	M	CS+M	CS+SC+OL
Tyl		SC	CS		SC	CS		SC	CS
San	CS,SC, OL	SC	R	CS,SC ,OL	SC	R		SC	CS
Yoa		CS	CS		CS,SC	CS,SC			

CS - Crack Seal;

SC - Seal Cracks;

R - Rehab;

Rec - Reconstruct

OL - Overlay;

TOL - Thick Overlay;

Micro;

Lev - Level Up

Lub -Within the last three years, we have had no problems with cracking of fly ash treated base, nor have we performed any maintenance.

10.	10. How do you determine which type of maintenance treatment to apply?										
Dist	Engineering Judgement	Pavement Management Program	Decision Tree	Policy, Manuals							
Ama	X	X									
Atl	X		X								
Beau	X			X							
Bro	X										
Bry	X	X	X	X							
Corp	X	X									
ElPa	X										
FtW	X	X	X								
Hou	X										
Lar		X									
Lub	X	X	X								
Luf	X										
Ode	X	X									
Par	X										
Tyl			X								
San											
Yoa	X										

Lar - Money available San -Maintenance supervisor decides

#### APPENDIX B

## RESULTS OF SURVEY BY DISTRICT

Abilene

Predominant	t Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing		or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor
Cracking	>40	Mostly tight	Medium	Monitor	Monitor	Monitor
		moon, ngm	High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Seal coat	Crack seal and seal coat
		Open, < 1/2"	Medium	Crack seal	Seal coat	Crack seal and rubberized seal coat
		• •	High	Crack seal	Crack seal and seal coat	Crack seal and rubberized seal coat
			Low	Crack seal and strip seal	Seal coat	Rehabilitate
		>1/2" or deteriorated	Medium	Patch and crack seal	Crack seal and hot mix	Rehabilitate
			High	Patch and crack seal	Crack seal and hot mix	Rehabilitate
			Low	Crack seal	Monitor	Monitor
		Cupped or Tented	Medium	Patch and crack seal	Joint repair	Joint repair
			High	Patch and crack seal	Joint repair	Joint repair
	15' - 40'		Low	Crack seal	Seal coat	Seal coat
		Mostly tight	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Seal coat
			Low	Crack seal	Seal coat	Seal coat
		Open, < 1/2"	Medium	Crack seal	Seal coat	Hot mix overlay
			High	Crack seal	Hot mix overlay	Rehabilitate
			Low	Patch and crack seal	Seal coat	Rehabilitate
		>1/2" or deteriorated	Medium	Patch and crack seal	Rehabilitate	Rehabilitate
			High	Patch and crack seal	Rehabilitate	Rehabilitate
			Low	Patch and crack seal	Monitor	Monitor
		Cupped or Tented	Medium	Patch and crack seal	Joint repair	Joint repair
			High	Patch and crack seal	Joint repair	Rehabilitate
	<15'		Low	Crack seal	Seal coat	Seal coat
		Mostly Tight	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Hot mix overlay
			Low	Crack seal	Seal coat	Hot mix overlay
		Open, < 1/2"	Medium	Crack seal	Hot mix overlay	Rehabilitate
			High	Crack seal	Rehabilitate	Rehabilitate
	>1/2" or deteriorate		Low	Patch and crack seal	Rehabilitate	Rehabilitate
			Medium	Patch and crack seal	Rehabilitate	Reconstruction
			High	Patch and crack seal	Reconstruction	Reconstruction
			Low	Patch and crack seal	Joint repair	Joint repair
		Cupped or Tented	Medium	Patch and crack seal	Rehabilitate	Rehabilitate
			High	Patch and crack seal	Rehabilitate	Rehabilitate
Predominant	t Crack Spacing		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)		or Importance	Localized	1-2 Years	3+ Years
	>Lane Width		Low	Monitor	Monitor	Monitor
Cracking	, <u></u>	Mostly tight	Medium	Crack seal	Crack seal	Crack seal
		moon, ngm	High	Crack seal	Crack seal	Plant mix seal or hot mix overlay
			Low	Crack seal	Crack seal	Seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal and rubberized seal coat
		•	High	Crack seal	Crack seal and hot mix overlay	Crack seal and hot mix overlay
			Low	Crack seal	Patch and crack seal	Patch and hot mix overlay
		>1/2" or deteriorated	Medium	Patch and crack seal	Patch and hot mix overlay	Rehabilitate
			High	Patch and crack seal	Patch and hot mix overlay	Rehabilitate
	1 per lane		Low	Crack seal	Seal coat	Seal coat
		Mostly tight	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Seal coat
			Low	Crack seal	Seal coat	Seal coat
		Open, < 1/2"	Medium	Crack seal	Seal coat	Hot mix overlay
			High	Crack seal	Hot mix	Hot mix overlay
			Low	Crack seal	Rehabilitate	Rehabilitate
		>1/2" or deteriorated	Medium	Patch and crack seal	Rehabilitate	Rehabilitate
			High	Patch and crack seal	Rehabilitate	Reconstruct
	>1 per lane		Low	Seal coat	Seal coat	Seal coat
		Mostly Tight	Medium	Seal coat	Seal coat	Seal coat
			High	Seal coat	Seal coat	Hot mix overlay
			Low	Seal coat	Seal coat	Seal coat
		Open, < 1/2"	Medium	Seal coat	Seal coat	Hot mix overlay
			High	Seal coat	Rehabilitate	Rehabilitate
		>1/2" or deteriorated	Low	Reconstruct	Rehabilitate	Rehabilitate
			Medium	Reconstruct	Rehabilitate	Reconstruct
			High	Reconstruct	Reconstruct	Reconstruct

Abilene (continued)

Predominar	nt		Traffic Level		· · · · · · · · · · · · · · · · · · ·	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath	ı	Low	F	Fill rut	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Fill rut	Monitor	Fill rut
		0.5" to 1" (Shallow)		S	Monitor	Monitor	Fill rut
			High	F	Fill rut	Fill rut	Fill rut
				S	Fill rut	Fill rut	Fill rut
			Low	F	Fill rut	Monitor	Fill rut
				S	Monitor	Monitor	Fill rut
			Medium	F	Patch	Fill rut	Patch
		> 1" (Deep)		S	Fill rut	Fill rut	Patch
			High	F	Patch	Patch	Mill and hot mix overlay
				S	Fill rut	Patch	Mill and hot mix overlay
	Both Wheel	paths	Low	F	Fill rut	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Fill rut	Fill rut	Fill rut
		0.5" to 1" (Shallow)		S	Monitor	Fill rut	Fill rut
			High	F	Fill rut	Patch	Patch
				S	Fill rut	Patch	Patch
			Low	F	Fill rut	Fill rut	Fill rut
				S	Monitor	Fill rut	Fill rut
			Medium	F	Patch	Patch	Mill and hot mix overlay
		> 1" (Deep)		S	Patch	Patch	Mill and hot mix overlay
			High	F	Patch	Mill and hot mix overlay	Mill and hot mix overlay
				S	Patch	Mill and hot mix overlay	Mill and hot mix overlay

Predomina	nt		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Monitor	Crack seal	Patch
Cracking		Minor	Medium	Patch	Patch	Patch
			High	Patch	Patch	Patch
			Low	Patch	Patch	Deep patch
		Major	Medium	Patch	Patch	Deep patch
			High	Patch	Deep patch	Deep patch
	Both Wheelpath	s	Low	Monitor	Patch	Patch
		Minor	Medium	Patch	Patch	Deep patch
			High	Deep patch	Deep patch	Deep patch
			Low	Patch	Patch	Deep patch
		Major	Medium	Patch	Deep patch	Rehabilitate
			High	Deep patch	Rehabilitate	Rehabilitate

Predominant Distress	Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Swell/	O Db	Low	* **		Hot mix overlay
Roughness	Some Roughness	Medium High		,	Mill and hot mix overlay Rehabilitate
	Davish	Low		*	Hot mix overlay
-	Rough	Medium High	'		Rehabilitate Rehabilitate

Predominar		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Patch	Patch	Patch
	Few	Medium	Patch	Patch	Hot mix overlay
		High	Patch	Mill and hot mix overlay	Rehabilitate
		Low	Patch	Patch	Hot mix overlay
	Many	Medium	Patch	Mill and hot mix overlay	Rehabilitate
		High	Patch	Rehabilitate	Rehabilitate

David Seago

# Amarillo

Predominan			Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress		Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Monitor	Monitor
		Open, < 1/2"	Medium	Monitor and crack seal if nearby	Crack seal	Crack seal
			High	Monitor and crack seal if nearby	Crack seal	Crack seal
			Low	Monitor	Monitor	Monitor
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal or monitor	Crack seal or monitor	Crack seal or monitor
		Cupped or Tented	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
	15' - 40'		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor or fog seal	Monitor or fog seal
			High	Monitor	Monitor or fog seal	Monitor or fog seal
			Low	Monitor and crack seal if nearby	Crack seal	Crack seal and seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor and crack seal if nearby	Crack seal	Crack seal and seal coat
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Plan major rehabilitation
			High	Crack seal	Crack seal	Plan major rehabilitation
			Low	Crack seal	Crack seal and patch bad areas	Crack seal and patch bad areas, plan seal c
		Cupped or Tented	Medium	Crack seal and monitor	Dig out and replace	Plan major rehabilitation
			High	Crack seal and monitor	Dig out and replace	Plan major rehabilitation
	<15'		Low	Monitor	Monitor	Monitor
		Mostly Tight	Medium	Monitor	Monitor or fog seal	Monitor or fog seal
			High	Monitor	Monitor or fog seal	Monitor or fog seal
			Low	Monitor and crack seal if nearby	Crack seal	Crack seal and seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Blade patch	Crack seal	Overlay
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Overlay
			High	Crack seal	Crack seal	Plan major rehabilitation
			Low	Blade patch	Crack seal, patch bad areas, and seal coat	Crack seal, patch bad areas, and seal coat
		Cupped or Tented	Medium	Blade patch or crack seal	Dig out and replace or crack seal, patch bad areas, and seal coat	Plan major rehabilitation or crack seal, patch lareas, and seal coat
			High	Crack seal and monitor	Dig out and replace	Plan major rehabilitation

Predominan	t Crack Spacing	I	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane Width		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Monitor	Monitor
		Open, < 1/2"	Medium	Monitor and crack seal if working nearby	Crack seal	Crack seal
			High	Monitor and crack seal if working nearby	Crack seal	Crack seal
			Low	Monitor and crack seal if working nearby	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Remove, restabilize, and replace	Crack seal	Crack seal
			High	Remove, restabilize, and replace	Crack seal and level up	Crack seal and level up
	1 per lane		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor and crack seal if working nearby	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
				Monitor and crack seal and blade patch worst areas if working nearby	Crack seal and blade patch worst areas	Seal coat
		>1/2" or deteriorated	Medium	Crack seal and blade patch worst areas	Crack seal and blade patch worst areas	Overlay
			High	Crack seal and blade patch worst areas	Crack seal and blade patch worst areas	Overlay
	>1 per lane		Low	Monitor	Monitor	Monitor
		Mostly Tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Remove, restabilize, and replace	Crack seal	Seal coat
		Open, < 1/2"	Medium	Remove, restabilize, and replace	Crack seal	Mill and overlay
			High	Remove, restabilize, and replace	Crack seal	Mill and overlay
		>1/2" or deteriorated	Low	Remove, restabilize, and replace	Crack seal and blade patch worst areas	Plan major rehabilitation
			Medium	Remove, restabilize, and replace	Crack seal and blade patch worst areas	Plan major rehabilitation
			High	Remove, restabilize, and replace	Crack seal and blade patch worst areas	Plan major rehabilitation

# Amarillo (continued)

redominan istress	t # Lanes	Severity	Traffic Level or Importance	Fast or Slow	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
utting	1 Wheelpath	Governy	Low		Monitor	Monitor	Monitor
9				S	Monitor or strip seal	Strip seal	Strip seal
			Medium	F	Remove, restabilize, and replace	Monitor	Monitor
		0.5" to 1" (Shallow)			Blade patch or level up	Monitor	Overlay
		( ,	High	F	Remove, restabilize, and replace	Monitor	Monitor
			3	S	Blade patch or level up	Monitor	Overlay
			Low	F	Remove, restabilize, and replace	Blade patch	Blade patch and plan rehabilitation
				S	Remove, restabilize, and replace	Monitor	Microsurface
			Medium	F	Mill and level up	Mill and level up	Mill, level up, and plan rehabilitation
		> 1" (Deep)		S	Mill and level up	Mill and level up	Mill, level up, and plan rehabilitation
			High	F	Mill and level up	Mill and level up	Mill, level up, and plan rehabilitation
			•	S	Mill and level up	Mill and level up	Mill, level up, and plan rehabilitation
	Both Wheelpath	Both Wheelpaths		F	Monitor	Monitor	Monitor
				S	Monitor or strip seal	Strip seal	Strip seal
			Medium	F	Remove, restabilize, and replace	Monitor	Monitor
		0.5" to 1" (Shallow)		S	Blade patch or level up	Monitor	Overlay
			High	F	Remove, restabilize, and replace	Monitor	Monitor
				S	Blade patch or level up	Monitor	Overlay
			Low	F	Remove, restabilize, and replace	Blade patch	Blade patch and plan rehabilitation
				S	Remove, restabilize, and replace	Monitor	Microsurface
			Medium	F	Mill and level up	Mill and level up	Mill, level up, and plan rehabilitation
		> 1" (Deep)		S	Mill and level up	Mill and level up	Mill, level up, and plan rehabilitation
			High	F	Mill and level up	Mill and level up	Mill, level up, and plan rehabilitation
				S	Mill and level up	Mill and level up	Mill, level up, and plan rehabilitation

Predomina	int		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Monitor	Monitor	Monitor and plan rehabilitation
Cracking		Minor	Medium	Monitor	Monitor	Monitor and plan rehabilitation
			High	Monitor	Monitor	Monitor and plan rehabilitation
			Low	Dig out and replace	Plan major rehabilitation	Plan major rehabilitation
		Major	Medium	Dig out and replace	Plan major rehabilitation	Plan major rehabilitation
			High	Dig out and replace	Plan major rehabilitation	Plan major rehabilitation
	Both Wheelpath	IS	Low	Monitor	Seal coat	Seal coat
		Minor	Medium	Monitor	Plan major rehabilitation	Plan major rehabilitation
			High	Monitor	Plan major rehabilitation	Plan major rehabilitation
			Low	Remove, restabilize, and replace	Plan major rehabilitation	Plan major rehabilitation
		Major	Medium	Remove, restabilize, and replace	Plan major rehabilitation	Plan major rehabilitation
			High	Remove restabilize and replace	Plan major rehabilitation	Plan major rehabilitation

Predominan Distress	t Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years	
Swell/	Some Roughness	Low Medium High	Monitor Maybe patch and overlay	Monitor Maybe level up Maybe level up	Monitor Overlay Overlav	
	Rough	Low Medium High	Blade level Level up	Monitor Level up	Plan rehabilitation Plan rehabilitation Plan rehabilitation	

Predominant Traffic Level Distress Few or Many or Importance		Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years	
Failures		Low	Dig out and replace	Remove, restabilize, and replace	Dig out and replace
	Few	Medium	Dig out and replace	Remove, restabilize, and replace	Overlay
		High	Dig out and replace	Remove, restabilize, and replace	Overlay
		Low	Remove, restabilize, and replace	Plan rehabilitation	Plan rehabilitation
	Many	Medium	Remove, restabilize, and replace	Plan rehabilitation	Plan rehabilitation
		High	Remove, restabilize, and replace	Plan rehabilitation	Plan rehabilitation

Ron Johnston

				Atlanta		
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Predominant			affic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress		Severity or	Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Fog seal	Fog seal
			High	Monitor	Fog seal	Fog seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor until density increases	Monitor until density increases	Monitor until density increases
		Cupped or Tented	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
	15' - 40'		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Fog seal	Fog seal
			High	Monitor	Fog seal	Fog seal
			Low	Monitor	Monitor	Monitor
		Open, < 1/2"	Medium		Spot seal bad areas as needed and	
				observe	observe	observe
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Spot seal or Monitor	Spot seal or Monitor	Level up and seal coat
		Cupped or Tented	Medium	Crack seal and spot seal bad areas	Crack seal and spot seal bad areas	Level up and seal coat
			High	Mill and inlay	Mill and inlay	Crack seal and seal coat or thin overlay
	<15'		Low	Monitor	Monitor	Monitor until cracks are wider
		Mostly Tight	Medium	Monitor	Monitor	Seal coat or spot seal wider ones
			High	Monitor	Monitor	Seal coat
			Low	Patch and spot seal	Patch and spot seal	Patch, crack seal, and seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal or spot seal	Crack seal or spot seal	Reconstruct
			Low	Monitor	Monitor	Reconstruct
	>1/2" or deteriorated		Medium	Monitor	Patch and spot seal	Reconstruct
			High	Spot seal or base repair	Spot seal	Reconstruct
			Low	Monitor	Monitor	Crack seal, level up, and seal coat
		Cupped or Tented	Medium	Spot seal	Crack seal and spot seal bad areas	Crack seal, level up, and seal coat
			High	Mill <2" and inlay	Mill and inlay	Crack seal, seal coat, and thick overlay
				Ē	•	
Predominant	Crack S	pacing	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane V	Vidth	Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Strip seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal and strip seal
		-	Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorate	d Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal and strip seal
	1 per lar	ne	Low	Monitor	Monitor	Seal coat
	·	Mostly tight	Medium	Monitor	Monitor	Seal coat
		, 0	High	Monitor	Monitor	Seal coat
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
		' '	High	Crack seal	Crack seal	Crack seal and seal coat
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorate		Crack seal	Crack seal	Crack seal
		2 C. Solonorale	High	Crack seal	Crack seal	Crack seal or strip seal, and seal coa
			9			and overlay
	>1 per la	ane	Low	Monitor or spot seal	Monitor	Seal coat
		Mostly Tight	Medium	Spot seal	Spot seal	Seal coat
			High	Spot seal	Seal coat	Seal coat
			Low	Crack seal or strip seal	Crack seal or strip seal	Crack seal or strip seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Reconstruct
		• • •	High	Crack seal	Crack seal	Reconstruct
		>1/2" or deteriorate		Crack seal or strip seal	Crack seal or strip seal	Crack seal or strip seal
			Medium	Crack seal	Crack seal	Reconstruct
			High	Crack seal	Crack seal	Reconstruct
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#### Atlanta (continued)

Predominant	t		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Blade patch	Level up	Level up and seal coat
				S	Blade patch	Level up	Level up and seal coat
			Medium	F	Blade patch	Level up	Level up and seal coat
		0.5" to 1" (Shallow)		S	Blade patch	Level up	Level up and seal coat
			High	F	Blade patch or inlay		Microsurface and plan rehabilitation or observe closely
				S	Blade patch or inlay	Microsurface and plan rehabilitation or observe closely	Microsurface and plan rehabilitation or observe closely
			Low	F	Spot level up	Spot level up	Spot level and seal coat
				S	Spot level up	Spot level up	Spot level and seal coat
			Medium	F	Spot level up	Spot level up	Reconstruct
		> 1" (Deep)		S	Spot level up	Spot level up	Strip seal if cracked and microsurface
			High	F	Spot inlay as needed	Spot inlay as needed	Reconstruct
				S	Spot inlay as needed	Spot inlay as needed	Strip seal if cracked and microsurface
	Both Wheelpaths		Low	F	Blade patch	Level up	Level up and seal coat
				S	Blade patch	Level up	Level up and seal coat
			Medium	F	Blade patch	Level up	Level up and seal coat
		0.5" to 1" (Shallow)		S	Blade patch	Level up	Level up and seal coat
			High	F	Blade patch or inlay		Microsurface and plan rehabilitation or observe closely
				S	Blade patch or inlay	Microsurface and plan rehabilitation or observe closely	Microsurface and plan rehabilitation or observe closely
			Low	F	Spot level up	Spot level up	Spot level and seal coat
				S	Spot level up	Spot level up	Spot level and seal coat
			Medium	F	Spot level up	Spot level up	Reconstruct
	> 1" (Deep)			S	Spot level up	Spot level up	Strip seal if cracked and microsurface
			High	F	Spot inlay as needed	Spot inlay as needed	Reconstruct
				S	Spot inlay as needed	Spot inlay as needed	Strip seal if cracked and microsurface

Predominant			Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Spot seal	Fog seal	Fog seal
Cracking		Minor	Medium	Spot seal	Fog seal	Fog seal
			High	Spot seal	Fog seal	Fog seal
			Low	Spot seal	Spot or strip seal	Spot or strip seal
		Major	Medium	Spot seal	Spot or strip seal	Spot or strip seal
			High	Spot seal	Spot seal and base repair	Spot seal and base repair
	Both Wheelpaths	3	Low	Spot seal	Spot or strip seal	Spot or strip seal
		Minor	Medium	Spot seal	Spot or strip seal	Spot or strip seal
			High	Spot seal	Spot or strip seal	Spot or strip seal
			Low	Spot seal	Plan rehabilitation	Base repair and seal coat
	Major		Medium	Spot seal	Strip seal	Strip seal
			High	Spot seal	Spot seal and base repair	Reconstruct

Predominant Distress Severity		Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Swell/	Governey	Low	Monitor	Monitor	Blade patch and seal coat
Roughness	Some Roughness	Medium	Blade patch	Blade patch	Blade patch and seal coat
		High	Blade patch	Blade patch	Blade patch and seal coat
		Low	Spot level	Spot level	Spot level
	Rough	Medium	Either spot level or mill and fill	Either spot level or mill and fill	Either spot level or mill and fill
		High	Mill and fill to establish profile	Mill and fill to establish profile	Mill and fill to establish profile and overlay

Predominant		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Spot base repair	Spot base repair	Spot base repair
	Few	Medium	Spot base repair	Spot base repair	Spot base repair
		High	Spot base repair	Spot base repair	Spot base repair
		Low	Spot base repair	Spot base repair	Reconstruct
	Many	Medium	Spot base repair	Spot base repair	Reconstruct
		High	Spot base repair	Spot base repair	Reconstruct

Gaylon Childress Eddie Coffee Tommy Ellison

#### Austin

Predominant			Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse		Mostly tight	Low	Monitor	Monitor	Monitor
Cracking			Medium	Monitor	Monitor	Crack seal
			High	Monitor	Crack seal	Crack seal
		Onen . 1/0"	Low	Monitor	Monitor	Crack seal
		Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal
	>40'		High	Crack seal	Crack seal	Cold mix patch
			Low	Cold mix patch	Cold mix patch	Cold mix patch
		>1/2" or deteriorated	Medium	Cold mix patch	Cold mix patch	Cold mix patch
			High	Cold mix patch	Cold mix patch	Saw out, patch, and call Forensic team
			Low	Cold mix patch and crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
		Cupped or Tented	Medium	Cold mix patch and crack seal	Hot mix patch	Hot mix patch
			High	Cold mix patch and crack seal	Hot mix patch	Saw out, patch, and call Forensic team
			Low	Crack seal	Crack seal	Cold mix patch
		Mostly tight	Medium	Cold mix patch and crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
			High	Crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
			Low	Crack seal	Crack seal	Cold mix patch and crack seal
		Open, < 1/2"	Medium	Crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
	15' - 40'		High	Crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
		>1/2" or deteriorated	Low	Cold mix patch and crack seal	Cold mix patch and crack seal	Cold mix patch
			Medium	Cold mix patch and crack seal	Cold mix patch and crack seal	Cold mix patch
			High	Cold mix patch and crack seal	Cold mix patch and call forensic team	Hot mix patch and maybe seal coat
			Low	Cold mix patch	Cold mix patch	Cold mix patch
		Cupped or Tented	Medium	Cold mix patch	Cold mix patch	Cold mix patch and maybe call Forensic team
			High	Cold mix patch	Cold mix patch	Maybe seal coat
			Low	Crack seal	Crack seal	Seal coat
		Mostly Tight	Medium	Crack seal	Crack seal	Seal coat
		, ,	High	Crack seal	Cold mix patch	Cold mix patch and seal coat
			Low	Cold mix patch	Seal coat	Seal coat
		Open, < 1/2"	Medium	Cold mix patch and seal coat	Seal coat	Seal coat or reconstruct
	<15'		High	Localized reconstruction	Localized reconstruction	Reconstruct
			Low	Localized reconstruction	Seal coat	Seal coat
		>1/2" or deteriorated	Medium	Localized reconstruction	Seal coat	Seal coat or reconstruct
			High	Localized reconstruction	Reconstruct	Reconstruct
			Low	Localized reconstruction	Seal coat	Seal coat
		Cupped or Tented	Medium	Localized reconstruction	Seal coat	Cold mix patch and seal coat
			High	Localized reconstruction	Cold mix patch and seal coat	Cold mix patch and seal coat
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Predomina	nt Crack Spaci	•	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudina	al		Low	Monitor	Crack seal	Crack seal
Cracking		Mostly tight	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal
	>Lane Width		High	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Low	Crack seal	Crack seal	Crack seal
			Medium	Crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
			High	Crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
			Low	Monitor	Crack seal	Crack seal
		Mostly tight	Medium	Monitor	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal
	1 per lane		High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
		>1/2" or deteriorated	Medium	Cold mix patch and crack seal	Cold mix patch and crack seal	Cold mix patch and crack seal
			High	Cold mix patch and crack seal	Cold mix patch and crack seal	Strip seal
			Low	Crack seal	Cold mix patch and crack seal	Cold mix patch and seal coat
		Mostly Tight	Medium	Crack seal	Cold mix patch and crack seal	Cold mix patch and seal coat
			High	Cold mix patch and strip seal	Cold mix patch and strip seal	Cold mix patch and seal coat
			Low	Cold mix patch and strip seal	Cold mix patch and strip seal	Cold mix patch and seal coat
		Open, < 1/2"	Medium	Cold mix patch and strip seal	Cold mix patch and strip seal	Cold mix patch and seal coat
	>1 per lane		High	Cold mix patch and strip seal	Cold mix patch and seal coat	Cold mix patch and seal coat or reconstruct
		>1/2" or deteriorated	Low	Cold mix patch and strip seal	Cold mix patch and seal coat	Cold mix patch and seal coat
			Medium	Cold mix patch and strip seal	Level up and seal coat	Rehabilitation
			High	Level up	Level up and seal coat	Rehabilitation

# Austin (continued)

Predominar	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpa	ıth	Low	F	Fill rut	Fill rut	Fill rut
				S	Monitor	Monitor	Cold mix patch
			Medium	F	Fill rut	Fill rut	Cold mix patch
		0.5" to 1" (Shallow)		s	Monitor	Mill and fill rut	Cold mix patch
			High	F	Fill rut	Fill rut	Cold mix patch and full depth repair
				S	Monitor	Mill and fill rut	Cold mix patch and full depth repair
			Low	F	Fill rut	Fill rut	Fill rut
				S	Monitor	Fill rut	Cold mix patch
			Medium	F	Cold mix patch	Cold mix patch	Cold mix patch and full depth repair
		> 1" (Deep)		S	Fill rut	Mill and fill rut	Cold mix patch and full depth repair
			High	F	Cold mix patch	Full depth repair	Full depth repair
				S	Cold mix patch	Mill and fill rut	Full depth repair
	Both Whee	elpaths	Low	F	Fill rut	Fill rut	Fill rut
				S	Monitor	Monitor	Cold mix patch
			Medium	F	Fill rut	Fill rut	Cold mix patch
		0.5" to 1" (Shallow)		S	Monitor	Mill and fill rut	Cold mix patch
			High	F	Full depth repair	Fill rut	Cold mix patch and full depth repair
				S	Full depth repair	Mill and fill rut	Cold mix patch and full depth repair
			Low	F	Monitor	Fill rut	Fill rut
				S	Fill rut	Fill rut	Cold mix patch
			Medium	F	Cold mix patch	Cold mix patch	Cold mix patch and full depth repair
		> 1" (Deep)		S	Cold mix patch	Mill and fill rut	Cold mix patch and full depth repair
			High	F	Full depth repair	Full depth repair	Full depth repair
				S	Full depth repair	Mill and fill rut	Full depth repair

Predominant		0 "	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Monitor	Cold mix patch	Cold mix patch and strip seal
Cracking		Minor	Medium	Crack seal	Cold mix patch	Cold mix patch and strip seal
			High	Crack seal	Cold mix patch	Cold mix patch and strip seal
			Low	Cold mix patch	Cut out and repair	Reconstruct
Major		Major	Medium	Cold mix patch	Cut out and repair	Reconstruct
			High	Cold mix patch	Cut out and repair	Reconstruct
	Both Wheelpaths		Low	Crack seal	Cold mix patch	Seal coat
		Minor	Medium	Crack seal	Cold mix patch	Cold mix patch and seal coat
			High	Crack seal	Cold mix patch	Reconstruct
			Low	Cold mix patch	Cold mix patch and strip seal	Cold mix patch and seal coat
Major		Major	Medium	Cold mix patch	Cold mix patch and seal coat	Cold mix patch and seal coat or Reconstruct
			High	Cold mix patch	Cold mix patch and seal coat	Reconstruct

Predominant		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Monitor	Level up	Level up
Roughness	Some Roughness	Medium	Monitor	Level up	Thin overlay
		High	Level up	Level up	Thin overlay
		Low	Monitor	Level up	Level up
	Rough	Medium	Level up	Level and thin overlay	Rehabilitate
		High	Level up	Level and thin overlay	Rehabilitate
				_	_
Predominant		Traffic Level	Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Monitor	Patch with cold mix or hot mix	Resurface
	Few	Medium	Patch with cold mix or hot mix	Patch with cold mix or hot mix	Resurface
		High	Patch with cold mix or hot mix	Patch with cold mix or hot mix	Resurface
		Low	Patch with cold mix or hot mix	Patch with cold mix or hot mix	Resurface
	Many	Medium	Patch with cold mix or hot mix	Resurface	Resurface
		High	Patch with cold mix or hot mix	Resurface	Resurface
Wes Burford					

#### Beaumont

Predominant		O	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor or seal coat
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor or seal coat
			High	Monitor	Crack seal or seal coat	Seal coat or overlay
			Low	Crack seal	Crack seal	Crack seal or seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal or seal coat
			High	Crack seal	Crack seal	Crack seal or seal coat
			Low	Overlay or crack seal	Crack seal and overlay or seal coat	Seal coat
		>1/2" or deteriorated	Medium	Overlay or crack seal	Crack seal and overlay or seal coat	Seal coat
			High	Overlay or crack seal	Crack seal and overlay or seal coat	Seal coat
			Low	Mill	Mill and overlay	Mill or mill and overlay
		Cupped or Tented	Medium	Mill	Mill and overlay	Mill or mill and overlay
			High	Mill	Mill and overlay	Mill or mill and overlay
	15' - 40'		Low	Seal coat or overlay	Seal coat	Seal coat or overlay
		Mostly tight	Medium	Seal coat or overlay	Seal coat	Seal coat or overlay
		,	High	Seal coat or overlay	Seal coat	Seal coat or overlay
		1	Low	Overlay or crack seal	Seal coat	Seal coat or overlay
		Open, < 1/2"	Medium	Overlay or crack seal	Seal coat	Seal coat or overlay
		Open, < 1/2	High	Overlay or crack seal	Seal coat	Seal coat or overlay
		1				
			Low	Seal coat and overlay	Seal coat and overlay	Seal coat or overlay
		>1/2" or deteriorated	Medium	Seal coat and overlay	Seal coat and overlay	Seal coat or overlay
			High	Seal coat and overlay	Seal coat and overlay	Seal coat or overlay
			Low	Mill	Mill and overlay	Mill and overlay
		Cupped or Tented	Medium	Mill	Mill and overlay	Mill and overlay
			High	Mill	Mill and overlay	Mill and overlay
	<15'		Low	Overlay or crack seal	Seal coat	Seal coat
		Mostly Tight	Medium	Overlay or crack seal	Seal coat	Seal coat
			High	Overlay or seal coat	Seal coat	Seal coat
			Low	Overlay or seal coat	Seal coat and overlay	Seal coat or overlay
		Open, < 1/2"	Medium	Overlay	Seal coat and overlay	Seal coat or overlay
			High	Overlay	Seal coat and overlay	Seal coat or overlay
	-		Low	Overlay	Seal coat and overlay	Seal coat and overlay
		>1/2" or deteriorated	Medium	Overlay	Seal coat and overlay	Seal coat and overlay
		>1/2 of deteriorated	High	Overlay	Seal coat and overlay	Seal coat and overlay
	-					
		Cummed on Tented	Low Medium	Mill and overlay	Mill and overlay	Mill and overlay
		Cupped or Tented		Mill and overlay	Mill and overlay	Mill and overlay
			High	Mill and overlay	Mill and overlay	Mill and overlay
Predominant	Crack Spacing	1	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane Width		Low	Monitor	Monitor	Crack seal or seal coat
Cracking		Mostly tight	Medium	Monitor	Monitor	Crack seal or seal coat
			High	Monitor	Monitor	Crack seal or seal coat
			Low	Crack seal	Crack seal	Crack seal or seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal or seal coat
			High	Crack seal	Crack seal	Crack seal or seal coat
		II.	Low	Crack seal	Crack seal or seal coat	Crack seal or seal coat and overlay
		>1/2" or deteriorated	Medium	Crack seal	Crack seal or seal coat	Crack seal or seal coat and overlay
		- I/E of detellorated	High	Crack seal	Crack seal or seal coat	Crack seal or seal coat and overlay
	1 per lens			Crack seal		Crack seal or seal coat and overlay  Crack seal or seal coat
	1 per lane	Mootly tight	Low	Crack seal	Crack seal or seal coat	Crack seal or seal coat Crack seal or seal coat
		Mostly tight	Medium		Crack seal or seal coat	
			High	Crack seal	Crack seal or seal coat	Crack seal or seal coat
			Low	Crack seal	Crack seal or seal coat	Crack seal or seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal or seal coat	Crack seal or seal coat
			High	Crack seal	Crack seal or seal coat	Crack seal or seal coat
			Low	Seal coat and overlay	Seal coat or overlay	Crack seal or seal coat and overlay
		>1/2" or deteriorated	Medium	Seal coat and overlay	Seal coat or overlay	Crack seal or seal coat and overlay
			High	Seal coat and overlay	Seal coat or overlay	Crack seal or seal coat and overlay
	>1 per lane		Low	Crack seal	Crack seal or seal coat	Seal coat
		Mostly Tight	Medium	Crack seal	Crack seal or seal coat	Seal coat
			High	Crack seal	Crack seal or seal coat	Seal coat
			Low	Overlay	Seal coat or overlay	Seal coat or overlay
		Open, < 1/2"	Medium	Overlay	Seal coat or overlay	Seal coat or overlay
		•	High	Overlay	Seal coat or overlay	Seal coat or overlay
		>1/2" or deteriorated	Low	Overlay	Overlay	Seal coat and overlay
		, _ 5. 351611614164	Medium	Overlay	Overlay	Seal coat and overlay
			High	Overlay	Overlay	Seal coat and overlay
			riigii	,	io · onu y	ocal ocal and Overlay

#### Beaumont (continued)

Predominan	ıt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath	l	Low	F	Overlay	Overlay	Seal coat and overlay
				S	Overlay	Overlay	Seal coat and overlay
			Medium	F	Overlay	Overlay	Seal coat and overlay
		0.5" to 1" (Shallow)		S	Overlay	Overlay	Seal coat and overlay
			High	F	Overlay	Seal coat and overlay	Seal coat and overlay
				S	Overlay	Seal coat and overlay	Seal coat and overlay
			Low	F	Overlay	Seal coat and overlay	Seal coat and overlay
				S	Overlay	Seal coat and overlay	Seal coat and overlay
			Medium	F	Overlay	Seal coat and overlay	Seal coat and overlay
		> 1" (Deep)		S	Overlay	Seal coat and overlay	Seal coat and overlay
		,	High	F	Overlay	Seal coat and overlay	Seal coat and overlay
				S	Overlay	Seal coat and overlay	Seal coat and overlay
	Both		Low	F	Overlay	Seal coat and overlay	Seal coat and overlay
	Wheelpaths			S	Overlay	Seal coat and overlay	Seal coat and overlay
			Medium	F	Overlay	Seal coat and overlay	Seal coat and overlay
		0.5" to 1" (Shallow)		S	Overlay	Seal coat and overlay	Seal coat and overlay
			High	F	Overlay	Seal coat and overlay	Seal coat and overlay
				S	Overlay	Seal coat and overlay	Seal coat and overlay
			Low	F	Overlay	Overlay	Seal coat and overlay
				S	Overlay	Overlay	Seal coat and overlay
			Medium	F	Overlay	Overlay	Seal coat and overlay
		> 1" (Deep)		S	Overlay	Overlay	Seal coat and overlay
			High	F	Mill and overlay	Overlay	Seal coat and overlay
				S	Mill and overlay	Overlay	Seal coat and overlay

Predominant			Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	ss # Lanes Severity or Imp		or Importance	Localized	1-2 Years	3+ Years	
Alligator	Alligator 1 Wheelpath		Low	Seal coat	Seal coat	Seal coat	
Cracking		Minor	Medium	Seal coat	Seal coat	Seal coat	
			High	Seal coat	Seal coat	Seal coat	
		Low Major Mediu High	Low	Seal coat and overlay	Seal coat and overlay	Seal coat and overlay	
			Medium	Seal coat and overlay	Seal coat and overlay	Seal coat and overlay	
			High	Seal coat and overlay	Seal coat and overlay	Seal coat and overlay	
	Both		Low	Seal coat	Seal coat	Seal coat	
,	Wheelpaths	Minor	Medium	Seal coat	Seal coat	Seal coat	
			High	Seal coat	Seal coat	Seal coat	
			Low	Seal coat and overlay	Seal coat and overlay	Seal coat and overlay	
		Major	Medium	Seal coat and overlay	Seal coat and overlay	Seal coat and overlay	
			High	Seal coat and overlay	Seal coat and overlay	Seal coat and overlay	

Predominan Distress	t Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years	
Swell/			Monitor	Monitor or overlay	Seal coat	
Roughness	Some Roughness	Medium	Monitor	Monitor or overlay	Seal coat	
		High	Monitor	Monitor or overlay	Seal coat	
		Low	Mill and overlay or seal coat	Mill and overlay or seal coat	Mill, seal coat, and overlay	
	Rough	Medium	Mill and overlay or seal coat	Mill and overlay or seal coat	Mill, seal coat, and overlay	
		High	Mill and overlay or seal coat	Mill and overlay or seal coat	Mill, seal coat, and overlay	
			_			
Predominan	t	Traffic Level	Only	Short Term Repair	Long Term Treatment	
Distress	Few or Many	or Importance	Localized	1-2 Years	Seal coat	
Failures		Low	Patch	Overlay	Seal coat and overlay	
	Few	Medium	Patch	Overlay	Seal coat and overlay	
		High	Patch	Overlay	Seal coat and overlay	
		Low	Patch	Overlay	Reconstruct	
	Many	Medium	Patch	Overlay	Reconstruct	
		High	Patch	Overlay	Reconstruct	

Consensus of Susan Chu Jimmie Poplin Harry Rees Walter Pierson Anonymous

#### Brownwood

Predominant Distress	t Crack Spacing	Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Transverse	>40'		Low	Crack seal	Crack seal	Crack seal
Cracking		Mostly tight	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Rout cracks and seal
		•	High	Crack seal	Crack seal	Rout cracks and seal
			Low	Patch	Patch	Patch
		>1/2" or deteriorated	Medium	Patch	Patch	Patch
			High	Patch	Patch	Patch
			Low	Patch	Patch	Patch
		Cupped or Tented	Medium	Patch	Patch	Patch
			High	Patch	Patch	Patch
	15' - 40'		Low	Crack seal	Crack seal	Crack seal
		Mostly tight	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Rout cracks and seal
		, ,	High	Crack seal	Crack seal	Rout cracks and seal
			Low	Patch	Patch	Patch
		>1/2" or deteriorated	Medium	Patch	Patch	Patch
			High	Patch	Patch	Patch
			Low	Patch	Patch	Patch
		Cupped or Tented	Medium	Patch	Patch	Patch
			High	Patch	Patch	Patch
	<15'		Low	Seal coat	Seal coat	Seal coat
		Mostly Tight	Medium	Seal coat	Seal coat	Seal coat
			High	Seal coat	Seal coat	Seal coat
			Low	Crack seal	Seal coat	Seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal and seal coat	Crack seal and seal coat
			High	Crack seal	Crack seal and seal coat	Reconstruct
		•	Low	Patch	Patch and seal coat	Reconstruct
		>1/2" or deteriorated	Medium	Patch	Reconstruct	Reconstruct
			High	Patch	Reconstruct	Reconstruct
			Low	Patch	Reconstruct	Reconstruct
		Cupped or Tented	Medium	Patch	Reconstruct	Reconstruct
		·	High	Patch	Reconstruct	Reconstruct

Predominan	t Crack Spacing	J	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane Width		Low	Crack seal	Crack seal	Crack seal
Cracking		Mostly tight	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal and overlay
		Open, < 1/2"	Medium	Crack seal	Crack seal	Rout cracks and overlay
			High	Crack seal	Crack seal	Rout cracks and overlay
			Low	Patch	Patch	Patch and overlay
		>1/2" or deteriorated	Medium	Patch	Patch	Patch and overlay
			High	Patch	Patch	Patch and overlay
	1 per lane		Low	Crack seal	Crack seal	Crack seal
		Mostly tight	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal and overlay
		Open, < 1/2"	Medium	Crack seal	Crack seal	Rout cracks and overlay
			High	Crack seal	Crack seal	Rout cracks and overlay
			Low	Patch	Patch	Patch and overlay
		>1/2" or deteriorated	Medium	Patch	Patch	Patch and overlay
			High	Patch	Patch	Patch and overlay
	>1 per lane		Low	Crack seal	Seal coat	Seal coat and overlay
		Mostly Tight	Medium	Crack seal	Seal coat	Seal coat and overlay
			High	Crack seal	Seal coat	Seal coat and overlay
			Low	Crack seal	Rout cracks and seal	Rout cracks and overlay
		Open, < 1/2"	Medium	Crack seal	Rout cracks and seal	Rout cracks and overlay
			High	Crack seal	Rout cracks and seal	Rout cracks and overlay
		>1/2" or deteriorated	Low	Patch	Patch and seal coat	Reconstruct
			Medium	Patch	Patch and seal coat	Reconstruct
			High	Patch	Patch and seal coat	Reconstruct

# Brownwood (continued)

Predominant				vel Fast		Action if Only		Short Term F		Long Term Treatme	ent
Distress	# Lanes	Severity	or Importa			Localized		1-2 Year	S	3+ Years	
Rutting	1 Wheelpath		Low	F S	Fill rut Monitor			Fill rut Fill rut		Microsurface Microsurface	
			Mediu		Fill rut			Fill rut		Microsurface	
		0.5" to 1" (Sha	llow)	S	Monitor			Fill rut		Microsurface	
			High	F	Fill rut			Fill rut		Microsurface	
				S	Fill rut			Fill rut		Microsurface	
			Low	F S	Fill rut			Fill rut Fill rut		Reconstruct	
			Marabia		Monitor					Reconstruct	
		> 1" (Deep)	Mediu	m F S	Patch Fill rut			Fill rut Fill rut		Reconstruct Reconstruct	
		` ',	High	F	Patch			Fill rut		Reconstruct	
				S	Fill rut			Fill rut		Reconstruct	
	Both Wheelpaths		Low	F	Fill rut			Microsurface		Overlay	
	· · · · · · · · · · · · · · · · · · ·			<u>S</u>	Monitor			Microsurface		Overlay	
		0 E" to 1" (Cho	Mediu	m F S	Fill rut Monitor			Microsurface Microsurface		Overlay Overlay	
		0.5" to 1" (Sha		F	Fill rut			Microsurface			
			High	S	Fill rut			Microsurface		Overlay Overlay	
			Low	F	Fill rut			Overlay		Reconstruct	
				S	Monitor			Overlay		Reconstruct	
			Mediu		Patch			Overlay		Reconstruct	
		> 1" (Deep)		<u>S</u>	Patch			Overlay		Reconstruct	
			High	F S	Patch			Overlay		Reconstruct Reconstruct	
				3	Patch			Overlay		Reconstruct	
Predominant Distress	t # Lanes	Severity		c Level		Action if Only Localized		Short Term Re 1-2 Years	pair	Long Term Treatme 3+ Years	nt
Alligator	1 Wheelpath				Monitor	Localized		Seal coat		Patch and seal coat	
Cracking	1 Willedipati	Minor			Patch			Seal coat		Patch and seal coat	
Oraciming .					Patch			Seal coat		Patch and seal coat	
					Patch			Patch and seal coat		Patch and overlay	
		Major			Patch			Patch and seal coat		Patch and overlay	
			Н	igh	Patch			Patch and seal coat		Patch and overlay	
	Both Wheelp	aths	Lo	ow	Monitor			Patch and seal coat		Patch and overlay	
		Minor	M	edium	Patch			Patch and seal coat		Patch and overlay	
		-	Н	igh	Patch			Patch and seal coat		Patch and overlay	
			Lo		Patch			Patch and overlay		Reconstruct	
		Major			Patch			Patch and overlay		Reconstruct	
			Н	igh	Patch			Patch and overlay		Reconstruct	
Predominant	t	Traffic	Level		Action if	Only		Short Term Repair	Ī	Long Term Treatment	1
Distress	Severity		ortance		Localiz			1-2 Years		3+ Years	
Swell/		Low		Monitor			Level up		Level up	ı	
Roughness	Some Rough	ness Mediu	m	Monitor			Level up		Level up		
		High		Level up			Level up		Level up		
		Low		Monitor			Level up		Reconsti	ruct	
	Rough	Mediu	m	Level up			Level up		Reconsti	ruct	
		High		Level up			Level up		Reconsti	ruct	
				1							1
Predominant		Traffic		Only				rm Repair		Long Term Treatment	
Distress	Few or Many	·	ortance	Localized			1-2 Year	S		3+ Years	4
Failures		Low		Patch			Patch			nd overlay	1
	Few	Mediu	m	Patch			Patch			nd overlay	1
		High		Patch			Patch			nd overlay	-
	M	Low		Patch			Patch		Reconsti		
	Many	Mediu	n	Patch			Patch		Reconsti		
		High		Patch			Patch		Reconsti	iuci	_

# Bryan

Predominant		0 "	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Nothing	Crack Seal	Nothing
Cracking		Mostly tight	Medium	Crack Seal	Crack Seal	Nothing
			High	Crack Seal	Crack Seal	Nothing
		0 4/0"	Low	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
		Open, < 1/2"	Medium	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			High	Crack Seal	Crack Seal	Crack Seal, seal coat on normal schedule
		4.00	Low	Crack Seal	Patch bad areas, crack seal rest	Spot Reconstruct
		>1/2" or deteriorated		Crack Seal	Patch bad areas, crack seal rest	Spot Reconstruct
			High	Crack Seal	Patch bad areas, crack seal rest	Spot Reconstruct
			Low	Minor level up	Minor level up and call District or Forensic Team	Minor level up and call District or Forensic Team
		Cupped or Tented	Medium	Minor level up	Minor level up and call District or Forensic Team	Minor level up and call District or Forensic Team
			High	Minor level up	Minor level up and call District or Forensic Team	Minor level up and call District or Forensic Team
	15' - 40'		Low	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
		Mostly tight	Medium	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
		-	High	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			Low	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
		Open, < 1/2"	Medium	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			High	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			Low	Patch and Crack Seal	Patch bad areas, crack seal rest	Spot Reconstruct
		>1/2" or deteriorated	d Medium	Patch and Crack Seal	Patch bad areas, crack seal rest	Spot Reconstruct
			High	Patch and Crack Seal	Patch bad areas, crack seal rest	Spot Reconstruct
			Low	Patch	Minor level up and call District or Forensic Team	Minor level up and call District or Forensic Team
		Cupped or Tented	Medium	Patch	Minor level up and call District or Forensic Team	Minor level up and call District or Forensic Team
			High	Patch	Minor level up and call District or Forensic Team	Minor level up and call District or Forensic Team
	<15'		Low	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
		Mostly Tight	Medium	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			High	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			Low	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
		Open, < 1/2"	Medium	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			High	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			Low	Base repair	Base repair	Reconstruct
		>1/2" or deteriorated	d Medium	Base repair	Base repair	Reconstruct
			High	Base repair	Base repair	Reconstruct
			Low	Patch	Patch	Reconstruct
		Cupped or Tented	Medium	Patch	Patch	Reconstruct
			High	Patch	Patch	Reconstruct

Predominan	t Crack Spacing	)	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane Width		Low	Nothing	Crack Seal	Crack Seal
Cracking		Mostly tight	Medium	Crack Seal	Crack Seal	Crack Seal
			High	Crack Seal	Crack Seal	Crack Seal
			Low	Crack Seal	Crack Seal	Crack Seal
		Open, < 1/2"	Medium	Crack Seal	Crack Seal	Crack Seal
			High	Crack Seal	Crack Seal	Crack Seal
			Low	Crack Seal	Crack Seal	Spot Reconstruct
		>1/2" or deteriorated	Medium	Crack Seal	Crack Seal	Spot Reconstruct
			High	Crack Seal	Crack Seal	Spot Reconstruct
	1 per lane		Low	Crack Seal	Crack Seal	Crack Seal
		Mostly tight	Medium	Crack Seal	Crack Seal	Crack Seal
			High	Crack Seal	Crack Seal	Crack Seal
			Low	Crack Seal	Crack Seal	Crack Seal
		Open, < 1/2"	Medium	Crack Seal	Crack Seal	Crack Seal
			High	Crack Seal	Crack Seal	Crack Seal
			Low	Crack Seal	Crack Seal	Spot Reconstruct
		>1/2" or deteriorated	Medium	Crack Seal	Crack Seal	Spot Reconstruct
			High	Crack Seal	Crack Seal	Spot Reconstruct
	>1 per lane		Low	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
		Mostly Tight	Medium	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			High	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
			Low	Crack Seal	Crack Seal	Crack seal, seal coat on normal schedule
		Open, < 1/2"	Medium	Crack Seal	Crack Seal	Either Crack seal, seal coat or reconstruct
			High	Crack Seal	Crack Seal	Reconstruct
		>1/2" or deteriorated	Low	Crack Seal	Crack Seal	Reconstruct
			Medium	Crack Seal	Crack Seal	Reconstruct
			High	Crack Seal	Crack Seal	Reconstruct

# Bryan (continued)

Predominar	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Fill Rut	Level up	Level up and seal coat normal schedule
				S	Nothing	Levelup	Level up and seal coat normal schedule
			Medium	F	Fill Rut	Level up	Level up and seal coat normal schedule
		0.5" to 1" (Shallow)		S	Nothing	Level up	Level up and seal coat normal schedule
			High	F	Fill Rut	Mill and replace	Mill and replace
				S	Nothing	Mill and replace	Mill and replace
			Low	F	Fill Rut	Level up	Level up and seal coat normal schedule
				S	Nothing	Levelup	Level up and seal coat normal schedule
			Medium	F	Patch	Level up	Level up and seal coat normal schedule
		> 1" (Deep)		S	Fill Rut	Levelup	Level up and seal coat normal schedule
			High	F	Patch	Mill and replace	Mill and replace
				S	Fill Rut	Mill and replace	Mill and replace
	Both		Low	F	Fill Rut	Level up	Level up and seal coat normal schedule
	Wheelpaths			S	Nothing	Levelup	Level up and seal coat normal schedule
			Medium	F	Fill Rut	Level up	Level up and seal coat normal schedule
		0.5" to 1" (Shallow)		S	Nothing	Levelup	Level up and seal coat normal schedule
			High	F	Fill Rut	Mill and replace	Mill and replace
		1		S	Fill Rut	Mill and replace	Mill and replace
			Low	F	Fill Rut	Level up	Level up and seal coat normal schedule
				S	Nothing	Levelup	Level up and seal coat normal schedule
			Medium	F	Patch	Mill and replace	Mill and replace
		> 1" (Deep)		S	Patch	Mill and replace	Level up and seal coat normal schedule
			High	F	Patch	Mill and replace	Mill and replace
				S	Patch	Mill and replace	Mill and replace

Predomina	nt		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Spot seal	Spot seal	Spot seal
Cracking		Minor	Medium	Spot seal	Spot seal	Spot seal
			High	Spot seal	Spot seal	Spot seal
			Low	Spot reconstruct	Spot reconstruct	Spot reconstruct
		Major	Medium	Spot reconstruct	Spot reconstruct	Spot reconstruct
			High	Spot reconstruct	Spot reconstruct	Spot reconstruct
	Both Wheelpath	s	Low	Spot seal	Full lane seal coat	Full lane seal coat
		Minor	Medium	Spot seal	Full lane seal coat	Full lane seal coat
			High	Spot seal	Full lane seal coat	Full lane seal coat
			Low	Spot reconstruct	Spot reconstruct lane	Spot reconstruct lane
		Major	Medium	Spot reconstruct	Spot reconstruct lane	Spot reconstruct lane
			High	Spot reconstruct	Spot reconstruct lane	Spot reconstruct lane

Predominant Distress	Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Swell/		Low	•	•	Nothing
Roughness	Some Roughness	Medium	Nothing	Nothing	Nothing
		High	Spot level up	Spot level up	Spot level up
		Low	Level up	Level up	Level up
	Rough	Medium	Level up	Level up	Level up
		High	Spot level up	Mill and replace	Mill and replace

Predominant		Traffic Level	Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Spot repair	Spot repair	Spot repair
	Few	Medium	Spot repair	Spot repair	Spot repair
		High	Spot repair	Spot repair	Spot repair
		Low	Reconstruct	Reconstruct	Reconstruct
	Many	Medium	Reconstruct	Reconstruct	Reconstruct
		High	Reconstruct	Reconstruct	Reconstruct

Darlene Goehl

# Childress

Predominan	t Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Monitor	Monitor
		Open, < 1/2"	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
		>1/2" or	Low	Patch bad areas	Patch bad areas	Patch bad areas
		deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
		Cupped or	Low	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team
		Tented	Medium	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team
			High	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team
	15' - 40'		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
		>1/2" or	Low	Crack seal	Crack seal	Crack seal
		deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
		Cupped or	Low	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team
		Tented	Medium	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team
			High	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team
	<15'		Low	Blade patch	Blade patch	Blade patch
		Mostly Tight	Medium	Blade patch	Blade patch	Blade patch
			High	Seal coat	Seal coat	Seal coat
			Low	Seal coat or strip seal	Seal coat or strip seal	Seal coat or strip seal
		Open, < 1/2"	Medium	Blade patch	Blade patch	Blade patch
			High	Patch bad areas	Patch bad areas	Patch bad areas
		>1/2" or	Low	Blade patch	Blade patch	Blade patch
		deteriorated	Medium	Mill and blade patch	Mill and blade patch	Mill and blade patch
			High	Mill and blade patch	Mill and blade patch	Reconstruct
		Cupped or	Low	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team
		Tented	Medium	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team
			High	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team	Minor patching and call District or Forensic Team

Predominan	t Crack Spacing	)	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudina	l >Lane Width		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Crack seal
			Low	Strip seal	Strip seal	Strip seal
		Open, < 1/2"	Medium	Strip seal	Strip seal	Strip seal
			High	Crack seal	Crack seal	Crack seal
			Low	Strip seal	Strip seal	Strip seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
	1 per lane		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Crack seal
			Low	Strip seal	Strip seal	Strip seal
		Open, < 1/2"	Medium	Strip seal	Strip seal	Strip seal
			High	Crack seal	Crack seal	Crack seal
			Low	Blade patch	Blade patch	Blade patch
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
	>1 per lane		Low	Monitor	Monitor	Monitor
		Mostly Tight	Medium	Monitor	Monitor	Monitor
			High	Seal coat	Seal coat	Seal coat
			Low	Strip seal	Strip seal	Strip seal
		Open, < 1/2"	Medium	Strip seal	Strip seal	Seal coat
			High	Seal coat	Seal coat	Crack seal and seal coat later
		>1/2" or deteriorated	Low	Blade patch	Blade patch	Blade patch
			Medium	Blade patch	Blade patch	Reconstruct
			High	Blade patch	Reconstruct	Reconstruct

# Childress (continued)

Predomina	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Monitor	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Monitor	Monitor	Monitor
		0.5" to 1" (Shallow)		S	Monitor	Monitor	Monitor
			High	F	Blade patch	Microsurface	Overlay
				S	Blade patch	Microsurface	Overlay
			Low	F	Monitor	Monitor	Rework surface and base
				S	Blade patch	Blade patch	Rework surface and base
			Medium	F	Blade patch	Blade patch	Blade patch
		> 1" (Deep)		S	Blade patch	Blade patch	Blade patch
			High	F	Blade patch	Blade patch	Blade patch
				S	Blade patch	Blade patch	Blade patch
	Both Wheelpa	ths	Low	F	Monitor	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Monitor	Monitor	Monitor
		0.5" to 1" (Shallow)		S	Monitor	Monitor	Monitor
			High	F	Blade patch	Microsurface	Overlay
				S	Blade patch	Microsurface	Overlay
			Low	F	Blade patch or strip seal	Blade patch or strip seal	Rework surface and base
				S	Monitor	Monitor	Rework surface and base
			Medium	F	Blade patch	Blade patch	Blade patch
		> 1" (Deep)		S	Blade patch	Blade patch	Blade patch
			High	F	Blade patch	Mill and overlay	Mill and overlay
				S	Blade patch	Mill and overlay	Mill and overlay

Predominant			Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Monitor	Monitor	Strip seal
Cracking		Minor	Medium	Monitor	Monitor	Strip seal
		-	High	Monitor	Monitor	Strip seal
			Low	Strip seal	Strip seal	Blade patch
		Major	Medium	Strip seal	Strip seal	Blade patch
			High	Blade patch	Blade patch	Mill surface and base, replace
	Both Wheelpaths		Low	Strip seal	Strip seal	Strip seal
		Minor	Medium	Strip seal	Strip seal	Blade patch
			High	Blade patch	Blade patch	Blade patch
			Low	Seal coat	Seal coat	Rework surface and base
		Major	Medium	Blade patch	Blade patch	Rework surface and base
			High	Blade patch	Blade patch	Reconstruct

Predominant Distress	t Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Distress	Severity	or importance	Localized	1-2 feats	5+ feats
Swell/		Low	Monitor	Monitor	Monitor
Roughness	Some Roughness	Medium	Monitor	Monitor	Monitor
	1	High	Mill	Mill	Mill
		Low	Monitor	Monitor	Monitor
	Rough	Medium	Monitor	Monitor	Monitor
		High	Mill	Mill	Mill (no replace)

		Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Failures	Few	Medium	Blade patch	Blade patch	Blade patch Overlay Overlay
	Many	Medium	Blade patch	'	Blade patch Reconstruct Reconstruct

# Corpus Christi

Predominan	t Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Monitor	Monitor
		Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal
			High	Monitor	Crack seal	Crack seal
			Low	Patch and crack seal	Patch and crack seal	Patch and crack seal
		>1/2" or deteriorated	Medium	Patch, crack seal, and level up	Patch, crack seal, and level up	Patch, crack seal, and level up
			High	Patch, crack seal, and level up	Patch, crack seal, and level up	Patch, crack seal, and level up
			Low	Blade level tops of cracks and patch	Call District Office	Call District Office
		Cupped or Tented	Medium	Mill, crack seal, and blade level	Call District Office	Call District Office
			High	Mill, crack seal, and blade level	Call District Office	Call District Office
	15' - 40'		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Patch and crack seal	Patch and crack seal	Patch and crack seal
			High	Patch and crack seal	Patch and crack seal	Patch and crack seal
			Low	Monitor	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Patch, crack seal, and level up	Patch and crack seal	Patch and crack seal
			High	Patch, crack seal, and level up	Patch and crack seal	Patch and crack seal
			Low	Blade level tops of cracks and patch	Call District Office	Call District Office
		Cupped or Tented	Medium	Mill, crack seal, and blade level	Call District Office	Call District Office
			High	Mill, crack seal, and blade level	Call District Office	Call District Office
	<15'		Low	Monitor	Monitor	Monitor
		Mostly Tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Patch and crack seal	Patch and crack seal	Patch and crack seal
			High	Patch and crack seal	Patch and crack seal	Patch and crack seal
			Low	Monitor	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Patch, crack seal, and level up	Patch and crack seal	Patch and crack seal
			High	Patch, crack seal, and level up	Patch and crack seal	Patch and crack seal
			Low	Blade level tops of cracks and patch	Call District Office	Call District Office
		Cupped or Tented	Medium	Mill, crack seal, and blade level	Call District Office	Call District Office
			High	Mill, crack seal, and blade level	Call District Office	Call District Office

Predominant		•	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane Width		Low	Monitor	Fog seal or monitor	Fog seal or monitor
Cracking		Mostly tight	Medium	Monitor	Fog seal or monitor	Fog seal or monitor
			High	Monitor	Fog seal or monitor	Fog seal or monitor
			Low	Monitor	Monitor	Monitor
		Open, < 1/2"	Medium	Monitor	Monitor or crack seal	Crack seal
			High	Monitor	Crack seal	Crack seal
			Low	Monitor	Monitor	Monitor
		>1/2" or deteriorated	Medium	Monitor	Crack seal	Crack seal
			High	Monitor	Crack seal	Crack seal
	1 per lane		Low	Monitor	Fog seal or monitor	Seal coat
		Mostly tight	Medium	Monitor	Fog seal or monitor	Seal coat (rural) or overlay (urban)
			High	Monitor	Fog seal or monitor	Seal coat (rural) or overlay (urban)
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Monitor	Crack seal and strip seal	Crack seal and strip seal
			High	Monitor	Crack seal and strip seal	Crack seal and strip seal
			Low	Monitor	Call District Office	Call District Office
		>1/2" or deteriorated	Medium	Monitor	Call District Office	Call District Office
			High	Monitor	Call District Office	Call District Office
	>1 per lane		Low	Monitor	Fog seal or monitor	Seal coat
		Mostly Tight	Medium	Monitor	Fog seal or monitor	Seal coat (rural) or overlay (urban)
			High	Monitor	Fog seal or monitor	Seal coat (rural) or overlay (urban)
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
		•	High	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Low	Crack seal and blade patch	Call District Office	Call District Office
			Medium	Crack seal and blade patch	Call District Office	Call District Office
			High	Crack seal and blade patch	Call District Office	Call District Office

# Corpus Christi (continued)

Predomina	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Monitor	Fill ruts and or strip seal	Fill ruts and or strip seal
				S	Monitor	Fill ruts and or strip seal	Fill ruts and or strip seal
			Medium	F	Blade level or hot mix level up	Blade level or hot mix level up	Blade level or hot mix level up
		0.5" to 1" (Shallow)		S	Blade level or hot mix level up	Blade level or hot mix level up	Blade level or hot mix level up
			High	F	Blade level or hot mix level up	Blade level or hot mix level up	Blade level or hot mix level up
				S	Blade level or hot mix level up	Blade level or hot mix level up	Blade level or hot mix level up
			Low	F	Blade level or hot mix level up	Fill ruts and or strip seal	Fill ruts and level up
				S	Blade patch	Fill ruts and or strip seal	Fill ruts and level up
			Medium	F	Mill and replace	Call District Office	Call District Office
		> 1" (Deep)		S	Mill and replace	Call District Office	Call District Office
			High	F	Mill and replace	Call District Office	Call District Office
			-	S	Mill and replace	Call District Office	Call District Office
	Both Wheelpaths	S	Low	F	Monitor	Fill ruts and or strip seal	Fill ruts and or strip seal
				S	Monitor	Fill ruts and or strip seal	Fill ruts and or strip seal
			Medium	F	Blade level or hot mix level up	Blade level or hot mix level up	Blade level or hot mix level up
		0.5" to 1" (Shallow)		S	Blade level or hot mix level up	Blade level or hot mix level up	Blade level or hot mix level up
			High	F	Blade level or hot mix level up	Blade level or hot mix level up	Blade level or hot mix level up
			· ·	S	Blade level or hot mix level up	Blade level or hot mix level up	Blade level or hot mix level up
			Low	F	Blade level or hot mix level up	Fill ruts and or strip seal	Fill ruts and level up
				S	Blade patch	Fill ruts and or strip seal	Fill ruts and level up
			Medium	F	Mill and replace	Call District Office	Call District Office
		> 1" (Deep)		S	Mill and replace	Call District Office	Call District Office
		,	High	F	Mill and replace	Call District Office	Call District Office
			3	S	Mill and replace	Call District Office	Call District Office

Predomina	Predominant Traffic Level		raffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity o	r Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Monitor	Monitor	Monitor
Cracking		Minor	Medium	Monitor	Plan rehabilitation or restoration	Plan rehabilitation or restoration
			High	Monitor	Plan rehabilitation or restoration	Plan rehabilitation or restoration
			Low	Monitor	Monitor	Monitor
		Major	Medium	Full depth base repair and level up or hot mix patch	Plan rehabilitation or restoration	Plan rehabilitation or restoration
	-		High	Full depth base repair and level up or hot mix patch	Plan rehabilitation or restoration	Plan rehabilitation or restoration
	Both Wheelpaths	;	Low	Monitor	Monitor	Monitor
		Minor	Medium	Monitor	Plan rehabilitation or restoration	Plan rehabilitation or restoration
			High	Monitor	Plan rehabilitation or restoration	Plan rehabilitation or restoration
		·	Low	Monitor	Monitor	Level up
		Major Medium		Full depth base repair and level up or hot mix patch	Plan rehabilitation or restoration	Plan rehabilitation or restoration
			High	Full depth base repair and level up or hot mix patch	Plan rehabilitation or restoration	Plan rehabilitation or restoration

Predominant Distress	Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Swell/		Low	Monitor	Blade level up	Blade level up
Roughness	Some	Medium	Monitor	Mill and level up	Mill and level up
	Roughness	High	Monitor	Mill and level up	Mill and level up
		Low	Monitor	Blade level up	Blade level up
	Rough	Medium	Monitor	Mill and level up	Mill and level up
		High	Monitor	Mill and level up	Mill and level up

Predominan	t	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years	
Failures		Low	Full depth base repair and level up or hot mix patch	Full depth base repair and level up or hot mix patch	Full depth base repair and level up or hot mix patch	
	Few	Medium	Full depth base repair and level up or hot mix patch	Full depth base repair and level up or hot mix patch	Full depth base repair and level up or hot mix patch	
		High	Full depth base repair and level up or hot mix patch	Full depth base repair and level up or hot mix patch	Full depth base repair and level up or hot mix patch	
		Low	Full depth base repair and level up or hot mix patch	Plan rehabilitation or restoration	Plan rehabilitation or restoration	
	Many	Medium	Full depth base repair and level up or hot mix patch	Plan rehabilitation or restoration	Plan rehabilitation or restoration	
		High	Full depth base repair and level up or hot mix patch	Plan rehabilitation or restoration	Plan rehabilitation or restoration	

John Hernandez

# Dallas

Predominan	t Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Crack seal	Seal coat	Seal coat
Cracking		Mostly tight	Medium	Crack seal	Either crack seal or seal coat	Either crack seal or seal coat
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal and plant mix seal	Crack seal and plant mix seal
			High	Patch and crack seal	Crack seal and plant mix seal	Crack seal and plant mix seal
			Low	Blade patch	Reconstruct	Reconstruct
		>1/2" or deteriorated	Medium	Mill and overlay	Mill and overlay	Mill and overlay
			High	Mill and overlay	Mill and overlay	Mill and overlay
			Low	Level up	Level up	Level up
		Cupped or Tented	Medium	Mill and inlay	Mill and inlay	Mill and inlay
			High	Mill and inlay	Mill and inlay	Mill and inlay
	15' - 40'	'	Low	Crack seal	Seal coat	Seal coat
		Mostly tight	Medium	Crack seal	Either crack seal or seal coat	Either crack seal or seal coat
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal and plant mix seal	Crack seal and plant mix seal
			High	Crack seal	Crack seal and plant mix seal	Crack seal and plant mix seal
			Low	Blade patch	Reconstruct	Reconstruct
		>1/2" or deteriorated	Medium	Mill and overlay	Mill and overlay	Mill and overlay
			High	Mill and overlay	Mill and overlay	Mill and overlay
			Low	Level up	Level up	Level up
		Cupped or Tented	Medium	Mill and inlay	Mill and inlay	Mill and inlay
			High	Mill and inlay	Mill and inlay	Mill and inlay
	<15'		Low	Crack seal	Seal coat	Seal coat
		Mostly Tight	Medium	Crack seal	Either crack seal or seal coat	Either crack seal or seal coat
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal and plant mix seal	Crack seal and plant mix seal
			High	Crack seal	Crack seal and plant mix seal	Crack seal and plant mix seal
			Low	Blade patch	Reconstruct	Reconstruct
		>1/2" or deteriorated	Medium	Mill and overlay	Mill and overlay	Mill and overlay
			High	Mill and overlay	Mill and overlay	Mill and overlay
			Low	Level up	Level up	Level up
		Cupped or Tented	Medium	Mill and inlay	Mill and inlay	Mill and inlay
			High	Mill and inlay	Mill and inlay	Mill and inlay

Predominant Crack Spacing	Severity	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Longitudinal >Lane Width Cracking	Mostly tight	Low Medium High	Observe and wait for normal seal coat cycle Observe and wait for normal seal coat cycle		Observe and wait for normal seal coat cycle Observe and wait for normal seal coat cycle
	Open, < 1/2"	Low Medium High			Crack seal Crack seal Crack seal
	>1/2" or deteriorated	Low Medium High	Cut out and replace	Cut out and replace	Cut out and replace Cut out and replace Cut out and replace
1 per lane	Mostly tight	Low Medium	Monitor until cracks are wider, then mill,		Observe and wait for normal seal coat cycle Monitor until cracks are wider, then mill, underseal, and overlay
		High			Monitor until cracks are wider, then mill, underseal, and overlay
		Low	Crack seal	Crack seal	Crack seal
	Open, < 1/2"	Medium	Crack seal		Check for widening. If yes, rebuild edges, otherwise reconstruct
		High	Crack seal	Crack seal	Check for widening. If yes, rebuild edges, otherwise reconstruct
		Low	Blade patch	Reconstruct	Reconstruct
	>1/2" or deteriorated	Medium			Mill, underseal, and overlay
>1 per lane	deteriorated	High Low	Mill_underseal_and overlay  Monitor		Mill, underseal, and overlay Seal coat
>1 per lane	Mostly Tight	Medium	Monitor until cracks are wider, then mill,	Monitor until cracks are wider, then mill,	Monitor until cracks are wider, then mill, underseal, and overlay
		High			Monitor until cracks are wider, then mill, underseal, and overlay
		Low	Blade patch	Reconstruct	Reconstruct
	Open, < 1/2"	Medium High	Mill, underseal, and overlay Mill, underseal, and overlay	Mill, underseal, and overlay Mill, underseal, and overlay	Mill, underseal, and overlay Mill, underseal, and overlay
	>1/2" or	,	,	, ,	Reconstruct
	deteriorated	Medium High	•	Mill, underseal, and overlay	Mill, underseal, and overlay Mill, underseal, and overlay

# Dallas (continued)

Predomina	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Monitor	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Mill and replace rutted area	Mill and replace rutted area	Mill and replace rutted area
		0.5" to 1" (Shallow)		S	Mill and replace rutted area	Mill and replace rutted area	Mill and replace rutted area
			High	F	Mill and replace rutted area	Mill and replace rutted area	Mill and replace rutted area
				S	Mill and replace rutted area	Mill and replace rutted area	Mill and replace rutted area
			Low	F	Blade patch	Blade patch	Blade patch
				S	Blade patch	Blade patch	Blade patch
			Medium	F	Mill rut and replace	Mill rut and replace	Mill rut and replace
		> 1" (Deep)		S	Mill rut and replace	Mill rut and replace	Mill rut and replace
			High	F	Mill rut and replace	Mill rut and replace	Mill rut and replace
				S	Mill rut and replace	Mill rut and replace	Mill rut and replace
	Both Wheelpath	aths Low		F	Monitor	Monitor until wider	Monitor until wider
				S	Monitor	Monitor until wider	Monitor until wider
			Medium	F	Mill and replace	Mill and replace	Mill and replace
		0.5" to 1" (Shallow)		S	Mill and replace	Mill and replace	Mill and replace
			High	F	Mill and replace	Mill and replace	Mill and replace
				S	Mill and replace	Mill and replace	Mill and replace
			Low	F	Rut fill with drag box or laydown machine	Rut fill with drag box or laydown machine	Blade patch and overlay
				S	Rut fill with drag box or laydown machine	Rut fill with drag box or laydown machine	Blade patch and overlay
			Medium	F	Mill and replace	Mill and replace	Mill and replace
		> 1" (Deep)		S	Mill and replace	Mill and replace	Mill and replace
			High	F	Mill and replace	Mill and replace	Mill and replace
				S	Mill and replace	Mill and replace	Mill and replace

Predomina Distress	nt # Lanes	Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Alligator Cracking	1 Wheelpath	Minor	Low Medium	Blade and replace	Seal coat and overlay Mill and replace Mill and replace	Seal coat and overlay Mill and replace Mill and replace
		Major	Medium	Mill and replace	Blade and replace Mill and replace Mill and replace	Blade and replace Mill and replace Mill and replace
	Both Wheelpaths	Minor	Medium	Mill and replace	Seal coat and overlay Mill and replace Mill and replace	Seal coat and overlay Mill and replace Mill and replace
		Major	Medium	Mill and replace	Blade and replace Mill and replace Mill and replace	Blade and replace Mill and replace Mill and replace

Predominant Distress	Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Swell/ Roughness	Some Roughness	Low Medium High	Monitor Monitor Monitor	Monitor Monitor Monitor	Monitor Monitor Monitor
	Rough	Medium	Patch and level up	Patch and level up	Patch and level up Patch and level up Patch and level up

Predominant Distress	Few or Many	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Failures	Few	Low Medium	Cut out areas and replace Cut out areas and replace	Cut out areas and replace	Cut out areas and replace Cut out areas and replace or reconstruc
	Many	High Low Medium High	Cut out areas and replace		Cut out areas and replace Cut out areas and replace Reconstruct Reconstruct

Joe Thompson Gary Charlton

# El Paso

Predominan	Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Crack seal	Crack seal
Cracking		Mostly tight	Medium	Monitor	Crack seal	Crack seal
			High	Crack seal	Seal coat	Seal coat
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Seal coat
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Strip seal	Strip seal	Strip seal
			Low	Crack seal	Crack seal	Crack seal
		Cupped or Tented	Medium	Strip seal	Strip seal	Strip seal
			High	Strip seal	Strip seal	Strip seal
	15' - 40'		Low	Monitor	Crack seal	Crack seal
		Mostly tight	Medium	Monitor	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
		•	Low	Crack seal	Crack seal	Crack seal
		Cupped or Tented	Medium	Strip seal	Strip seal	Strip seal
			High	Strip seal	Strip seal	Strip seal
	<15'		Low	Monitor	Crack seal	Crack seal
		Mostly Tight	Medium	Monitor	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		Cupped or Tented	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal

Predominan	t Crack Spacing	ı	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane Width		Low	Monitor	Crack seal	Crack seal
Cracking		Mostly tight	Medium	Monitor	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
	1 per lane		Low	Monitor	Crack seal	Crack seal
		Mostly tight	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
	>1 per lane		Low	Monitor	Crack seal	Crack seal
		Mostly Tight	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Low	Crack seal	Crack seal	Crack seal
			Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal

# El Paso (continued)

Predominan	Predominant			Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	Rutting 1 Wheelpath		Low	F	Strip seal	Strip seal	Strip seal
				S	Strip seal	Strip seal	Strip seal
			Medium	F	Microsurface	Microsurface	Microsurface
		0.5" to 1" (Shallow)		S	Microsurface	Microsurface	Microsurface
			High	F	Microsurface	Microsurface	Microsurface
		-		S	Microsurface	Microsurface	Microsurface
			Low	F	Fill ruts	Microsurface	Mill and overlay
				S	Fill ruts	Microsurface	Mill and overlay
			Medium	F	Microsurface	Microsurface	Mill and overlay
		> 1" (Deep)		S	Microsurface	Microsurface	Mill and overlay
			High	F	Microsurface	Microsurface	Mill and overlay
				S	Microsurface	Microsurface	Mill and overlay
	Both Wheel	paths	Low	F	Strip seal	Strip seal	Strip seal
				S	Strip seal	Strip seal	Strip seal
			Medium	F	Microsurface	Microsurface	Mill and overlay
		0.5" to 1" (Shallow)		S	Microsurface	Microsurface	Mill and overlay
			High	F	Microsurface	Microsurface	Mill and overlay
		-		S	Microsurface	Microsurface	Mill and overlay
			Low	F	Microsurface	Microsurface	Mill and seal coat
				S	Microsurface	Microsurface	Mill and seal coat
			Medium	F	Microsurface	Microsurface	Mill and overlay
		> 1" (Deep)		S	Microsurface	Microsurface	Mill and overlay
			High	F	Microsurface	Microsurface	Mill and overlay
				S	Microsurface	Microsurface	Mill and overlay

Predomina	nt	Traffic Level		Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity or	r Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Strip seal	Strip seal	Seal coat
Cracking		Minor	Medium	Strip seal	Seal coat	Rubberized seal coat
			High	Strip seal	Seal coat	Rubberized seal coat
			Low	Strip seal	Seal coat	Rubberized seal coat
		Major	Medium	Strip seal	Seal coat	Rubberized seal coat
			High	Strip seal	Seal coat	Rubberized seal coat
	Both Wheelpaths		Low	Strip seal	Seal coat	Seal coat
		Minor	Medium	Strip seal	Seal coat	Rubberized seal coat
			High	Strip seal	Seal coat	Rubberized seal coat
			Low	Strip seal	Seal coat	Rubberized seal coat
		Major	Medium	Strip seal	Seal coat	Rubberized seal coat
			High	Strip seal	Seal coat	Rubberized seal coat

Predominant Distress	Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Swell/		Low	Mill	Monitor	Mill and overlay
Roughness	Some Roughness	Medium	Mill	Mill and seal coat	Mill and overlay
		High	Mill	Mill and seal coat	Mill and overlay
		Low	Mill	Mill and seal coat	Mill and overlay
	Rough	Medium	Mill	Mill and seal coat	Mill and overlay
		High	Mill	Mill and seal coat	Mill and overlay

Predominant Distress	Few or Many	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Failures		Low	Patch	Seal coat	Patch and overlay
	Few	Medium	Patch	Seal coat	Patch and overlay
		High	Patch	Seal coat	Patch and overlay
		Low	Patch	Seal coat	Overlay
	Many	Medium	Patch	Seal coat	Reconstruct
		High	Patch	Seal coat	Reconstruct

J. V. Herrera Roberto Tejada

#### Fort Worth

Predominant Distress		Traffic Level		Action if Only	Short Term Repair 1-2 Years	Long Term Treatment
Transverse Cracking	>40'	Mostly tight	Low Medium High	Monitor or crack seal Monitor or crack seal Monitor or crack seal	Monitor or crack seal Monitor or crack seal Monitor or crack seal	Crack seal wide cracks or Monitor Crack seal wide cracks or Monitor Crack seal wide cracks or Monitor
		Open, < 1/2"	Low Medium High	Monitor or crack seal Monitor or crack seal Monitor or crack seal	Monitor or crack seal Monitor or crack seal Monitor or crack seal	Monitor or crack seal Monitor or crack seal Monitor or crack seal
		>1/2" or deteriorated	Low Medium High	Crack fill (type F) Crack fill (type F) Crack fill (type F)	Crack fill (type F) Crack fill (type F) Crack fill (type F)	Crack fill (type F) Crack fill (type F) Crack fill (type F) and overlay
			Low	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	(3)
		Cupped or Tented	Medium	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and overlay. Call District office
			High	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and overlay. Call District office
	15' - 40'		Low	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and seal coat. Call District office
		Mostly tight	Medium	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and overlay. Call District office
			High	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and overlay. Call District office
		Open, < 1/2"	Low Medium High	Blade patch Blade patch Blade patch	Crack seal Crack seal Crack seal	Plan seal coat Seal coat or microsurface Microsurface
		>1/2" or deteriorated	Low Medium High	Crack seal Crack seal Crack seal	Crack seal Crack seal Crack seal	Crack seal and plan seal coat Crack seal and plan seal coat or microsurface Crack seal and overlay or microsurface
		Cupped or Tented	Low Medium High	Crack fill (type F). Crack fill (type F) and level up. Crack fill (type F) and level up.	Crack fill (type F). Call District office Crack fill (type F) and level up. Call District office Crack fill (type F) and level up. Call District office	Crack fill (type F) and plan seal coat Crack fill (type F), level up, and overlay
	<15'		Low	Crack fill (type F) and level up. Call District office	(3)	(3) , , , , , , , , , , , , , , , , , , ,
		Mostly Tight	Medium	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and overlay. Call District office
			High	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and overlay. Call District office
		Open, < 1/2"	Low Medium High	Crack seal Crack seal Crack seal	Crack seal Crack seal Crack seal	Crack seal and plan seal coat Crack seal and plan seal coat or microsurface Crack seal and overlay or microsurface
		>1/2" or deteriorated	Low Medium High	Crack fill (type F). Crack fill (type F) and level up.	Crack fill (type F). Call District office Crack fill (type F) and level up. Call District office Crack fill (type F) and level up. Call District office	Crack fill (type F) and plan seal coat Crack fill (type F), level up, and overlay
			Low	(-)[- /	Crack fill (type F) and level up. Call District office	
		Cupped or Tented	Medium	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and overlay. Call District office
			High	Crack fill (type F) and level up. Call District office	Crack fill (type F) and level up. Call District office	Crack fill (type F), level up, and overlay. Call District office

'	Predominant Crack Spacing  Distress (Across) Severity		Action if Only	Short Term Repair	Long Term Treatment
Longitudinal >Lane Width Cracking	Mostly tight	or Importance Low Medium High	Monitor Monitor Monitor	Monitor Crack seal or Monitor Crack seal or Monitor	Monitor Crack seal or Monitor Crack seal or Monitor
	Open, < 1/2"	Low Medium High	Crack seal Crack seal Crack seal	Crack seal Crack seal Crack seal	Crack seal Crack seal Crack seal
	>1/2" or deteriorated		Crack fill (type F). Crack fill (type F). Crack fill (type F).	Crack fill (type F). Crack fill (type F). Crack fill (type F).	Crack fill (type F). Crack fill (type F). Crack fill (type F).
1 per lane	Mostly tight	Low Medium High	Crack seal or Monitor Crack seal Crack seal	Crack seal or Monitor Crack seal Crack seal	Strip seal Strip seal Crack seal
	Open, < 1/2"	Low Medium High	Crack seal Crack seal Crack seal	Crack seal Crack seal Crack seal	Crack seal and strip seal Crack seal and strip seal Blade overlay or patch
	>1/2" or deteriorated		Crack fill (type F). Crack fill (type F). Crack fill (type F).	Crack fill (type F). Crack fill (type F). Crack fill (type F).	Call District office Call District office Call District office
>1 per lane	Mostly Tight	Low Medium High	Crack seal Crack seal Crack seal	Crack seal Crack seal Crack seal	Call District office Call District office Call District office
	Open, < 1/2"	Low Medium High	Crack fill (type F). Crack fill (type F). Crack fill (type F)	Crack fill (type F). Crack fill (type F). Crack fill (type F)	Call District office Call District office Call District office
	>1/2" or deteriorated		Crack fill (type F). Crack fill (type F). Crack fill (type F).	Crack fill (type F). Crack fill (type F). Crack fill (type F).	Call District office Call District office Call District office

# Fort Worth (continued)

	anes S Vheelpath	Severity	or Importance	Slow	Only		
Rutting 1 W	Vheelpath			Slow	Localized	1-2 Years	3+ Years
			Low	F	Blade patch	Blade patch	Blade patch and plan seal coat. Call District office
				S	Blade patch	Blade patch	Blade patch and plan seal coat. Call District office
			Medium	F	Blade patch		Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
		0.5" to 1" (Shallow)		S	Blade patch	Blade patch	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
			High	F	Blade patch	Blade patch	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
	_			S	Blade patch	Blade patch	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
			Low	F	Blade patch	Blade patch, investigate source of rutting, and call District office	Blade patch and call District office
				S	Blade patch	Blade patch, investigate source of rutting, and call District office	Blade patch and call District office
			Medium	F	Blade patch	Blade patch, investigate source of rutting, and call District office	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
	>	1" (Deep)		S	Blade patch	Blade patch, investigate source of rutting, and call District office	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
			High	F	Blade patch	Blade patch, investigate source of rutting, and call District office	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
				S	Blade patch	Blade patch, investigate source of rutting, and call District office	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
Bot	Both Wheelpaths		Low	F	Blade patch	Blade patch	Blade patch and plan seal coat. Call District office
				S	Blade patch	Blade patch	Blade patch and plan seal coat. Call District office
			Medium	F	Blade patch	Blade patch	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
		.5" to 1" Shallow)		S	Blade patch	Blade patch	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
			High	F	Blade patch	Blade patch	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
	_			S	Blade patch	Blade patch	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
			Low	F	Blade patch	Blade patch, investigate source of rutting, and call District office	Blade patch and call District office
				S	Blade patch	Blade patch, investigate source of rutting, and call District office	Blade patch and call District office
			Medium	F	Blade patch	Blade patch, investigate source of rutting, and call District office	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
	>	1" (Deep)		S	Blade patch	Blade patch, investigate source of rutting, and call District office	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
			High	F	Blade patch	Blade patch, investigate source of rutting, and call District office	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office
				S	Blade patch	Blade patch, investigate source of rutting, and call District office	Investigate source of rutting. Mill and overlay or fill ruts with microsurfacing and microsurface. Call District office

Predomina	nt		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator Cracking	•		Medium	Crack seal Crack seal Crack seal	Crack seal Crack seal Crack seal	Seal coat Overlay Overlay
		Major	Medium	Crack seal Crack seal Crack seal	Crack seal	Mill and overlay Mill and overlay Mill and overlay. Call District office
	Both Wheel	oaths Minor	Medium	Crack seal Crack seal Crack seal	Crack seal Crack seal Crack seal	Seal coat Overlay Overlay
		Major	Medium	Crack seal Crack seal Crack seal		Mill and overlay Mill and overlay Mill and overlay Mill and overlay. Call District office

Predominan	t	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Spot level up	Monitor	Overlay
Roughness	Some Roughness	Medium	Spot level up	Monitor or overlay	Overlay
		High	Spot level up	Overlay	Overlay
		Low	Spot level up	Monitor	Overlay
	Rough	Medium	Spot level up	Monitor or overlay	Overlay
		High	Spot level up	Overlay	Overlay
Predominan	t	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Cut and replace	Cut and replace	Cut and replace
	Few	Medium	Cut and replace	Cut and replace	Cut and replace
		High	Cut and replace	Cut and replace	Cut and replace
		Low	Cut and replace. Call District office	Reconstruct. Call District office	Reconstruct. Call District office
	Many	Medium	Cut and replace. Call District office	Reconstruct. Call District office	Reconstruct. Call District office
	-	Hiah	Cut and replace. Call District office	Reconstruct. Call District office	Reconstruct. Call District office
		High	Cut and replace. Call District office	Reconstruct. Call District office	Reconstruct, Call Di

#### Houston

Predominant	Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Crack seal	Crack seal and overlay
		Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal and overlay
			High	Monitor	Crack seal	Crack seal and overlay
			Low	Patch	Patch	Patch or crack seal, and overlay
		>1/2" or deteriorated	Medium	Patch	Patch	Patch or crack seal, and overlay
			High	Patch	Patch	Patch or crack seal, and overlay
			Low	Patch	Patch or monitor	Patch and overlay
		Cupped or Tented	Medium	Patch	Patch or monitor	Patch and overlay
			High	Patch	Patch or monitor	Patch and overlay
	15' - 40'		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor	Monitor
		-	High	Monitor	Monitor	Monitor
			Low	Monitor	Crack seal	Crack seal and overlay
		Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal and overlay
		-	High	Monitor	Crack seal	Crack seal and overlay
			Low	Monitor	Patch	Patch and overlay
		>1/2" or deteriorated	Medium	Monitor	Patch	Patch and overlay
			High	Monitor	Patch	Patch and overlay
			Low	Patch	Patch	Patch and overlay, or reconstruct if in bad shape
		Cupped or Tented	Medium	Patch	Patch	Patch and overlay, or reconstruct if in bad shape
			High	Patch	Patch	Patch and overlay, or reconstruct if in bad shape
	<15'		Low	Monitor	Monitor	Monitor
		Mostly Tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Crack seal	Crack seal	Crack seal and overlay
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal and overlay
		-	High	Crack seal	Crack seal	Crack seal and overlay
			Low	Patch	Patch	Patch and overlay, or reconstruct if in bad shape
		>1/2" or deteriorated	Medium	Patch	Patch	Patch and overlay, or reconstruct if in bad shape
			High	Patch	Patch	Patch and overlay, or reconstruct if in bad shape
			Low	Patch	Patch	Patch and overlay, or reconstruct if in bad shape
		Cupped or Tented	Medium	Patch	Patch	Patch and overlay, or reconstruct if in bad shape
			High	Patch	Patch	Patch and overlay, or reconstruct if in bad shape

Predominan	t Crack Spacing	g	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	Longitudinal >Lane Width Low			Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Crack seal	Crack seal and overlay
		Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal and overlay
			High	Monitor	Crack seal	Crack seal and overlay
			Low	Crack seal	Crack seal	Patch and overlay
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Patch and overlay
			High	Crack seal	Crack seal	Patch and overlay
	1 per lane		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Crack seal	Crack seal and overlay
		Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal and overlay
			High	Monitor	Crack seal	Crack seal and overlay
			Low	Crack seal	Crack seal	Patch and overlay
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Patch and overlay
			High	Crack seal	Crack seal	Patch and overlay
	>1 per lane		Low	Monitor	Monitor	Monitor
		Mostly Tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Crack seal	Crack seal	Crack seal and overlay
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal and overlay
			High	Crack seal	Crack seal	Crack seal and overlay
		>1/2" or deteriorated	Low	Patch	Patch	Patch and overlay
			Medium	Patch	Patch	Reconstruct
			High	Patch	Patch	Reconstruct

# Houston (continued)

Predominant			Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath	h	Low	F	Monitor	Monitor	Overlay
				S	Monitor	Monitor	Overlay
			Medium	F	Monitor	Fill ruts	Overlay
		0.5" to 1" (Shallow)		S	Monitor	Fill ruts	Overlay
			High	F	Monitor	Fill ruts	Overlay
				S	Monitor	Fill ruts	Overlay
			Low	F	Patch	Fill ruts	Overlay
				S	Patch	Fill ruts	Overlay
			Medium	F	Patch	Fill ruts	Overlay
		> 1" (Deep)		S	Patch	Fill ruts	Overlay
			High	F	Patch	Fill ruts	Overlay
				S	Patch	Fill ruts	Overlay
	Both Wheel	paths	Low	F	Monitor	Monitor	Overlay
				S	Monitor	Monitor	Overlay
			Medium	F	Monitor	Fill ruts	Overlay
		0.5" to 1" (Shallow)		S	Monitor	Fill ruts	Overlay
			High	F	Monitor	Fill ruts	Overlay
				S	Monitor	Fill ruts	Overlay
			Low	F	Patch	Fill ruts	Overlay
				S	Patch	Fill ruts	Overlay
			Medium	F	Patch	Fill ruts	Overlay
		> 1" (Deep)		S	Patch	Fill ruts	Overlay
		,	High	F	Patch	Fill ruts	Overlay
				S	Patch	Fill ruts	Overlay

Predominar	nt		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Thin patch	Thin patch	Patch or mill and overlay if continuous
Cracking		Minor	Medium	Thin patch	Thin patch	Patch or mill and overlay if continuous
			High	Thin patch	Thin patch	Patch or mill and overlay if continuous
			Low	Full depth patch	Full depth patch	Full depth patch or overlay. Reconstruct if continuous.
		Major	Medium	Full depth patch	Full depth patch	Full depth patch or overlay. Reconstruct if continuous
			High	Full depth patch	Full depth patch	Full depth patch or overlay. Reconstruct if continuous.
	Both Wheelpa	aths	Low	Thin patch	Thin patch	Patch or mill and overlay if continuous
		Minor	Medium	Thin patch	Thin patch	Patch or mill and overlay if continuous
			High	Thin patch	Thin patch	Patch or mill and overlay if continuous
			Low	Full depth patch	Full depth patch	Full depth patch or overlay. Reconstruct if continuous.
		Major	Medium	Full depth patch	Full depth patch	Full depth patch or overlay. Reconstruct if continuous
			High	Full depth patch	Full depth patch	Full depth patch or overlay. Reconstruct if continuous.

Predominan Distress		Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Swell/ Roughness	Some Roughness	Medium	Monitor	Monitor	Overlay Overlay Overlay
	Rough	Medium	Level up Level up Level up	Level up	Thick overlay or Bomag Thick overlay or Bomag Thick overlay or Bomag

Predominant		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Patch	Patch	Patch and overlay. If less than 2 years old, patch only
	Few	Medium	Patch	Patch	Patch and overlay. If less than 2 years old, patch only
		High	Patch	Patch	Patch and overlay. If less than 2 years old, patch only
		Low	Patch	Patch	Patch and overlay. If less than 2 years old, patch only
	Many	Medium	Patch	Patch	Patch and overlay. If less than 2 years old, patch only
		High	Patch	Patch	Patch and overlay. If less than 2 years old, patch only

Pat Henry

# Laredo

Transverse	Predominant		0 "	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Cracking         Mostly tight         Medium High         Crack seal         Seal coat         Seal coat           Low         Crack seal         Seal coat         Seal coat           Open, < 1/2"	Distress		Severity	or Importance	Localized	1-2 Years	3+ Years
High   Crack seal   Seal coat   Seal coat		>40'	Marcali, at olea				
Composition	Cracking		Mostly tight				
Open, < 1/2"   Medium   High   Crack seal   Seal coat   Seal coat   Overlay							
High							
Low			Open, < 1/2"				
Seal coat							
High							
Cupped or Tented   Low   Medium   Mill and crack seal   Seal coat   Seal co			>1/2" or deteriorated				
Cupped or Tented   Medium   High   Mill and crack seal   Overlay   Overlay				-			
High   Mill and crack seal   Seal coat   Seal coat							
Mostly tight			Cupped or Tented				
Mostly tight         Medium High         Crack seal         Seal coat         Seal coat           Open, < 1/2"				High		Overlay	Overlay
High		15' - 40'		Low	Crack seal	Seal coat	Seal coat
Low   Crack seal   Seal coat   Seal coat			Mostly tight	Medium		Seal coat	Seal coat
Open, < 1/2"         Medium High         Crack seal         Seal coat         Seal coat           >1/2" or deteriorated         Low Patch         Seal coat         Seal coat           >1/2" or deteriorated         Medium Patch         Seal coat         Seal coat           Low High Patch         Overlay         Overlay           Cupped or Tented         Medium Medium Mill and crack seal         Seal coat         Overlay           Inigh Patch         Overlay         Overlay           Inigh Patch         Overlay         Overlay           Inigh Patch         Seal coat         Seal coat           Inigh Patch         Overlay         Overlay           Inigh Patch         Overlay         Overlay           Inigh Patch         Seal coat         Overlay           Inigh Patch         Seal coat         Overlay           Inigh Patch         Overlay         Overlay           Inigh Patch         Seal coat         Overlay           Inigh Patch         Seal coat         Overlay           Inigh Patch         Seal coat         Rehabilitate           Inigh Patch         Seal coat         Reconstruct				High	Crack seal	Overlay	Overlay
High   Crack seal   Overlay   Overlay				Low	Crack seal	Seal coat	Seal coat
Low			Open, < 1/2"	Medium	Crack seal	Seal coat	Seal coat
Seal coat   Seal coat   Seal coat   Overlay   Overlay				High	Crack seal	Overlay	Overlay
High				Low	Patch	Seal coat	Seal coat
Low   Mill and crack seal   Seal coat   Overlay			>1/2" or deteriorated	Medium	Patch	Seal coat	Seal coat
Cupped or Tented         Medium High         Mill and crack seal         Seal coat         Overlay           <15'				High	Patch	Overlay	Overlay
High   Mill and crack seal   Overlay   Overlay				Low	Mill and crack seal	Seal coat	Seal coat
<15'			Cupped or Tented	Medium	Mill and crack seal	Seal coat	Overlay
Mostly Tight         Medium High         Crack seal         Seal coat         Overlay           Low         Crack seal         Seal coat         Overlay           Open, < 1/2"				High	Mill and crack seal	Overlay	Overlay
High   Crack seal   Seal coat   Overlay		<15'		Low	Crack seal	Seal coat	Seal coat
Open, < 1/2"         Low Medium Pligh         Crack seal Crack Seal         Seal coat Seal Coat Crack Seal Coat Rehabilitate         Overlay Rehabilitate           Low Patch         Patch         Seal coat Seal Coat Seal Coat Rehabilitate         Rehabilitate           >1/2" or deteriorated High         Medium Patch Patch Seal coat Reconstruct         Reconstruct Reconstruct			Mostly Tight	Medium	Crack seal	Seal coat	Overlay
Open, < 1/2"         Medium High         Crack seal         Seal coat         Rehabilitate           Low         Patch         Seal coat         Rehabilitate           >1/2" or deteriorated         Medium High         Patch         Seal coat         Rehabilitate           Patch         Seal coat         Reconstruct           Patch         Overlay         Reconstruct				High	Crack seal	Seal coat	Overlay
Open, < 1/2"         Medium High         Crack seal         Seal coat         Rehabilitate           Low         Patch         Seal coat         Rehabilitate           >1/2" or deteriorated         Medium High         Patch         Seal coat         Reconstruct           High         Patch         Overlay         Reconstruct				Low	Crack seal	Seal coat	Overlay
High         Crack seal         Overlay         Rehabilitate           Low         Patch         Seal coat         Rehabilitate           >1/2" or deteriorated         Medium High         Patch         Seal coat         Reconstruct           High         Patch         Overlay         Reconstruct			Open, < 1/2"	Medium	Crack seal	Seal coat	
Low Patch Seal coat Rehabilitate >1/2" or deteriorated Medium Patch Seal coat Seal coat Reconstruct High Patch Overlay Reconstruct			•	High	Crack seal	Overlay	Rehabilitate
High Patch Overlay Reconstruct					Patch	Seal coat	Rehabilitate
High Patch Overlay Reconstruct			>1/2" or deteriorated				
Low Mill and crack seal Seal coat Seal coat				Low	Mill and crack seal	Seal coat	Seal coat
Cupped or Tented Medium Mill and crack seal Overlay Overlay			Cupped or Tented				
High Mill and crack seal Overlay Overlay			25-p00 0 otou				

Predominant	t Crack Spacing	)	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane Width		Low	Crack seal	Seal coat	Seal coat
Cracking		Mostly tight	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Seal coat
			Low	Crack seal	Seal coat	Seal coat
		Open, < 1/2"	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Overlay
			Low	Patch	Seal coat	Seal coat
		>1/2" or deteriorated	Medium	Patch	Seal coat	Seal coat
			High	Patch	Overlay	Overlay
	1 per lane		Low	Crack seal	Seal coat	Seal coat
		Mostly tight	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Overlay
			Low	Crack seal	Seal coat	Seal coat
		Open, < 1/2"	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Overlay	Overlay
			Low	Patch	Seal coat	Seal coat
		>1/2" or deteriorated	Medium	Patch	Seal coat	Overlay
			High	Patch	Overlay	Overlay
	>1 per lane		Low	Crack seal	Seal coat	Seal coat
		Mostly Tight	Medium	Crack seal	Overlay	Overlay
			High	Crack seal	Overlay	Rehabilitate
			Low	Crack seal	Seal coat	Overlay
		Open, < 1/2"	Medium	Crack seal	Overlay	Rehabilitate
			High	Crack seal	Overlay	Rehabilitate
		>1/2" or deteriorated	Low	Patch	Seal coat	Overlay
			Medium	Patch	Seal coat	Rehabilitate
			High	Patch	Overlay	Reconstruct

# Laredo (continued)

Predomina	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Monitor	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Monitor	Monitor	Monitor
		0.5" to 1" (Shallow)		S	Monitor	Monitor	Monitor
			High	F	Monitor	Monitor	Microsurface
				S	Monitor	Monitor	Monitor
			Low	F	Monitor	Monitor	Microsurface
				S	Monitor	Monitor	Microsurface
			Medium	F	Monitor	Microsurface	Overlay
		> 1" (Deep)		S	Monitor	Monitor	Microsurface
			High	F	Monitor	Microsurface	Overlay
				S	Monitor	Microsurface	Overlay
	Both Wheelpath	s	Low	F	Monitor	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Monitor	Monitor	Monitor
		0.5" to 1" (Shallow)	)	S	Monitor	Monitor	Monitor
			High	F	Monitor	Monitor	Microsurface
				S	Monitor	Monitor	Monitor
			Low	F	Monitor	Monitor	Microsurface
				S	Monitor	Monitor	Microsurface
			Medium	F	Monitor	Microsurface	Overlay
		> 1" (Deep)		S	Monitor	Monitor	Microsurface
			High	F	Monitor	Microsurface	Overlay
				S	Monitor	Microsurface	Overlay

Predomina	nt		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Crack seal	Seal coat	Seal coat
Cracking		Minor	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Seal coat
			Low	Patch	Seal coat	Seal coat
		Major	Medium	Patch	Seal coat	Overlay
			High	Patch	Seal coat	Overlay
	Both Wheelpath	ns	Low	Crack seal	Seal coat	Seal coat
		Minor	Medium	Crack seal	Seal coat	Seal coat
			High	Crack seal	Seal coat	Seal coat
			Low	Patch	Seal coat	Seal coat
		Major	Medium	Patch	Seal coat	Overlay
			High	Patch	Seal coat	Overlay

Predominant	t	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Monitor	Monitor	Monitor
Roughness	ghness Some Roughness Medium		Monitor	Monitor	Overlay
		High	Monitor	Overlay	Rehabilitate
	Low		Monitor	Overlay	Rehabilitate
	Rough	Medium	Monitor	Overlay	Reconstruct
		High	Monitor	Overlay	Reconstruct

Predomina	ınt	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Patch	Seal coat	Seal coat
	Few	Medium	Patch	Seal coat	Seal coat
		High	Patch	Seal coat	Overlay
		Low	Patch	Seal coat	Rehabilitate
	Many	Medium	Patch	Rehabilitate	Rehabilitate
		High	Patch	Reconstruct	Reconstruct

Roy Garcia

#### Lubbock

Lubbock								
Predominant	t Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment		
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years		
Transverse	>40'		Low	Monitor	Monitor	Monitor		
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor		
			High	Monitor	Monitor	Monitor		
			Low	Crack seal if working nearby	Plan crack seal	Crack seal and plan seal coat		
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal		
			High	Crack seal	Crack seal	Crack seal		
			Low	Plan crack seal	Crack fill and crack seal or patch	Crack fill and crack seal or patch		
		>1/2" or deteriorated	Medium	Crack fill and crack seal or patch	Crack fill and crack seal or patch	Crack fill and crack seal or patch		
			High	Crack fill and crack seal or patch	Crack fill and crack seal or patch	Crack fill and crack seal or patch		
			Low	Spot level	If cupped, strip seal. If tented, blade tops of cracks and patch	If cupped, strip seal. If tented, blade tops of cracks and patch		
		Cupped or Tented	Medium	Spot level	If cupped, strip seal. If tented, blade tops of cracks and patch	If cupped, strip seal. If tented, blade tops of cracks and patch		
			High	Spot level	Mill cracks and level up	Mill cracks and level up		
	15' - 40'		Low	Monitor	Monitor	Plan seal coat		
		Mostly tight	Medium	Monitor	Monitor or fog seal	Plan seal coat		
			High	Monitor	Monitor or fog seal	Plan seal coat		
			Low	Monitor and crack seal if working nearby	Monitor, crack seal if it deteriorates	Plan crack seal and seal coat		
		Open, < 1/2"	Medium	Monitor and crack seal if working nearby	Monitor, crack seal if it deteriorates	Plan crack seal and seal coat		
			High	Crack seal	Crack seal	Crack seal and seal coat		
			Low	Tack and blade patch or crack seal	Crack fill and crack seal, patch bad areas.	Plan rehabilitation		
		>1/2" or deteriorated	Medium	Tack and blade patch or crack seal	Crack fill and crack seal, patch bad areas.	Plan rehabilitation		
			High	Tack and blade patch or crack seal	Crack fill and crack seal, patch bad areas.	Plan rehabilitation		
			Low	Blade patch	Plan rehabilitation	Plan rehabilitation		
		Cupped or Tented	Medium	Blade patch or mill and maybe overlay	If cupped, mill. If tented, mill tops of cracks	Mill and overlay or plan rehabilitation		
			High	Mill and maybe overlay	If cupped, milll. If tented, mill tops of cracks	Mill and overlay or plan rehabilitation		
	<15'		Low	Monitor	Monitor	Plan seal coat		
		Mostly Tight	Medium	Monitor	Monitor or fog seal	Plan seal coat		
			High	Monitor	Monitor or fog seal	Plan seal coat		
			Low	Monitor and crack seal if working nearby	Monitor, crack seal if it deteriorates	Plan crack seal and seal coat		
		Open, < 1/2"	Medium	Monitor and crack seal if working nearby	Monitor, crack seal if it deteriorates	Plan crack seal and seal coat		
			High	Crack seal	Crack seal	Crack seal and seal coat		
			Low	Tack and blade patch or crack seal	Crack fill and crack seal, patch bad areas.	Plan rehabilitation		
		>1/2" or deteriorated	Medium	Tack and blade patch	Crack fill and crack seal, patch bad areas.	Plan rehabilitation		
			High	Tack and blade patch	Crack fill and crack seal, patch bad areas.	Plan rehabilitation		
			Low	Blade patch	Plan rehabilitation	Plan rehabilitation		
		Cupped or Tented	Medium	Blade patch or mill and maybe overlay	If cupped, mill. If tented, mill tops of cracks	Mill and overlay or plan rehabilitation		
			High	Mill and maybe overlay	If cupped, milll. If tented, mill tops of cracks	Mill and overlay or plan rehabilitation		

Predominant	t Crack Spacing	3	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	>Lane Width		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor and crack seal if working nearby	Monitor and crack seal if working nearby	Plan crack seal
		Open, < 1/2"	' Medium	Monitor and crack seal if working nearby	Monitor and crack seal if working nearby	Plan crack seal
			High	Monitor and crack seal if working nearby	Monitor and crack seal if working nearby	Plan crack seal
			Low	Monitor and crack fill and crack seal if working nearby	Plan crack fill and crack seal	Crack fill and crack seal
		>1/2" or	Medium	Crack fill and crack seal, level up if needed	Crack fill and crack seal, level up if needed	Crack fill and crack seal, level up if needed
		deteriorated	High	Crack fill and crack seal, level up if needed	Crack fill and crack seal, level up if needed	Crack fill and crack seal, level up if needed
	1 per lane		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor or fog seal	Strip seal
			High	Strip seal	Strip seal	Strip seal
		Open, < 1/2"	Low	Monitor and crack seal if working nearby	Plan crack seal	Crack seal
			' Medium	Monitor and crack seal if working nearby	Plan crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack fill and crack seal	Crack fill and crack seal	Crack fill and crack seal
		>1/2" or	Medium	Crack fill and crack seal, level up if needed	Crack fill and crack seal, level up if needed	Crack fill and crack seal, level up if needed
		deteriorated	High	Crack fill and crack seal, level up if needed	Crack fill and crack seal, level up if needed	Crack fill and crack seal, level up if needed
	>1 per lane		Low	Monitor	Monitor or fog seal	Plan seal coat
		Mostly Tight	Medium	Monitor	Monitor or fog seal	Fog seal
			High	Monitor	Plan seal coat	Seal coat or mill
			Low		Crack seal	Plan major rehabilitation
		Open, < 1/2"	' Medium		Crack seal	Plan major rehabilitation
			High		Crack seal	Plan major rehabilitation
		>1/2" or	Low	Crack seal and blade patch	Crack seal and blade patch	Plan major rehabilitation
		deteriorated	Medium	Crack seal and blade patch	Crack seal and blade patch	Plan major rehabilitation
			High	Crack seal and blade patch	Crack seal and blade patch	Plan major rehabilitation

# Lubbock (continued)

Predominar	Predominant			Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpa	th	Low	F	Monitor or level up	Monitor or level up	Level up
				S	Monitor or level up	Monitor or level up	Level up
			Medium	F	Monitor or level up	Monitor or level up	Level up
		0.5" to 1" (Shallow)		S	Monitor or level up	Monitor or level up	Level up
			High	F	Level up	Level up	Mill and level up
				S	Level up	Level up	Mill and level up
			Low	F	Remove and replace	Remove and replace	Remove and replace
				S	Remove and replace	Remove and replace	Remove and replace
			Medium	F	Dig out and replace	Dig out and replace	Dig out and replace
		> 1" (Deep)		S	Dig out and replace	Dig out and replace	Dig out and replace
			High	F	Dig out and replace	Dig out and replace	Dig out and replace
				S	Dig out and replace	Dig out and replace	Dig out and replace
	Both Whee	lpaths	Low	F	Monitor or blade level	Strip seal or blade level	Plan rehabilitation
				S	Monitor or blade level	Strip seal or blade level	Plan rehabilitation
			Medium	F	Monitor or level up	Strip seal or blade level	Mill and overlay or plan rehabilitation
		0.5" to 1" (Shallow)		S	Monitor or level up	Strip seal or blade level	Mill and overlay or plan rehabilitation
			High	F	Monitor or level up	Mill	Mill and overlay or plan rehabilitation
				S	Monitor or level up	Mill	Mill and overlay or plan rehabilitation
			Low	F	Remove, restabilize, and replace or Boma	Level up and plan rehabilitation	Plan rehabilitation
				S	Remove, restabilize, and replace or Bomag	Level up and plan rehabilitation	Plan rehabilitation
			Medium	F	Remove, restabilize, and replace or Bomag	Mill and level up	Plan rehabilitation
		>1" (Deep)		S	Remove, restabilize, and replace or Bomag	Mill and level up	Plan rehabilitation
			High	F	Mill and level up	Mill and level up	Plan rehabilitation
				S	Mill and level up	Plan rehabilitation	Plan rehabilitation

Predomina	Predominant		raffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	# Lanes	Severity of	r Importance	Localized	1-2 Years	3+ Years	
Alligator	1 Wheelpath		Low	Strip seal	Strip seal	Strip seal	
Cracking		Minor	Medium	Strip seal	Strip seal	Strip seal or plan rehabilitation	
	3		High	Strip seal	Strip seal	Plan rehabilitation	
			Plan rehabilitation	Plan rehabilitation			
			Medium	Remove full deprth and replace	Plan rehabilitation	Plan rehabilitation	
		High Remove t		Remove full deprth and replace	Plan rehabilitation	Plan rehabilitation	
	Both Wheelpaths		Low	Spot seal	Plan seal coat	Seal coat	
		Minor	Medium	Spot seal	Plan seal coat	Seal coat	
			High	Strip seal or lane width seal	Strip seal or seal coat	Plan rehabilitation	
			Low	Dig out and replace	Plan rehabilitation	Plan rehabilitation	
		Major	Medium	Remove full depth and replace	Plan rehabilitation	Plan rehabilitation	
			High	Remove full depth and replace	Plan rehabilitation	Plan rehabilitation	

Predominan	nt	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years	
Swell/		Low	Level up	Call District Office	Call District Office	
Roughness	Some Roughness	Medium	Level up	Call District Office	Call District Office	
		High	Level up	Call District Office	Call District Office	
		Low	Level up	Call District Office	Call District Office	
	Rough	Medium	Level up	Call District Office	Call District Office	
		High	Level up	Call District Office	Call District Office	
			_	_		
Predominan	nt	Traffic Level	Only	Short Term Repair	Long Term Treatment	
Distress	Few or Many	or Importance	Localized	1-2 Years	Crack fill and crack seal or patch	
Failures		Low	Patch	Patch	Patch or remove and replace	
	Few	Medium	Patch	Patch	Patch or remove and replace	
		High	Patch	Remove and replace	Remove and replace	
		Low	Remove, restabilize, and replace or Bomag	Plan rehabilitation	Plan rehabilitation	
	Many	Medium	Remove full depth and replace	Plan rehabilitation	Plan rehabilitation	
		High	Remove full depth and replace	Plan rehabilitation	Plan rehabilitation	

Ted Moore George Dozier

# Lufkin

Predominan	t Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor unless in the area, then seal coat	Monitor unless in the area, then seal coat	Monitor unless in the area, then seal coat
Cracking		Mostly tight	Medium Crack seal		Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal and seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal and seal coat
			High	Crack seal	Crack seal	Crack seal and seal coat
			Low	Crack seal	Crack seal	Crack seal and seal coat
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal and seal coat
			High	Crack seal	Crack seal	Crack seal and seal coat
			Low	Crack seal	Crack seal	Crack seal and seal coat
		Cupped or Tented	Medium	Crack seal	Crack seal	Crack seal and seal coat
			High	Crack seal	Crack seal	Crack seal and seal coat
	15' - 40'		Low	Crack seal	Crack seal	Crack seal and seal coat
		Mostly tight	Medium	Crack seal	Crack seal	Crack seal and seal coat
			High	Crack seal	Crack seal	Crack seal and seal coat
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
		Low Mix in place or remove and replace Call District Office		Call District Office	Call District Office	
		>1/2" or deteriorated	l Medium	Mix in place or remove and replace	Call District Office	Call District Office
			High	Mix in place or remove and replace	Call District Office	Call District Office
			Low	Blade level up if working nearby	Blade level up	Blade level up and spot seal
		Cupped or Tented	Medium	Blade level up if working nearby	Blade level up	Call District Office
			High	Level up	Crack seal	Crack seal
	<15'		Low	Crack seal	Crack seal	Crack seal and seal coat
		Mostly Tight	Medium	Crack seal	Crack seal	Crack seal and seal coat
			High	Crack seal	Crack seal	Crack seal and seal coat
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Mix in place or remove and replace	Call District Office	Call District Office
		>1/2" or deteriorated	Medium	Mix in place or remove and replace	Call District Office	Call District Office
			High	Mix in place or remove and replace	Call District Office	Call District Office
			Low	Blade level up if working nearby	Blade level up	Blade level up and spot seal
		Cupped or Tented	Medium	Blade level up if working nearby	Blade level up	Call District Office
			High	Level up	Crack seal	Crack seal

Predominant Cra	ack Spacing	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress (Ac	ross) Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal >La	Longitudinal >Lane Width		Monitor	Monitor until scheduled seal coat	Monitor until scheduled seal coat
Cracking	Mostly tight	Medium	Crack seal	Crack seal	Crack seal
		High	Crack seal	Crack seal	Crack seal
		Low	Monitor until nearby, then spot seal	Monitor until scheduled seal coat	Monitor until scheduled seal coat
	Open, < 1/2"	Medium	Crack seal	Crack seal and seal coat	Crack seal
		High	Crack seal	Crack seal and seal coat	Crack seal
		Low	Call District Office	Call District Office	Call District Office
	>1/2" or deteriorate	d Medium	Call District Office	Call District Office	Call District Office
		High	Call District Office	Call District Office	Call District Office
1 pe	er lane	Low	Monitor	Monitor until scheduled seal coat	Monitor until scheduled seal coat
	Mostly tight	Medium	Crack seal	Crack seal	Crack seal
	<u> </u>		Crack seal	Crack seal	Crack seal
			Monitor until nearby, then spot seal	Monitor until scheduled seal coat	Monitor until scheduled seal coat
	Open, < 1/2"	Medium	Crack seal	Crack seal and seal coat	Crack seal
		High	Crack seal	Crack seal and seal coat	Crack seal
		Low	Call District Office	Call District Office	Call District Office
	>1/2" or deteriorate	d Medium	Call District Office	Call District Office	Call District Office
		High	Call District Office	Call District Office	Call District Office
>1	per lane	Low	Monitor	Monitor until scheduled seal coat	Monitor until scheduled seal coat
	Mostly Tight	Medium	Crack seal	Crack seal	Crack seal
		High	Crack seal	Crack seal	Crack seal
		Low	Monitor until nearby, then spot seal	Monitor until scheduled seal coat	Seal coat
	Open, < 1/2"	Medium	Crack seal	Crack seal and seal coat	Crack seal and seal coat
		High	Crack seal	Crack seal and seal coat	Crack seal and seal coat
	>1/2" or deteriorate	d Low	Call District Office	Call District Office	Call District Office
		Medium	Call District Office	Call District Office	Call District Office
		High	Call District Office	Call District Office	Call District Office

# Lufkin (continued)

Predominar	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Level up	Level up	Level up
				S	Level up	Level up	Level up
			Medium	F	Level up	Level up	Level up
		0.5" to 1" (Shallow)	)	S	Level up	Level up	Level up
			High	F	Level up	Level up	Level up
				S	Level up	Level up	Level up
			Low	F	Level up or repair	Level up or repair	Level up and repair
				S	Level up or repair	Level up or repair	Level up and repair
			Medium	F	Level up or repair	Level up or repair	Mill and replace
		> 1" (Deep)		S	Level up or repair	Level up or repair	Mill and replace
			High	F	Level up or repair	Level up or repair	Mill and replace
				S	Level up or repair	Level up or repair	Mill and replace
	Both Wheelpath	s	Low	F	Level up	Level up	Level up
				S	Level up	Level up	Level up
			Medium	F	Level up	Level up	Level up
		0.5" to 1" (Shallow)	)	S	Level up	Level up	Level up
			High	F	Level up	Level up	Level up
				S	Level up	Level up	Level up
			Low	F	Level up or repair	Level up or repair	Level up and repair
				S	Level up or repair	Level up or repair	Level up and repair
			Medium	F	Level up or repair	Level up or repair	Mill and replace
		> 1" (Deep)		S	Level up or repair	Level up or repair	Mill and replace
			High	F	Level up or repair	Level up or repair	Mill and replace
				S	Level up or repair	Level up or repair	Mill and replace

Predomina	Predominant Traffic Level		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years	
Alligator	1 Wheelpath		Low	Spot seal	Spot seal	Spot seal	
Cracking		Minor	Medium	Spot seal	Spot seal	Spot seal	
			High	Spot seal	Spot seal	Spot seal	
			Dig out and replace	Plan rehabilitation	Plan rehabilitation		
			Dig out and replace	Plan rehabilitation	Plan rehabilitation		
			High	Dig out and replace	Plan rehabilitation	Plan rehabilitation	
	Both Wheelpaths	;	Low	Spot seal	Spot seal	Spot seal	
		Minor	Medium	Spot seal	Spot seal	Spot seal	
			High	Spot seal	Spot seal	Spot seal	
	Low		Low	Dig out and replace	Plan rehabilitation	Plan rehabilitation	
		Major	Medium	Dig out and replace	Plan rehabilitation	Plan rehabilitation	
		,		Dig out and replace	Plan rehabilitation	Plan rehabilitation	

Predominant Traffic Level Distress Severity or Importance			Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years	
Swell/	•	Low		Level up	Level up	
Roughness	Some Roughness	Medium	Level up	Level up	Level up	
		High	Level up	Level up	Level up	
		Low	Mill or level up	Mill or level up	Mill or level up	
	Rough	Rough Medium Mill or level up		Mill or level up	Mill or level up	
		High	Mill or level up	Mill or level up	Mill or level up	

Predominant Tr		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years	
Failures Low		Low	Dig out and replace	Dig out and replace	Dig out and replace	
	Few Medium		Dig out and replace	Dig out and replace	Dig out and replace	
		High	Dig out and replace	Dig out and replace	Dig out and replace	
		Low	Dig out and replace	Plan rehabilitation	Plan rehabilitation	
	Many	Medium	Dig out and replace	Plan rehabilitation	Plan rehabilitation	
		High	Dig out and replace	Plan rehabilitation	Plan rehabilitation	

Ron Evers Robert Neel

#### Odessa

No data received

# Paris

Predominant			Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress		Severity	or Importance	Localized	1-2 Years	3+ Years	
Transverse			Low	Monitor	Monitor	Monitor	
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor	
			High	Monitor	Monitor	Monitor	
			Low	Monitor	Monitor	Monitor	
		Open, < 1/2"	Medium	Monitor	Monitor	Monitor	
			High	Monitor	Monitor	Monitor	
			Low	Monitor	Monitor	Plan seal coat	
		>1/2" or deteriorated	Medium	Monitor	Crack seal	Crack seal	
			High	Monitor	Crack seal	Crack seal	
			Low	Monitor	Monitor	Monitor	
		Cupped or Tented	Medium	Monitor	Monitor	Either monitor or blade tops of cracks and crack seal	
			High	Monitor	Blade tops of cracks and crack seal	Blade tops of cracks and crack seal	
	15' - 40'		Low	Monitor	Monitor	Monitor	
		Mostly tight	Medium	Monitor	Monitor	Monitor	
			High	Monitor	Monitor	Monitor	
			Low	Monitor	Monitor	Monitor	
		Open, < 1/2"	Medium	Monitor	Monitor	Monitor	
			High	Monitor	Monitor	Monitor	
			Low	Crack seal	Crack seal	Crack seal	
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal	
			High	Crack seal	Crack seal	Crack seal	
			Low	Blade tops of cracks and skin patch	Mill and seal coat	Mill and seal coat	
		Cupped or Tented	Medium	Blade tops of cracks and skin patch	Mill tops of cracks, seal coat and slurry	Mill tops of cracks, seal coat and slurry	
			High	Blade tops of cracks and skin patch	Plan rehabilitation (mill, fabric, and overlay)	Plan rehabilitation (mill, fabric, and overlay)	
	<15'		Low	Monitor	Monitor	Fog seal	
		Mostly Tight	Medium	Monitor	Monitor	Fog seal	
			High	Monitor	Monitor	Fog seal	
			Low	Fog seal and sand, broom into cracks	Crack seal	Crack seal	
		Open, < 1/2"	Medium	Skin patch	Crack seal	Crack seal	
			High	Skin patch	Crack seal	Crack seal	
			Low	Crack seal	Crack seal	Crack seal	
		>1/2" or deteriorated		Crack seal	Crack seal	Crack seal	
			High	Crack seal	Crack seal	Crack seal	
			Low	Blade tops of cracks and skin patch	Mill and seal coat	Mill and seal coat	
		Cupped or Tented		Blade tops of cracks and skin patch	Mill tops of cracks, seal coat and slurry	Mill tops of cracks, seal coat and slurry	
				Blade tops of cracks and skin patch		Plan rehabilitation (mill, fabric, and overlay)	
			піўп	biade tops of cracks and skill patch	Fian renabilitation (min, labric, and overlay)	Fian renabilitation (mili, labric, and overlay)	

Predominant Crack Spacin	g	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress (Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal >Lane Width		Low	Monitor	Monitor	Monitor
Cracking	Mostly tight	Medium	Monitor	Monitor	Monitor
		High	Monitor	Monitor	Monitor
		Low	Monitor	Monitor	Monitor
	Open, < 1/2"	Medium	Monitor	Monitor	Monitor
		High	Monitor	Monitor	Monitor
		Low	Monitor	Monitor	Monitor
	>1/2" or deteriorated	Medium	Monitor	Either monitor or crack seal	Either monitor or crack seal
		High	Monitor	Crack seal	Crack seal
1 per lane		Low	Monitor	Monitor	Monitor
	Mostly tight	Medium	Monitor	Monitor	Monitor
		High	Monitor	Monitor	Monitor
		Low	Monitor	Monitor	Monitor
	Open, < 1/2"	Medium	Monitor	Monitor	Monitor
		High	Monitor	Monitor	Monitor
		Low	Monitor	Monitor	Monitor
	>1/2" or deteriorated	Medium	Monitor	Either monitor or crack seal	Either monitor or crack seal
		High	Monitor	Crack seal	Crack seal
>1 per lane		Low	Monitor	Monitor	Monitor
	Mostly Tight	Medium	Monitor	Monitor	Monitor
		High	Monitor	Monitor	Monitor
		Low	Fog seal	Fog seal	Crack seal
	Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
		High	Crack seal	Crack seal	Crack seal
	>1/2" or deteriorated	Low	Crack seal	Crack seal	Skin patch
		Medium	Skin patch	Skin patch	Skin patch
		High	Skin patch	Skin patch	Skin patch

Paris (continued)

Predominant Distress	# Lanes		Traffic Level or Importance	Fast or Slow	Action if Only Localized		Short Term Repair 1-2 Years		Long Term Treatment 3+ Years
Rutting	1 Wheelpath	Seventy	Low	F	Spot level in curves and on	hille	Monitor 1-2 rears		Monitor
nutting	i wileelpatii		LOW	S	Spot level in curves and on		Monitor		Monitor
		•	Medium	F	Blade patch	Tillio	Spot level up		Spot level up
		0.5" to 1" (Shallow)	Woodani	S	Blade patch		Spot level up		Spot level up
			High	F	Blade patch		Microsurface ruts, follow with se		
				S	Blade patch			eal coat	Microsurface ruts, follow with seal coat
			Low	F S	Spot level in curves and on		Spot level up	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Plan rehabilitation or spot seal
		•	Medium	F	Spot level in curves and on Blade patch	TIIIS	Spot level up Microsurface ruts		Plan rehabilitation or spot seal  Microsurface ruts, follow with seal coat
		> 1" (Deep)		S	Blade patch		Microsurface ruts		next year or hot mix cold laid blade patch Microsurface ruts, follow with seal coat next year or hot mix cold laid blade patch
		•	High	F	Blade patch		Microsurface ruts		Microsurface ruts, follow with seal coal next year or hot mix cold laid blade patch
				S	Blade patch		Microsurface ruts		Microsurface ruts, follow with seal coat next year or hot mix cold laid blade patch
	Both Wheelpaths		Low	F	Spot level in curves and on		Monitor		Monitor
				S	Spot level in curves and on	hills	Monitor		Monitor
		0.5"	Medium	F	Blade patch		Spot level up		Spot level up
		0.5" to 1" (Shallow)	Lliah	S F	Blade patch		Spot level up	al cont	Spot level up  Microsurface ruts, follow with seal coat
			High	Г	Blade patch		Microsurface ruts, follow with se next year or hot mix cold laid blad		
				S	Blade patch		Microsurface ruts, follow with so next year or hot mix cold laid blace		Microsurface ruts, follow with seal coat next year or hot mix cold laid blade patch
			Low	F	Spot level in curves and on		Spot level up	ie pateri	Plan rehabilitation or spot seal
		•	Medium	S F	Spot level in curves and on Blade patch	nilis	Spot level up Microsurface ruts		Plan rehabilitation or spot seal  Microsurface ruts, follow with seal coat
		> 1" (Deep)		s	Blade patch		Microsurface ruts		next year or hot mix cold laid blade patch Microsurface ruts, follow with seal coat next year or hot mix cold laid blade patch
		•	High	F	Blade patch		Microsurface ruts		Microsurface ruts, follow with seal coal next year or hot mix cold laid blade patch
				S	Blade patch		Microsurface ruts		Microsurface ruts, follow with seal coat next year or hot mix cold laid blade patch
Predominant		Traffic Leve	el	А	ction if Only		Short Term Repair	Ī	Long Term Treatment
Distress	# Lanes	Severity or Importar	ice		Localized		1-2 Years		3+ Years
Alligator	1 Wheelpath	Low	Seal coat			Monitor		Monito	
Cracking		Minor Medium				Seal coat		Seal c	
		High	Seal coat			Seal coat		Seal c	
		Low	Blade pate			Plan rehabilitation		Plan rehabilitation	
		Major Medium				Plan rehabilitation			ehabilitation
	Both Wheelpaths	High Low	Blade pate Seal coat	n and s	eai coal			Monito	Plan rehabilitation
	Doill Wheelpailis	Minor Medium				Seal coat		Seal	
		High	Seal coat			Seal coat		Seal	
		Low	Blade pate	h and s	eal coat	Plan rehabili	itation	Plan r	ehabilitation
		Major Medium	Blade pate	h and s	eal coat	Plan rehabil	itation	Plan r	ehabilitation
		High	Blade pate	h and s	eal coat	Plan rehabil	itation	Plan r	ehabilitation
Predominant		Traffic Level		Act	ion if Only	;	Short Term Repair		Long Term Treatment
Distress	Severity	or Importance		L	ocalized		1-2 Years		3+ Years
Swell/		Low	Monitor			, ,			, but plan rehabilitation
Roughness	Some Roughness		Monitor						, but plan rehabilitation
		High	Monitor				an rehabilitation		but plan rehabilitation
	Davish	Low	Spot level						rel. If abrupt bump, cut out and replace.
	Rough	Medium High	Spot level Spot level						rel. If abrupt bump, cut out and replace. rel. If abrupt bump, cut out and replace.
		<u>MII</u>	Opot level			potiovoi. Il a	bump, out out and repidee.	Spot 16V	abrupt bump, but but and replace.
Predominant		Traffic Level			ion if Only	:	Short Term Repair		Long Term Treatment
Distress	Few or Many	or Importance			ocalized		1-2 Years		3+ Years
Failures	_	Low	Patch with			atch with poth			ith pothole crew
	Few	Medium					· ·		e, restabilize, and replace
		High Low							e, restabilize, and replace
	Many	Medium	Patch with	•		atch with poth			ith pothole crew e, restabilize, and replace
		High					· ·		e, restabilize, and replace
I.B. Hutching		911	i tornove, i	JULUDIIIZ	o, and replace	.c.novo, rostai	ozo, and ropidos		,

J.B. Hutchinson

#### Pharr

Action if Only

Localized

Short Term Repair

1-2 Years

Monitor

Long Term Treatment

3+ Years

Monitor

Traffic Level

or Importance

Low

Monitor

Predominant Crack

Transverse >40'

Distress Spacing Severity

Low Blade shave tops of cracks and maintenance seal Mill and maintenan	crack seal crack seal, seal coat if nothing ore than 2 years	
Low   Monitor   Crack seal   Crack fill and crack seal   Mill and maintenance seal   Crack fill and crack seal   Crack fill	crack seal crack seal, seal coat if nothing ore than 2 years	
Open, < 1/2"   Medium High Monitor   Crack seal   Crack fill and maintenance seal   Mill and maintenance seal   Crack seal   Crac	crack seal crack seal, seal coat if nothing ore than 2 years	
High Monitor Crack seal Crack seal  Low Monitor Crack fill and crack seal Mill and maintenance seal Monitor Fog seal F	crack seal crack seal, seal coat if nothing ore than 2 years	
Low Monitor   Crack fill and crack seal   Mill and maintenance seal   Crack fill and crack seal   Crack	crack seal crack seal, seal coat if nothing ore than 2 years	
Solution	crack seal crack seal, seal coat if nothing ore than 2 years	
High Monitor Crack fill and crack seal Crack fill and crack seal Mill and maintenance seal Crack fill and planned for mo deteriorated High Crack fill and crack seal Crack fill and maintenance seal Mill and maintenance seal Fog seal F	crack seal enance seal enance seal enance seal erack seal crack sear, seal coat if nothing	
Cupped or Tented    Low   Blade shave tops of cracks and maintenance seal   Mill and maintenance seal   Crack seal	enance seal enance seal enance seal erack seal crack seal crack seal crack seal crack seal crack seal crack sear, seal coat if nothing	
Cupped or Tented Medium Either blade shave tops of cracks and maintenance mail and maintenance seal Mill and maintenance seal Monitor Crack seal Crack fill and maintenance seal Mill and maintenance seal Fog sea	enance seal  enance seal  erack seal  crack seal  crack seal  crack seal, seal coat if nothing  ore than 2 years	
Cupped or Tented Medium Either blade shave tops of cracks and maintenance mail and maintenance seal Mill and maintenance seal Monitor Crack seal Crack fill and maintenance seal Mill and maintenance seal Fog sea	enance seal  enance seal  erack seal  crack seal  crack seal  crack seal, seal coat if nothing  ore than 2 years	
seal or maintenance seal  High Mill and maintenance seal Mill and maintenance seal Mill and maintenance seal  Monitor Monitor Monitor Monitor Monitor Monitor  Mostly tight Medium High Monitor Monitor Monitor Monitor  Low Crack seal Crack fill and maintenance seal Mill and maintenance seal Seal Fog sea	enance seal crack seal crack seal crack seal crack seal, seal coat if nothing ore than 2 years	
15' - 40'   Low   Monitor   Monito	crack seal crack seal crack seal, seal coat if nothing ore than 2 years	
Mostly tight Medium High Monitor Monit	crack seal crack seal, seal coat if nothing ore than 2 years	
High Monitor  Low Crack seal Crack fill and maintenance for mo Danned	crack seal crack seal, seal coat if nothing ore than 2 years	
Low   Crack seal   Seal seal   Crack seal   Crack seal   Seal seal   Seal seal   Seal seal   Seal seal   Seal seal seal   Seal seal   Seal seal   Seal seal   Seal seal   Seal seal seal seal seal   Seal seal seal seal seal seal seal seal s	crack seal crack seal, seal coat if nothing ore than 2 years	
Open, < 1/2" Medium High Crack seal Seal Seal Seal Seal Seal Seal Seal S	crack seal crack seal, seal coat if nothing ore than 2 years	
High Crack seal Crack seal Crack seal Crack seal Crack fill and planned for mo  Low Blade shave tops of cracks and maintenance seal Mill and maintenance seal Fig seal Fog seal	crack seal crack seal, seal coat if nothing ore than 2 years	
Crack fill and crack seal	crack seal crack seal, seal coat if nothing ore than 2 years	
>1/2" or deteriorated High Crack fill and crack seal Crack fill and planned for mo  Low Blade shave tops of cracks and maintenance seal Mill and maintenance seal Fog seal F	crack seal crack seal, seal coat if nothing ore than 2 years	
deteriorated High Crack fill and crack seal Crack fill and crack seal Crack fill and planned for mo  Low Blade shave tops of cracks and maintenance seal Mill and maintenance seal Fog se	crack seal, seal coat if nothing ore than 2 years	
Cupped or Tented Medium Either blade shave tops of cracks and maintenance seal Mill and maintenance seal Fog seal	ore than 2 years	
Cupped or Tented Medium Either blade shave tops of cracks and maintenance Mill and maintenance seal Fog seal Fog seal Fog seal Fog seal Fog seal Fog seal	enance seal	
Cupped or Tented Medium Either blade shave tops of cracks and maintenance Mill and maintenance seal Fog seal Fog seal Fog seal Fog seal Fog seal Fog seal		
seal or maintenance seal  High Mill and maintenance seal Mill and maintenance seal Mill and maintenance seal Mill and maintenance seal Fog seal  415' Low Monitor Fog seal Fog seal Fog seal  Mostly Tight Medium Monitor Fog seal Fog seal  High Monitor Fog seal Fog seal	enance seal	
<15' Low Monitor Fog seal Fog seal  Mostly Tight Medium Monitor Fog seal Fog seal  High Monitor Fog seal Fog seal  Fog seal Fog seal	Mill and maintenance seal	
Mostly Tight Medium Monitor Fog seal Fog seal Fog seal Fog seal		
Mostly Tight Medium Monitor Fog seal Fog seal Fog seal Fog seal	· · · · · · · · · · · · · · · · · · ·	
Low Crack seal Crack seal	Fog seal	
Open, < 1/2" Medium Crack seal Crack seal Crack seal Crack seal		
High Crack seal Crack seal Crack seal		
Low Bomag, restabilize and resurface Crack fill, crack seal, and seal coat or District Projection	ilize and resurface or reconstruct ect Selection	
>1/2" or deteriorated Medium Bomag, restabilize and resurface Crack fill, crack seal, and seal coat Bomag, restabilize and resurface Crack fill, crack seal, and seal coat bright or District Projection	ilize and resurface or reconstruct ect Selection	
High Bomag, restabilize and resurface Crack fill, crack seal, and seal coat Bomag, restabilize	ilize and resurface or reconstruct	
or District Proje		
Low Blade shave tops of cracks and maintenance seal Call District Office Call District Office		
Cupped or Tented Medium Either blade shave tops of cracks and maintenance Call District Office Call District Office Seal or maintenance seal	iice	
High Mill and maintenance seal Call District Office Call District Office	fice	
ringir primi dire maniferiario occi.	noc .	
Predominant Crack Spacing Traffic Level Action if Only Short Term Repair  Distress (Across) Severity or Importance Localized 1-2 Years	Long Term Treatment	
Longitudinal >Lane Width Low Monitor Monitor Monitor Monitor		
Cracking Mostly tight Medium Monitor Monitor Monitor Monitor		
High Monitor Monitor Monitor		
Low Monitor Monitor Monitor		
Open, < 1/2" Medium Monitor Crack seal Crack seal Crack seal		
High Monitor Crack seal Crack seal	and and and to the	
	rack seal, and level up rack seal, and level up	
	rack seal, and level up	
1 per lane Low Monitor Monitor Monitor Monitor	, <u>, , , , , , , , , , , , , , , , , , </u>	
Mostly tight Medium Monitor Monitor Monitor Monitor		
High Monitor Monitor Monitor		
Low Monitor or crack seal Crack seal Crack seal Crack seal		
Open, < 1/2" Medium Monitor or crack seal Crack seal Crack seal Crack seal		
High Monitor or crack seal Crack seal Crack seal Crack seal		
	rack seal, and level up	
	Crack fill, crack seal, and level up Crack fill, crack seal, and level up Monitor or strip seal	
Mostly Tight Medium Monitor Monitor Monitor Monitor	•	
High Monitor Monitor Monitor		
Low Crack seal Crack seal Crack seal Crack seal	·	
Open, < 1/2" Medium Crack seal Crack seal Crack seal Crack seal		
High Crack seal Crack seal Crack seal		
	rack seal, level up, and seal coat	
	k fill, crack seal, and level up or restabilize, and replace or	
remove, i		

# Pharr (continued)

Predomina	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Blade level	Blade level	Level up and strip seal
				S	Blade level	Blade level	Level up and strip seal
			Medium	F	Blade level	Mill and monitor	Mill, seal, and monitor
		0.5" to 1" (Shallow)		S	Blade level	Blade level	Blade level
			High	F	Blade level	Mill and monitor	Mill, seal, and monitor
				S	Blade level	Blade level	Blade level
			Low	F	Blade level	Blade level	Blade level
				S	Blade level	Blade level	Blade level
			Medium	F	Blade level	Mill and replace	District Project Selection
		> 1" (Deep)		S	Blade level	Mill and replace or blade level	District Project Selection
			High	F	Blade level	Mill and replace	District Project Selection
				S	Blade level	Mill and replace or blade level	District Project Selection
	Both Wheelpath	Both Wheelpaths		F	Blade level	Blade level	Level up and strip seal
		0.5" to 1" (Shallow)		S	Blade level	Blade level	Level up and strip seal
			Medium	F	Blade level	Mill and monitor	Mill, seal, and monitor
				S	Blade level	Blade level	Blade level
			High	F	Blade level	Mill and monitor	Mill, seal, and monitor
				S	Blade level	Blade level	Blade level
			Low	F	Blade level	Blade level	Blade level
				S	Blade level	Blade level	Blade level
			Medium	F	Blade level	Mill and replace	District Project Selection
		> 1" (Deep)		S	Blade level	Mill and replace or blade level	District Project Selection
			High	F	Blade level	Mill and replace	District Project Selection
				S	Blade level	Mill and replace or blade level	District Project Selection

Predominant Traffic		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	# Lanes	Severity or Importance		Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath			Strip seal	Spot squeegee and seal coat	Spot squeegee and seal coat
Cracking				Strip seal	Spot squeegee and seal coat	Spot squeegee and seal coat
			High	Strip seal	Spot squeegee and seal coat	Spot squeegee and seal coat
			Spot squeegee and seal coat	Spot squeegee and seal coat	Spot squeegee and seal coat	
		Major	Medium	Mill and replace	District Project Selection or Mill and replace	Mill and replace
			High	Mill and replace	District Project Selection or Mill and replace	Mill and replace
	Both Wheelpath		Low	Strip seal	Spot squeegee and seal coat	Spot squeegee and seal coat
			Medium	Strip seal	Spot squeegee and seal coat	Spot squeegee and seal coat
			High	Strip seal	Spot squeegee and seal coat	Spot squeegee and seal coat
			Low	Spot squeegee and seal coat	Spot squeegee and seal coat	Spot squeegee and seal coat
		Major	Medium	Mill and replace	District Project Selection or Mill and replace	District Project Selection or Mill and replace
			High	Mill and replace	District Project Selection or Mill and replace	District Project Selection or Mill and replace

Predominant		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Monitor or level up	Monitor	Monitor
Roughness	Some Roughness	Medium	Blade level up	Blade level up	Blade level up
		High	Blade level up	Blade level up	Blade level up
		Low	Blade level up	Blade level up	Blade level up
	Rough	Medium	Blade level up	Call District Office or Forensic Team	Call District Office or Forensic Team
		High	Blade level up	Call District Office or Forensic Team	Call District Office or Forensic Team

Predominant		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Remove and replace	Remove and replace	Remove and replace
	Few	Medium	Spot Bomag, restabilize, and replace	Spot Bomag, restabilize, and replace	Spot Bomag, restabilize, and replace
		High	Spot Bomag, restabilize, and replace	Spot Bomag, restabilize, and replace	Spot Bomag, restabilize, and replace
		Low	Bomag, restabilize, and replace	Bomag, restabilize, and replace	Bomag, restabilize, and replace
	Many	Medium	Bomag, restabilize, and replace	Bomag, restabilize, and replace	District Project Selection or Mill and replace
		High	Bomag, restabilize, and replace	Bomag, restabilize, and replace	District Project Selection or Mill and replace

Chano Falcon John Solis Emilio Vela Carlos Ruiz

## San Angelo

High   Monitor   Monitor or fog seal   Fog seat	or or fog seal seal and monitor seal coat coat
Cracking         Mostly tight         Medium High Monitor         Monitor Monitor         Monitor or fog seal         Fog sea           Open, < 1/2"	or or fog seal seal and monitor seal coat coat coat
High   Monitor   Monitor or fog seal   Fog seat	seal and monitor seal coat coat coat
Open, < 1/2"         Low Medium Strip seal         Fog seal         Fog seal         Fog seal         Fog seal or seal coat         Bandaid         Patch         Patch <th< td=""><td>seal coat coat coat coat</td></th<>	seal coat coat coat coat
Open, < 1/2"         Medium High Strip seal         Fog seal or seal coat         Seal coat           Low >1/2" or deteriorated         Low Hedium High Patch         Seal coat         Seal coat           Low + Low Patch Patch         Seal coat         Seal coat           Crack seal Seal coat         Seal coat           Seal coat         Seal coat           Crack seal Seal coat         Seal coat           Seal coat         Bandaid           Cupped or Tented         Medium Patch         Patch           Patch Patch         Patch	coat coat coat coat
High	coat coat coat
Low	coat
>1/2" or deteriorated         Medium High         Patch         Crack seal         Seal coat         Bandair           Low         Low         Cut out and patch         Patch         Patch         Patch           Cupped or Tented         Medium         Patch         Patch         Patch	coat
High         Patch         Seal coat         Bandaid           Low         Cut out and patch         Patch         Patch           Cupped or Tented         Medium         Patch         Patch	
Low Cut out and patch Patch Cupped or Tented Medium Patch Patch	aid fabric strip and overlay
Cupped or Tented Medium Patch Patch Patch	
· · ·	
High Patch Patch Bandaid	
	aid fabric strip and overlay
15' - 40' Low Monitor Monitor Monitor	or
Mostly tight Medium Monitor Monitor Monitor Monitor	or
High Monitor Monitor or fog seal Monitor	or or fog seal
Low Strip seal Strip seal Patch	I
Open, < 1/2" Medium Strip seal Patch	I
High Patch Patch Patch	I
Low Patch Patch and seal coat Program	am for rehabilitation
>1/2" or deteriorated Medium Patch Patch and seal coat Program	am for rehabilitation
High Patch Patch and seal coat Program	am for rehabilitation
Low Patch and crack seal Patch and seal coat Program	am for rehabilitation
Cupped or Tented Medium Patch and crack seal Patch and seal coat Program	am for rehabilitation
High Patch and crack seal Patch and seal coat Program	am for rehabilitation
<15' Low Patch Seal coat Seal co	coat and monitor
Mostly Tight Medium Patch Seal coat Seal co	coat and monitor
High Patch Seal coat Seal co	coat and monitor
Low Patch Geotextile or microsurface Rehabil	bilitation
Open, < 1/2" Medium Patch Geotextile or microsurface Rehabil	bilitation
High Patch Geotextile or microsurface Rehabil	bilitation
Low Patch Geotextile or microsurface Rehabil	bilitation
	bilitation
	bilitation
Low Patch Seal coat to hold together, but should try to fix before 2 - 3 years Recons	
Cupped or Tented Medium Patch Seal coat to hold together, but should try to fix before 2 - 3 years Recons	nstruct
High Patch Seal coat to hold together, but should try to fix before 2 - 3 years Recons	

Predominant	Predominant Crack Spacing		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	Longitudinal >Lane Width		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Strip seal	Strip seal	Strip seal
		Open, < 1/2"	Medium	Strip seal	Strip seal	Strip seal
			High	Crack seal	Crack seal	Seal coat
			Low	Strip seal	Seal coat	Geotextile and overlay
		>1/2" or deteriorated	Medium	Seal coat	Crack seal	Geotextile and overlay
			High	Patch	Geotextile and overlay	Rehabilitation
	1 per lane		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Strip seal	Strip seal	Strip seal
		Open, < 1/2"	Medium	Seal coat	Seal coat	Seal coat
			High	Patch	Geotextile and overlay	Rehabilitation
			Low	Patch and crack seal	Seal coat	Microsurface
		>1/2" or deteriorated	Medium	Patch and crack seal	Microsurface	Geotextile and overlay
			High	Patch	Geotextile and overlay	Rehabilitation
	>1 per lane		Low	Monitor	Monitor	Monitor
		Mostly Tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Patch	Seal coat	Seal coat
		Open, < 1/2"	Medium	Patch	Seal coat	Seal coat
			High	Patch	Geotextile and overlay	Rehabilitation
		>1/2" or deteriorated	Low	Patch	Microsurface	Rehabilitation
			Medium	Patch	Microsurface	Rehabilitation
			High	Patch	Geotextile and overlay	Rehabilitation

## San Angelo (continued)

Predominar	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Fill rut	Mill	Seal coat - Grade 3
				S	Monitor	Monitor	CMHB overlay
			Medium	F	Fill rut	Mill	CMHB overlay
		0.5" to 1" (Shallow)		S	Monitor	Monitor	CMHB overlay
			High	F	Mill	Mill	Rehabilitate
				S	Mill	Monitor	If intersection, use PCC, otherwise rehabilitate
			Low	F	Patch	Microsurface	Microsurface
				S	Fill rut	Microsurface	Microsurface
			Medium	F	Patch	Microsurface	CMHB overlay
		> 1" (Deep)		S	Patch	Microsurface	CMHB overlay
			High	F	Patch	Microsurface	CMHB overlay
				S	Patch	Microsurface	CMHB overlay
	Both Wheelpaths	3	Low	F	Fill rut	Patch	Seal coat - Grade 3
				S	Monitor	Monitor	CMHB overlay
			Medium	F	Fill rut	Patch	CMHB overlay
		0.5" to 1" (Shallow)		S	Monitor	Monitor	CMHB overlay
			High	F	Mill	Patch	Rehabilitate
				S	Mill	Monitor	If intersection, use PCC, otherwise rehabilitate
			Low	F	Patch	Rehabilitate	Rehabilitate
				S	Patch	Rehabilitate	Rehabilitate
			Medium	F	Patch	Rehabilitate	Rehabilitate
		> 1" (Deep)		S	Patch	Rehabilitate	Rehabilitate
			High	F	Patch	Rehabilitate	Rehabilitate
				S	Patch	Rehabilitate	Rehabilitate

Predomina	nt		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Monitor	Strip seal	Seal coat
Cracking		Minor	Medium	Strip seal	Strip seal	Seal coat
			High	Strip seal	Strip seal	Seal coat
			Low	Patch	Seal coat	Seal coat
		Major	Medium	Patch	Seal coat	Geotextile and overlay
			High	Patch	Seal coat	Mill and overlay
	Both Wheelpath	าร	Low	Monitor	Strip seal	Seal coat
		Minor	Medium	Strip seal	Strip seal	Seal coat
			High	Strip seal	Strip seal	Seal coat
			Low	Patch	Seal coat	Seal coat
		Major	Medium	Patch	Seal coat	Geotextile and overlay
			High	Patch	Seal coat	Mill and overlay

Predominan	t	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Monitor	Monitor	Rehabilitate
Roughness	Some Roughness	Medium	Monitor	Monitor	Rehabilitate
		High	Monitor	Monitor	Rehabilitate
		Low	Mill and overlay	Monitor	Rehabilitate
	Rough	Medium	Mill and overlay	Monitor	Rehabilitate
		High	Mill and overlay	Monitor	Rehabilitate

Predomina	nt	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Patch	Patch	Mill and overlay, if ravelling use a seal coat
	Few	Medium	Patch	Patch	Mill and overlay, if ravelling use a seal coat
		High	Patch	Patch	Mill and overlay, if ravelling use a seal coat
		Low	Patch	Patch	Mill and overlay, if ravelling use a seal coat
	Many	Medium	Patch	Patch	Mill and overlay, if ravelling use a seal coat
		High	Patch	Patch	Mill and overlay, if ravelling use a seal coat

Rudy Herrman

#### San Antonio

Predominant	Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress		Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor until sealing nearby, then crack seal	Monitor until sealing nearby, then crack seal
			High	Monitor	Monitor until sealing nearby, then crack seal	Monitor until sealing nearby, then crack seal
			Low	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
			High	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
			Low	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
			High	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
			Low	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
		Cupped or Tented	Medium	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
			High	Monitor until sealing nearby, then crack seal	Crack seal	Crack seal
	15' - 40'		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
		• •	High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Crack seal and monitor
			High	Crack seal	Crack seal	Crack seal and monitor
			Low	Crack seal, maybe blade patch	Crack seal	Crack seal, maybe blade patch
		Cupped or Tented	Medium	Crack seal	Crack seal	Mill and seal coat or mill and crack seal
			High	Crack seal	Crack seal	Mill and seal coat or mill and crack seal
	<15'		Low	Spot seal or monitor	Plan seal coat	Seal coat
		Mostly Tight	Medium	Either spot seal or monitor	Either plan seal coat or monitor	Either seal coat or monitor
			High	Monitor	Monitor	Monitor
			Low	Crack seal	Crack seal	Crack seal and plan seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal and overlay or rubber seal
		• •	High	Crack seal	Crack seal	Crack seal and seal coat, plan overlay
			Low	Crack seal	Crack seal	Plan major rehabilitation
		>1/2" or deteriorated	Medium	Crack seal	Crack seal	Plan major rehabilitation
			High	Crack seal	Crack seal	Plan major rehabilitation
			Low	Blade patch	Spot seal	Bomag and reconstruct
		Cupped or Tented	Medium	Mill and replace	Mill and replace	Mill and replace
			High	Mill and replace	Mill and replace	Mill and replace

Predominan	Predominant Crack Spacing		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal	Longitudinal >Lane Width		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Crack seal or monitor	Crack seal or monitor	Crack seal or monitor
			High	Crack seal or monitor	Crack seal	Crack seal
			Low	Monitor	Monitor	Monitor
		Open, < 1/2"	Medium	Crack seal or monitor	Crack seal or monitor	Crack seal or monitor
			High	Crack seal or monitor	Crack seal	Crack seal
			Low	Monitor	Monitor	Monitor
		>1/2" or deteriorated	Medium	Crack seal or monitor	Crack seal or monitor	Crack seal or monitor
			High	Crack seal or monitor	Crack seal	Crack seal
	1 per lane		Low	Monitor	Monitor	Monitor
		Mostly tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Monitor	Monitor	Monitor
		Open, < 1/2"	Medium	Crack seal or monitor	Crack seal or monitor	Crack seal or monitor
			High	Crack seal or monitor	Crack seal	Crack seal
			Low	Monitor	Monitor	Monitor
		>1/2" or deteriorated	Medium	Crack seal or monitor	Crack seal or monitor	Crack seal or monitor
			High	Crack seal or monitor	Crack seal	Crack seal
	>1 per lane		Low	Monitor	Monitor	Monitor
		Mostly Tight	Medium	Monitor	Monitor	Monitor
			High	Monitor	Monitor	Monitor
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Low	Crack seal	Spot or strip seal	Seal coat
			Medium	Crack seal	Mill and replace worst areas	Plan rehabilitation or mill, seal coat, and overlay
			High	Crack seal	Mill and replace worst areas	Plan rehabilitation or mill, seal coat, and overlay

## San Antonio (continued)

Predomina	Predominant			Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Monitor	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Monitor	Monitor	Mill or level up
		0.5" to 1" (Shallow)		S	Monitor	Monitor	Mill or level up
			High	F	Monitor	Mill or level up	Mill or level up
				S	Monitor	Mill or level up	Mill or level up
			Low	F	Blade patch	Monitor	Monitor or plan level up and seal coat
				S	Blade patch	Monitor	Monitor or plan level up and seal coat
			Medium	F	Blade patch	Mill	Monitor or plan level up and seal coat
		> 1" (Deep)		S	Blade patch	Mill	Monitor or plan level up and seal coat
			High	F	Blade patch or strip seal	Mill	Mill or level up and overlay
				S	Blade patch or strip seal	Mill	Mill or level up and overlay
	Both Wheelpaths	S	Low	F	Monitor	Monitor	Monitor or plan level up and seal coat
				S	Monitor	Monitor	Monitor or plan level up and seal coat
			Medium	F	Monitor	Monitor	Monitor or plan level up and seal coat
		0.5" to 1" (Shallow)		S	Monitor	Monitor	Monitor or plan level up and seal coat
			High	F	Mill	Mill	Mill
				S	Mill	Mill	Mill
			Low	F	Monitor	Monitor	Monitor or plan level up and seal coat
				S	Monitor	Monitor	Monitor or plan level up and seal coat
			Medium	F	Mill, seal coat, and overlay or mill	Mill	Mill, seal coat, and overlay or mill
		> 1" (Deep)		S	Mill, seal coat, and overlay or mill	Mill	Mill, seal coat, and overlay or mill
			High	F	Mill, seal coat, and overlay or mill	Mill	Mill, seal coat, and overlay or mill
				S	Mill, seal coat, and overlay or mill	Mill	Mill, seal coat, and overlay or mill

Predominal Distress	nt # Lanes		Traffic Level	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years		
Alligator Cracking	1 Wheelpath	Low Minor Medium		Minor Medium Spot base repair		Spot base repair Spot base repair	Seal coat and hope Plan rehabilitation	Seal coat and hope Plan rehabilitation Plan rehabilitation
		Major	Medium	Spot base repair Spot base repair Spot base repair	Plan rehabilitation	Spot base repair and seal coat Plan rehabilitation Plan rehabilitation		
	Both Wheelpaths	Minor	Medium	Spot base repair Spot base repair Spot base repair	Plan rehabilitation	Seal coat and hope Plan rehabilitation Plan rehabilitation		
		Major	Medium	Spot base repair Spot base repair Spot base repair	Plan rehabilitation	Spot base repair and seal coat Plan rehabilitation Plan rehabilitation		

Predominant		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Monitor	Monitor	Monitor
Roughness	Some Roughness	Medium	Monitor	Monitor	Monitor
	-	High	Blade patch or monitor	Blade patch or monitor	Blade patch or monitor
		Low	Blade level up	Blade level up	Blade level up
	Rough	Medium	Blade level up	Blade level up	Blade level up
		High	Blade level up	Blade level up	Blade level up or blade level and overlay

Predomina	ınt	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Spot base repair or fill holes	Spot base repair or fill holes	Fill holes and plan rehabilitation
	Few	Medium	Spot base repair or fill holes	Spot base repair or fill holes	Fill holes and plan rehabilitation
		High	Spot base repair or fill holes	Spot base repair or fill holes	Fill holes and plan rehabilitation
		Low	Spot base repair or fill holes	Spot base repair or fill holes	Fill holes and plan rehabilitation
	Many	Medium	Spot base repair or fill holes	Spot base repair or fill holes	Fill holes and plan rehabilitation
		High	Spot base repair or fill holes	Spot base repair or fill holes	Fill holes and plan rehabilitation

Patrick Downey Watkins Romer

# Tyler

Predominant	Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Γransverse	>40'		Low	Strip seal	Plan seal coat	Plan seal coat
Cracking		Mostly tight	Medium	Strip seal	Plan seal coat	Plan seal coat
			High	Strip seal	Plan seal coat, except Interstate	Plan seal coat, except Interstate
			Low	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat
			High	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat, except Interstate
			Low	Fill cracks with patch material if wide, patch baareas	Fill cracks with patch material if wide, patch bad areas	Fill cracks with patch material if wide, patch b areas
		>1/2" or deteriorated	Medium	Fill cracks with patch material if wide, patch bad areas	Fill cracks with patch material if wide, patch bad areas	Fill cracks with patch material if wide, patch b areas
			High	Fill cracks with patch material if wide, patch bac areas	Fill cracks with patch material if wide, patch bad areas	Fill cracks with patch material if wide, patch bareas
			Low	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of crac patch if cupped
		Cupped or Tented	Medium	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of crac patch if cupped
			High	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of crac patch if cupped
1	15' - 40'		Low	Strip seal	Plan seal coat	Plan seal coat
		Mostly tight	Medium	Strip seal	Plan seal coat	Plan seal coat
			High	Strip seal	Plan seal coat, except Interstate	Plan seal coat, except Interstate
			Low	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat
			High	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat, except Interstat
			Low	Fill cracks with patch material if wide, patch barareas	Fill cracks with patch material if wide, patch bad areas	Fill cracks with patch material if wide, patch l areas
		>1/2" or deteriorated	Medium	Fill cracks with patch material if wide, patch bad areas	Fill cracks with patch material if wide, patch bad areas	Fill cracks with patch material if wide, patch areas
			High	Fill cracks with patch material if wide, patch bac areas	Fill cracks with patch material if wide, patch bad areas	Fill cracks with patch material if wide, patch areas
			Low	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of crac patch if cupped
		Cupped or Tented	Medium	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of crace patch if cupped
			High	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of cracks, patch if cupped	If tented, mill (or just shave) tops of crace patch if cupped
	<15'		Low	Strip seal	Plan seal coat	Plan seal coat
		Mostly Tight	Medium	Strip seal	Plan seal coat	Plan seal coat
			High	Strip seal	Plan seal coat, except Interstate	Plan seal coat, except Interstate
			Low	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat
			High	Crack seal	Crack seal, plan seal coat	Crack seal, plan seal coat, except Intersta
			Low	Blade patch	Blade patch	Blade patch
		>1/2" or deteriorated	Medium	Blade patch or mill and inlay	Blade patch or mill and inlay	Blade patch or mill and inlay
			High	Mill and inlay	Mill and inlay	Mill and inlay
			Low	Blade patch	Blade patch	Blade patch
		Cupped or Tented	Medium	Blade patch or mill and inlay	Blade patch or mill and inlay	Blade patch or mill and inlay
			High	Mill and inlay	Mill and inlay	Mill and inlay

Tyler (continued)

Short Term Repair

Long Term Treatment

Action if Only

Traffic Level

Predominant Crack Spacing

	(Across)		or Import				Localized		1-2 Years	3+ Years
Longitudinal			Low		serve	and rep	pair if condition deteriorates	Observe a	and repair if condition deteriorates	Observe and repair if condition deteriorates
Cracking		Mostly tight	Mediu	ım Ob:	serve	and rep	pair if condition deteriorates	Observe a	and repair if condition deteriorates	Observe and repair if condition deteriorates
			High				pair if condition deteriorates	1	and repair if condition deteriorates	Observe and repair if condition deteriorates
			Low				aulted, consider level up, but e stability		al. If faulted, consider level up, but the slope stability	Crack seal. If faulted, consider level up, but investigate slope stability
		Open, < 1/2"	Mediu				faulted, consider level up, but e stability		al. If faulted, consider level up, but the slope stability	Crack seal. If faulted, consider level up, but investigate slope stability
			High				faulted, consider level up, but e stability		al. If faulted, consider level up, but to slope stability	Crack seal. If faulted, consider level up, but investigate slope stability
			Low				o, but investigate slope stability		ss with patch material if wide. If onsider level up, but investigate slope	Fill cracks with patch material if wide. If faulted, consider level up, but investigate slope stability
		>1/2" or deteriorated	Mediu				atch material if wide. If faulted, b, but investigate slope stability	Fill crack	ss with patch material if wide. If onsider level up, but investigate slope	Fill cracks with patch material if wide. If faulted, consider level up, but investigate slope stability
			High				atch material if wide. If faulted,	Fill crack	s with patch material if wide. If onsider level up, but investigate slope	Fill cracks with patch material if wide. If faulted, consider level up, but investigate slope stability
	1 per lane		Low	Stri	ip sea	al and ob	oserve		and observe	Strip seal and observe
		Mostly tight	Mediu	ım Stri	ip sea	al and ob	oserve	Strip seal	and observe	Strip seal and observe
			High			al and ob			and observe	Strip seal and observe
			Low						al and plan seal coat. If faulted, evel up, but investigate slope stability	Crack seal and plan seal coat. If faulted, consider level up, but investigate slope stability
		Open, < 1/2"	Mediu						al and plan seal coat. If faulted, evel up, but investigate slope stability	Crack seal and plan seal coat. If faulted, consider level up, but investigate slope stability
			High				d plan seal coat. If faulted, b, but investigate slope stability		al and plan seal coat. If faulted, evel up, but investigate slope stability	Crack seal and plan seal coat. If faulted, consider level up, but investigate slope stability
			Low	Bla	ıde p	atch. If	faulted, consider level up, but a stability	Blade pat	tch. If faulted, consider level up, but the slope stability	Blade patch. If faulted, consider level up, but investigate slope stability
		>1/2" or	Mediu	ım Eith	her bl	ade pat	ch or mill and inlay. If faulted,	Either bla	de patch or mill and inlay. If faulted,	Either blade patch or mill and inlay. If faulted,
		deteriorated	High	Mill	l and	inlay. If	faulted, consider level up, but	Mill and ir		consider level up, but investigate slope stability Mill and inlay. If faulted, consider level up, but
-	. 1 may lama		Law				estability		e slope stability	investigate slope stability
	>1 per lane	Mostly Tight	Low Mediu			al and ob al and ob			and observe and observe	Strip seal and observe Strip seal and observe
		ootiy rigini	High			al and ob			and observe	Strip seal and observe
			Low							Crack seal and plan seal coat. If faulted,
		Open, < 1/2"	Mediu						evel up, but investigate slope stability al and plan seal coat. If faulted,	consider level up, but investigate slope stability Crack seal and plan seal coat. If faulted,
				con	nside	level up	b, but investigate slope stability	consider l	evel up, but investigate slope stability	consider level up, but investigate slope stability
			High							Crack seal and plan seal coat. If faulted, consider level up, but investigate slope stability
		>1/2" or deteriorated	Low				faulted, consider level up, but a stability		tch. If faulted, consider level up, but the slope stability	Blade patch. If faulted, consider level up, but investigate slope stability
			Mediu						de patch or mill and inlay. If faulted, evel up, but investigate slope stability	Either blade patch or mill and inlay. If faulted, consider level up, but investigate slope stability
			High	Mill	l and	inlay. If	faulted, consider level up, but	Mill and ir	nlay. If faulted, consider level up, but	Mill and inlay. If faulted, consider level up, but
-				inve	estiga	ate slope	stability	investigat	e slope stability	investigate slope stability
Predominant Distress	# Lanes	Severity		Traffic Le		Fast or Slow	Action if Only Localized		Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Rutting	1 Wheelpath		· <u> </u>	Low			Blade patch		Blade patch	Blade patch
			-	Mediur	m	S F	Blade patch Mill and inlay		Blade patch Mill and inlay or microsurface	Blade patch  Mill and inlay or microsurface
		0.5" to 1" (S	shallow)	Mediui	111	S	Mill and inlay		Mill and inlay or microsurface	Mill and inlay or microsurface
				High		F	Mill and inlay		Mill and inlay or microsurface	Mill and inlay or microsurface
				Low		S F	Mill and inlay Blade patch		Mill and inlay or microsurface Blade patch	Mill and inlay or microsurface  Blade patch
			_	LOW		S	Blade patch		Blade patch	Blade patch
			-	Mediur	m	F	Either blade patch or mill and ir	nlay	Either blade patch or mill and inlay	Either blade patch or mill and inlay
		> 1" (Deep)	-			S	Either blade patch or mill and in	nlay	Either blade patch or mill and inlay	Either blade patch or mill and inlay
_				High		F S	Mill and inlay Mill and inlay		Mill and inlay Mill and inlay	Mill and inlay Mill and inlay
Ī	Both Wheelpat	hs		Low		F	Blade patch		Blade patch	Blade patch
			-	Mediur	m	S F	Blade patch Mill and inlay		Blade patch Mill and inlay or microsurface	Blade patch  Mill and inlay or microsurface
		0.5" to 1" (S	shallow)	wieulul		S	Mill and inlay		Mill and inlay or microsurface	Mill and inlay or microsurface
			-	High		F c	Mill and inlay		Mill and inlay or microsurface	Mill and inlay or microsurface
				Low		S F	Mill and inlay Blade patch		Mill and inlay or microsurface Blade patch	Mill and inlay or microsurface  Blade patch
			_	LUW		S	Blade patch		Blade patch	Blade patch
			_	Mediur	m		Either blade patch or mill and ir	•	Either blade patch or mill and inlay	Either blade patch or mill and inlay
		> 1" (Deep)	-	High		S F	Either blade patch or mill and in Mill and inlay	niay	Either blade patch or mill and inlay Mill and inlay	Either blade patch or mill and inlay Mill and inlay
-				911		S	Mill and inlay		Mill and inlay	Mill and inlay

## Tyler (continued)

Predominan	Predominant		Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity or Importance Localized		1-2 Years	3+ Years
Alligator	1 Wheelpath	1 Low	Spot reconstruct	Seal coat (grade 3), may follow with grade 4 if cracks reflect through	Seal coat (grade 3), may follow with grade 4 if cracks reflect through
Cracking		Minor Medium	Spot reconstruct	Seal coat (grade 3), may follow with grade 4 if cracks reflect through	Seal coat (grade 3), may follow with grade 4 if cracks reflect through
		High	Spot reconstruct	Mill and inlay	Mill and inlay
		Low			Check integrity of base layers. If OK, mill and inlay, if not reconstruct. If seal coat pavement, Bomag and reconstruct
		Major Medium			Check integrity of base layers. If OK, mill and inlay, if not reconstruct. If seal coat pavement, Bomag and reconstruct
		High			Check integrity of base layers. If OK, mill and inlay, if not reconstruct. If seal coat pavement, Bomag and reconstruct
	Both Wheelpaths	Low	Spot reconstruct		Seal coat (grade 3), may follow with grade 4 if cracks reflect through
		Minor Medium	Spot reconstruct	Seal coat (grade 3), may follow with grade 4 if cracks reflect through	Seal coat (grade 3), may follow with grade 4 if cracks reflect through
		High	Spot reconstruct	Mill and inlay	Mill and inlay
		Low	Spot reconstruct		Check integrity of base layers. If OK, mill and inlay, if not reconstruct. If seal coat pavement, Bomag and reconstruct
	_	Major Medium	Spot reconstruct		Check integrity of base layers. If OK, mill and inlay, if not reconstruct. If seal coat pavement, Bomag and reconstruct
		High			Check integrity of base layers. If OK, mill and inlay, if not reconstruct. If seal coat pavement, Bomag and reconstruct

Predominan		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Level up	Level up	Level up
Roughness	Some Roughness	Medium	Level up	Level up	Level up
		High	Level up	Level up	Level up
		Low	Level up	Mill and inlay, if seal coat Bomag	Mill and inlay, if seal coat Bomag
	Rough	Medium	Level up	Mill and inlay, if seal coat Bomag	Mill and inlay, if seal coat Bomag
		High	Level up	Mill and inlay, if seal coat Bomag	Mill and inlay, if seal coat Bomag

Predomina	nt	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Spot patch	Spot patch	Spot patch
	Few	Medium	Spot patch	Spot patch	Spot patch
		High	Spot patch	Spot patch	Spot patch
		Low	Dig out and blade patch	Mill and inlay, if seal coat Bomag	Mill and inlay, if seal coat Bomag
	Many	Medium	Dig out and blade patch	Mill and inlay, if seal coat Bomag	Mill and inlay, if seal coat Bomag
		High	Dig out and blade patch	Mill and inlay, or patch, or overlay, or reconstruct	Mill and inlay, or patch, or overlay, or reconstruct

Dennis Cooley

Waco

				·	aco	
Predominant	Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Crack seal or seal coat
Cracking		Mostly tight	Medium	Crack seal	Crack seal or seal coat	Seal coat and overlay
			High	Crack seal	Seal coat and overlay	Seal coat and overlay
			Low	Crack seal or monitor	Monitor	Seal coat
		Open, < 1/2"	Medium	Crack seal	Crack seal	Seal coat
			High	Crack seal	Seal coat and overlay	Seal coat and overlay
			Low	Crack seal or monitor	Seal coat	Seal coat or seal coat and overlay
		>1/2" or deteriorated	Medium	Crack seal	Seal coat and overlay	Seal coat and overlay
			High	Patch and crack seal	Seal coat and overlay	Seal coat and overlay
			Low	Monitor	Monitor	Patch and seal coat
		Cupped or Tented	Medium	Patch and crack seal	Patch and seal coat	Patch, seal coat, and overlay
			High	Patch and crack seal	Patch, seal coat, and overlay or patch and cape seal	Patch, seal coat, and overlay
	15' - 40'		Low	Monitor	Monitor	Seal coat
		Mostly tight	Medium	Monitor	Crack seal	Crack seal or seal coat and overlay
			High	Patch and crack seal	Seal coat and overlay	Crack seal or seal coat and overlay
			Low	Monitor	Seal coat	Seal coat and overlay
		Open, < 1/2"	Medium	Crack seal	Crack seal or seal coat	Seal coat and overlay
			High	Patch and crack seal	Seal coat and overlay	Seal coat and overlay
			Low	Patch and crack seal	Patch and crack seal	Patch, seal coat, and overlay
		>1/2" or deteriorated	Medium	Patch and crack seal	Patch and crack seal	Patch, seal coat, and overlay
			High	Patch and crack seal	Seal coat and overlay	Patch, seal coat, and overlay
			Low	Patch and crack seal	Patch and seal coat	Patch, seal coat, and overlay
		Cupped or Tented	Medium	Patch and crack seal	Patch and seal coat	Patch, seal coat, and overlay
			High	Patch and crack seal	Seal coat and overlay	Patch, seal coat, and overlay
	<15'		Low	Seal coat	Seal coat	Seal coat and overlay
		Mostly Tight	Medium	Seal coat	Seal coat	Seal coat and overlay
			High	Patch and seal coat	Seal coat and overlay	Seal coat and overlay
			Low	Patch and seal coat	Patch, seal coat and overlay	Patch, seal coat, and overlay
		Open, < 1/2"	Medium	Patch and seal coat	Patch, seal coat, and overlay	Reconstruct
			High	Patch and crack seal	Patch, seal coat, and overlay	Reconstruct
			Low	Patch and seal coat	Patch, seal coat and overlay	Reconstruct
		>1/2" or deteriorated	Medium	Reconstruct	Reconstruct	Reconstruct
			High	Reconstruct	Reconstruct	Reconstruct
			Low	Patch and crack seal	Patch, seal coat, and overlay	Reconstruct
		Cupped or Tented	Medium	Patch and crack seal	Patch, seal coat, and overlay	Reconstruct
			High	Patch and crack seal	Patch, seal coat, and overlay	Reconstruct

Predomina	nt Crack Spacing	9	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	(Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
ongitudina	al >Lane Width		Low	Monitor	Monitor	Seal coat
Cracking		Mostly tight	Medium	Monitor	Crack seal or strip seal	Seal coat and overlay
			High	Crack seal or seal coat	Crack seal or seal coat	Seal coat and overlay
			Low	Monitor	Patch and seal coat or crack seal	Seal coat and overlay
		Open, < 1/2"	Medium	Crack seal	Crack seal or seal coat	Seal coat and overlay
			High	Crack seal	Seal coat	Seal coat and overlay
			Low	Crack seal or seal coat	Crack seal or seal coat	Crack seal or seal coat and overlay
		>1/2" or deteriorated	Medium	Crack seal	Crack seal or seal coat	Seal coat and overlay
			High	Patch and crack seal	Crack seal or seal coat	Seal coat and overlay
	1 per lane		Low	Crack seal	Strip seal	Crack seal or seal coat
		Mostly tight	Medium	Crack seal or seal coat	Crack seal or seal coat	Seal coat or overlay
			High	Crack seal or seal coat	Seal coat and overlay or cape seal	Seal coat and overlay
			Low	Crack seal or seal coat	Crack seal or seal coat	Seal coat
		Open, < 1/2"	Medium	Crack seal or seal coat	Crack seal or seal coat	Seal coat and overlay
			High	Crack seal or seal coat	Seal coat and overlay or cape seal	Seal coat and overlay
			Low	Patch and seal coat	Patch and seal coat	Patch, seal coat, and overlay
		>1/2" or deteriorated	Medium	Patch and seal coat	Patch and seal coat or patch, seal coat, and overlay	Patch, seal coat, and overlay
			High	Patch and seal coat	Patch, seal coat, and overlay	Mill and overlay
	>1 per lane		Low	Seal coat	Seal coat	Seal coat and overlay
		Mostly Tight	Medium	Seal coat	Seal coat and overlay	Seal coat and thick overlay
			High	Seal coat	Seal coat and overlay	Seal coat and thick overlay
			Low	Patch and seal coat	Patch and seal coat	Rehabilitate
		Open, < 1/2"	Medium	Patch and seal coat	Seal coat and overlay	Rehabilitate
			High	Seal coat and overlay	Seal coat and overlay	Rehabilitate
		>1/2" or deteriorated	Low	Patch, seal coat, and overlay	Rehabilitate	Reconstruct
			Medium	Reconstruct	Reconstruct	Reconstruct
			High	Reconstruct	Reconstruct	Reconstruct

## Waco (continued)

Predomina	nt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath	1	Low	F	Fill rut	Fill rut	Fill rut and seal coat
				S	Monitor	Monitor	Fill rut and seal coat
			Medium	F	Fill rut	Fill rut	Fill rut and overlay
		0.5" to 1" (Shallow)		S	Monitor	Fill rut	Fill rut and overlay
			High	F	Fill rut	Fill rut and seal coat	Fill rut and overlay
				S	Fill rut	Fill rut and seal coat	Fill rut and overlay
			Low	F	Fill rut	Fill rut and seal coat	Fill rut and seal coat
				S	Monitor	Fill rut	Fill rut
			Medium	F	Mill and fill rut	Fill rut and seal coat	Mill and overlay
		> 1" (Deep)		S	Mill and fill rut	Fill rut and seal coat	Mill and overlay
			High	F	Mill and fill rut	Fill rut and overlay	Mill and overlay
				S	Mill and fill rut	Fill rut and overlay	Mill and overlay
	Both		Low	F	Fill rut	Fill rut and seal coat	Fill rut and seal coat or mill and seal coat
	Wheelpaths			S	Monitor	Seal coat	Fill rut and seal coat or mill and seal coat
			Medium	F	Fill rut	Fill rut and overlay	Mill and overlay
		0.5" to 1" (Shallow)		S	Fill rut	Fill rut and seal coat	Mill and overlay
			High	F	Fill rut	Mill and overlay	Mill and overlay
				S	Fill rut	Fill rut and overlay	Mill and overlay
			Low	F	Fill rut	Mill and seal coat or overlay	Rehabilitate
				S	Fill rut	Mill and seal coat	Rehabilitate
			Medium	F	Patch	Mill and overlay	Rehabilitate or reconstruct
		> 1" (Deep)		S	Patch	Mill and overlay	Rehabilitate
			High	F	Patch	Rehabilitate	Reconstruct
				S	Patch	Rehabilitate	Reconstruct

Predomina	Predominant Traffic Level		Action if Only	Short Term Repair	Long Term Treatment	
Distress	# Lanes	Severity of	r Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Monitor	Patch	Patch
Cracking		Minor	Medium	Skin patch or strip seal	Patch and strip seal	Patch and seal coat
			High	Skin patch	Patch, seal coat, and overlay	Patch, seal coat, and overlay
			Low	Skin patch	Patch and seal coat	Patch, seal coat, and overlay
		Major	Medium	Skin patch	Deep patch and strip seal	Deep patch and overlay
			High	Deep patch	Deep patch and overlay	Deep patch and overlay
	Both Wheelpaths		Low	Monitor	Patch	Patch
		Minor	Medium	Skin patch	Patch and strip seal	Patch and seal coat
			High	Patch	Patch, seal coat, and overlay	Patch, seal coat, and overlay
			Low	Patch	Patch and seal coat	Patch, seal coat, and overlay
	Major		Medium	Patch	Deep patch and strip seal	Deep patch and overlay
			High	Deep patch	Deep patch and overlay	Deep patch and overlay

Predominant	t	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Monitor	Level up	Level up and seal coat
Roughness	Some Roughness	Medium	Monitor	Level up and seal coat	Level up, seal coat, and overlay
		High	Level up	Level up and overlay	Level up, seal coat, and overlay
		Low	Monitor	Level up and seal coat	Level up and seal coat
	Rough	Medium	Level up	Level up and overlay	Level up, seal coat, and overlay
		High	Level up	Level up and overlay	Level up, seal coat, and overlay

Predomina	nt	Traffic Level	Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Patch	Patch	Patch and seal coat
	Few	Medium	Patch	Patch and seal coat	Patch and overlay
		High	Patch	Mill and overlay	Mill and overlay
		Low	Patch	Mill and overlay	Rehabilitate
	Many	Medium	Patch	Mill and overlay	Reconstruct
		High	Patch	Rehabilitate	Reconstruct
Billy Pigg					
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#### Wichita Falls

Predominant	t Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Monitor
Cracking		Mostly tight	Medium	Monitor	Monitor	Crack seal and strip seal
			High	Monitor	Monitor	Crack seal and strip seal
			Low	Monitor and crack seal if nearby	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Monitor and crack fill and crack seal if nearby	Crack fill and crack seal	Crack fill and crack seal
		>1/2" or	Medium	Crack fill and crack seal	Crack fill and crack seal	Crack fill and crack seal
		deteriorated	High	Crack fill and crack seal	Crack fill and crack seal	Crack fill and crack seal
			Low	Monitor or blade tops of cracks and level up if working nearby	Blade tops of cracks and level up	Blade tops of cracks and level up
		Cupped or	Medium	Transverse mill, crack fill and crack seal	Transverse mill, crack fill and crack seal	Transverse mill, crack fill and crack seal
		Tented	High	Transverse mill, crack fill and crack seal	Transverse mill, crack fill and crack seal	Transverse mill, crack fill and crack seal
	15' - 40'		Low	Monitor	Monitor or special crews seal coat	State funds seal coat
		Mostly tight	Medium	Strip seal or crack seal if working nearby	Plan seal coat	Plan seal coat
			High	Strip seal or crack seal if working nearby	Plan seal coat	Plan seal coat
			Low	Monitor and crack seal if nearby	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal and plan rehabilitation
			High	Crack seal	Crack seal	Crack seal and plan rehabilitation
			Low	Crack fill and crack seal	Crack fill and crack seal	Crack fill and crack seal
		>1/2" or	Medium	Crack fill and crack seal	Crack fill and crack seal	Crack fill and level up or core and plan major rehabilitation
		deteriorated	High	Crack fill and crack seal	Crack fill and crack seal	Core and plan major rehabilitation
			Low	Blade level up	Blade level if plan is to seal coat, blade tops of cracks if plan is to rebuild or resurface	Plan rehabilitation
		Cupped or	Medium	Blade level up	Mill, crack seal, and seal coat	Mill surface, crack seal, and overlay
		Tented	High	Blade level up	Mill, crack seal, and seal coat	Mill surface, crack seal, and overlay
	<15'		Low	Monitor	Monitor or special crews seal coat	State funds seal coat
		Mostly Tight	Medium	Strip seal or crack seal if working nearby	Plan seal coat	Plan seal coat
			High	Strip seal or crack seal if working nearby	Plan seal coat	Plan seal coat
			Low	Monitor and crack seal if nearby	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal and plan rehabilitation
			High	Crack seal	Crack seal	Crack seal and plan rehabilitation
			Low	Crack fill and crack seal	Crack fill and crack seal	Crack fill and crack seal
		>1/2" or	Medium	Crack fill and crack seal	Crack fill and crack seal	Crack fill and level up or core and plan major rehabilitation
		deteriorated	High	Crack fill and crack seal	Crack fill and crack seal	Core and plan major rehabilitation
			Low	Blade level up	Blade level if plan is to seal coat, blade tops of cracks if plan is to rebuild or resurface	Plan rehabilitation
		Cupped or	Medium	Blade level up	Mill, crack seal, and seal coat	Mill surface, crack seal, and overlay
		Tented	High	Blade level up	Mill, crack seal, and seal coat	Mill surface, crack seal, and overlay

Predominant Crack Spacing	9	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress (Across)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal >Lane Width		Low	Monitor	Monitor	Monitor
Cracking	Mostly tight	Medium	Monitor and crack seal if working nearby	Crack seal	Crack seal
-		High	Monitor and crack seal if working nearby	Crack seal	Crack seal
		Low	Monitor and crack seal if working nearby	Crack seal	Crack seal
	Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
		High	Crack seal	Crack seal	Crack seal
		Low	Monitor and crack seal and level up if working nearby	Crack seal and level up	Crack seal and level up
	>1/2" or deteriorated	Medium	Crack seal and level up	Crack seal and level up	Crack seal, level up, and plan rehabilitation
		High	Crack seal and level up	Crack seal and level up	Crack seal, level up, and plan rehabilitation
1 per lane		Low	Monitor	Monitor	Monitor
	Mostly tight	Medium	Monitor and crack seal if working nearby	Crack seal	Crack seal
		High	Monitor and crack seal if working nearby	Crack seal	Crack seal
		Low	Monitor and crack seal if working nearby	Crack seal	Crack seal
	Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
		High	Crack seal	Crack seal	Crack seal
		Low	Monitor and crack seal and level up if working nearby	Crack seal and level up	Crack seal and level up
	>1/2" or deteriorated	Medium	Crack seal and level up	Crack seal and level up	Crack seal, level up, and plan rehabilitation
		High	Crack seal and level up	Crack seal and level up	Crack seal, level up, and plan rehabilitation
>1 per lane		Low	Monitor	Monitor	Monitor
	Mostly Tight	Medium	Monitor and crack seal if working nearby	Monitor and crack seal if working nearby	Monitor and crack seal if working nearby
		High	Monitor and crack seal if working nearby	Monitor and crack seal if working nearby	Monitor and crack seal if working nearby
		Low	Monitor and crack seal if working nearby	Crack seal	Crack seal
	Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
		High	Crack seal	Crack seal	Crack seal
	>1/2" or deteriorated	Low	Blade level up	Blade level up	Plan rehabilitation
		Medium	Mill and replace	Crack seal and level up	Core and plan rehabilitation
		Hiah	Mill and replace	Crack seal and level up	Core and plan rehabilitation

## Wichita Falls (continued)

Predominan	ıt		Traffic Level	Fast or	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low		Monitor	Monitor	Monitor and blade patch bad areas
				S	Monitor	Monitor	Monitor and blade patch bad areas
			Medium	F	Blade tops and blade level up	Mill and maybe seal coat	Core and monitor or remove, restabilize, and replace
		0.5" to 1" (Shallow)		S	Blade tops and blade level up	Mill and seal coat	Core and monitor or remove, restabilize, and replace
			High	F	Blade tops and blade level up	Mill and maybe seal coat	Core and monitor or remove, restabilize, and replace
				S	Blade tops and blade level up	Mill and seal coat	Core and monitor or remove, restabilize, and replace
			Low	F	Dig out and replace	Remove, restabilize, and replace	Remove, restabilize, and replace
				S	Blade level up	Remove, restabilize, and replace	Remove, restabilize, and replace
			Medium	F	Mill and level up	Mill and level up	Core, mill, and overlay
		> 1" (Deep)		S	Blade level up	Mill and level up	Core, mill, and overlay
			High	F	Mill and level up	Mill and level up	Core, mill, and overlay
				S	Blade level up	Mill and level up	Core, mill, and overlay
	Both Wheelpaths		Low	F	Blade patch bad areas	Blade patch bad areas	Plan overlay, blade patch bad areas
				S	Blade patch bad areas	Blade patch bad areas	Plan overlay, blade patch bad areas
			Medium	F	Blade tops and blade level up	Mill and maybe seal coat	Core and monitor or remove, restabilize, and replace
		0.5" to 1" (Shallow)		S	Blade tops and blade level up	Mill and seal coat	Core and monitor or remove, restabilize, and replace
			High	F	Blade tops and blade level up	Mill and maybe seal coat	Core and monitor or remove, restabilize, and replace
				S	Blade tops and blade level up	Mill and seal coat	Core and monitor or remove, restabilize, and replace
			Low	F	Dig out and replace	Remove, restabilize, and replace	Remove, restabilize, and replace
				S	Blade level up	Remove, restabilize, and replace	Remove, restabilize, and replace
			Medium	F	Mill and level up	Mill and level up	Core, mill, and overlay
		> 1" (Deep)		S	Blade level up	Mill and level up	Core, mill, and overlay
		,	High	F	Mill and level up	Mill and level up	Core, mill, and overlay
				S	Blade level up	Mill and level up	Core, mill, and overlay

Predomina	Predominant Traffic Le		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity of	or Importance	Localized	1-2 Years	3+ Years
Alligator	1 Wheelpath		Low	Monitor or fog seal if working nearby	Fog seal	Seal coat
Cracking		Minor	Medium	Strip seal	Strip seal	Strip seal and plan rehabilitation
			High	Strip seal	Strip seal	Strip seal and plan rehabilitation
			Low	Strip seal	Strip seal	Strip seal and plan rehabilitation
		Major	Medium	Strip seal	Strip seal	Strip seal and plan rehabilitation
			High	Strip seal	Strip seal	Strip seal and plan rehabilitation
	Both Wheelpaths	3	Low	Monitor or fog seal if working nearby	Fog seal	Seal coat
		Minor	Medium	Strip seal	Strip seal	Strip seal and plan rehabilitation
			High	Strip seal	Strip seal	Strip seal and plan rehabilitation
			Low	Strip seal	Strip seal	Strip seal and plan rehabilitation
	Major Medium		Medium	Strip seal	Strip seal	Strip seal and plan rehabilitation
		-	High	Strip seal	Strip seal	Strip seal and plan rehabilitation

Predominan	nt	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years	
Swell/		Low	Monitor or blade level up	Monitor or blade level up	Monitor or blade level up	
Roughness	Some Roughnes	s Medium	Level up	Level up	Maybe level up and plan rehabilitation	
		High	Level up	Level up	Level up and plan rehabilitation	
		Low	Maybe blade level up	Maybe blade level up	Maybe blade level up	
	Rough	Medium	Level up	Level up	Level up and overlay	
		High	Level up	Level up	Level up and overlay	
Predominan	nt	Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years	
Failures		Low	Dig out and replace	Dig out and replace	Dig out and replace	
	Few	Medium	Dig out and replace	Dig out and replace	Dig out, replace, and overlay	
		High	Dig out and replace	Dig out and replace	Dig out, replace, and overlay	
		Low	Dig out and replace	Dig out and replace	Plan rehabilitation	
	Many	Medium	Dig out and replace	Dig out and replace	Plan rehabilitation	
		High	Dig out and replace	Dig out and replace	Plan rehabilitation	

Brady Woolsey Tim Hertel

## Yoakum

Transverse Cracking Page 240	Predominant			Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Mostly fight   Medium   Monitor   Monitor   Monitor   Seal coat on normal schedule	Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
High   Monitor   Monitor   Seal coat on normal schedule		>40'					Seal coat on normal schedule
Copen, < 1/2"   Medium   Monitor   Monitor   Crack seal   Crack seal and seal coat on normal schedule	Cracking		Mostly tight	Medium	Monitor	* **	Seal coat on normal schedule
Open, < 1/2"   Medium High Monitor   Crack seal   Crack seal and seal coat on normal schedule   Orack seal and seal coat on normal schedule   Orack seal and seal coat on normal schedule   Orack seal and seal coat on normal schedule				High	Monitor	Monitor	Seal coat on normal schedule
High Monitor Crack seal Crack seal and seal coat on normal schedule   Seal coat on normal schedule				Low	Monitor	Monitor	Seal coat on normal schedule
Low Monitor Medium   Fili cracks   Fili cr			Open, < 1/2"	Medium	Monitor	Crack seal	Crack seal and seal coat on normal schedule
Medium   Fill cracks   Fill				High	Monitor	Crack seal	Crack seal and seal coat on normal schedule
High   Fill cracks   Monitor   Monitor   Seal coat on normal schedule				Low	Monitor	Monitor	Seal coat on normal schedule
Cupped or Tented   Cupped or T				Medium	Fill cracks	Fill cracks	Seal coat on normal schedule
Cupped or Tented High Blade mill and maybe spot seal on normal schedule    Copen, < 1/2"			deteriorated	High	Fill cracks	Fill cracks	Fill cracks
Tented High Blade mill and maybe spot seal Blade mill and maybe spot seal Mill and maybe spot seal  15' - 40' Low Monitor Monitor Seal coat on normal schedule  Monitor Monitor Seal coat on normal schedule  Copen, < 1/2" or Modium Tented  Low Monitor Monitor Seal coat on normal schedule  Copen, < 1/2" or Modium Fligh Crack seal Monitor Seal coat on normal schedule  Low Monitor Monitor Seal coat on normal schedule  Crack seal and seal coat on normal schedule  Crack seal Crack seal Crack seal Crack seal and seal coat on normal schedule  Low Fill cracks Monitor Seal coat on normal schedule  Low Fill cracks Crack fill (cold mix) abd rubberized seal coat  Low Monitor Monitor  Cupped or Tented High Blade mill and spot seal Mill cracks and rubber seal coat  Monitor Monitor Seal coat on normal schedule  Low Spot seal Monitor Seal coat on normal schedule  Fill cracks and rubber seal coat  Monitor Seal coat on normal schedule fill seal planned in less than 1 to therwise seal with state forces  Open, < 1/2" Medium Crack seal  Fill crack seal  Crack seal  Crack seal  Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Spot seal  Sobt seal  Sobt seal  Low Spot seal  Sobt seal Crack seal coat coat coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Sobt seal  Sobt seal Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat  Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat				Low	Monitor	Monitor	Seal coat on normal schedule
15' - 40'    Mostly tight   Medium   Monitor   Monitor   Seal coat on normal schedule				Medium	Blade mill and maybe spot seal	Blade mill and maybe spot seal	Mill and maybe spot seal
Mostly tight Medium High Monitor Monitor Seal coat on normal schedule  Low Monitor Seal coat on normal schedule  Appen, < 1/2" Medium High Spot seal Crack seal Crack seal Crack seal and seal coat on normal schedule  Low Fill cracks Monitor Seal coat on normal schedule  Low Fill cracks Monitor Seal coat on normal schedule  Appender Fill cracks Fill cracks Fill cracks Crack fill (cold mix) abd rubberized seal coat  Low Monitor Seal coat on normal schedule  Low Monitor Seal coat on normal schedule  Low Monitor Monitor Seal coat on normal schedule  Cupped or Tented High Blade mill and spot seal Mill cracks and rubber seal coat Mill cracks and overlay  Appender Fill crack Fill cracks Crack fill (cold mix) abd rubberized seal coat  Mill cracks and rubber seal coat Mill cracks and overlay  Appender Fill cracks Fill cracks Crack fill (cold mix) abd rubberized seal coat  Mill cracks and overlay Mill cracks and overlay  Monitor Seal coat on normal schedule  Appender Fill cracks Fill cracks and rubber seal coat Mill cracks and overlay  Monitor Seal coat on normal schedule  Appender Fill cracks Fill cracks Crack fill (cold mix) abd rubberized seal coat  Mill cracks and overlay  Monitor Seal coat on normal schedule  Appender Fill cracks Fill cracks and rubber seal coat  Mill cracks and overlay  Mill cracks and overlay  Monitor Seal coat on normal schedule  Appender Fill cracks Fill cold mix abd rubber seal coat  Mill cracks and overlay  Monitor Seal coat on normal schedule if seal planned in less than 1 otherwise seal with state forces  Open, < 1/2" Medium Crack seal  Crack seal Crack seal Crack seal Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal coat  Crack fill (cold mix) and rubber seal coat  Mill crack fill (cold mix) and rubber seal coat  Crack fill (cold mix) an			Tented	High	Blade mill and maybe spot seal	Blade mill and maybe spot seal	Mill and maybe spot seal
High Monitor Monitor Seal coat on normal schedule  Low Monitor Spot seal Crack seal Crack seal and seal coat on normal schedule  Low Fill cracks Monitor Seal coat on normal schedule  Low Fill cracks Monitor Seal coat on normal schedule  Low Fill cracks Monitor Seal coat on normal schedule  1/2" or Medium Fill cracks Fill cracks Crack fill (cold mix) abd rubberized seal coat on deteriorated High Fill cracks Fill cracks Crack fill (cold mix) abd rubberized seal coat  Low Monitor Monitor Seal coat on normal schedule  Cupped or Tented High Blade mill and spot seal Mill cracks and rubber seal coat Mill cracks and overlay  15" Low Monitor Monitor Monitor Monitor Monitor Seal coat on normal schedule  Monitor Monitor Monitor Monitor Monitor  Mostly Tight Medium Monitor and spot seal if worsens Monitor Seal coat on normal schedule  Low Spot seal Monitor Seal coat on normal schedule  Copen, < 1/2" Medium Crack seal Crack seal Crack seal coat on normal schedule if seal plannet in therwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal plannet than 1-2years, otherwise seal with state forces  Low Spot seal  Low Spot seal Seal coat  Low Spot seal Seal coat  Low Spot seal Seal coat  Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat on deteriorated High Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat  Crack fill (cold mix) abd rubberized seal coat  Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat		15' - 40'		Low	Monitor	Monitor	Seal coat on normal schedule
Low   Monitor   Monitor   Seal coat on normal schedule			Mostly tight	Medium	Monitor	Monitor	Seal coat on normal schedule
Open, < 1/2" Medium High Spot seal Crack seal Crack seal Crack seal and seal coat on normal schedule  Low Fill cracks Monitor Seal coat on normal schedule  1/2" or Medium High Fill cracks fill (cold mix) abd rubberized seal coat Mill cracks and overlay Mill cracks and overlay Mill cracks and overlay  1/5" Low Monitor Monitor Monitor Monitor Seal coat on normal schedule  1/5" Mostly Tight Medium Spot seal if worsens Monitor Seal coat on normal schedule Figh Spot seal or monitor Monitor Seal coat on normal schedule Fill cracks Fill Crack Fi				High	Monitor	Monitor	Seal coat on normal schedule
High Spot seal Crack seal Crack seal and seal coat on normal schedule  Low Fill cracks Monitor Seal coat on normal schedule  Fill cracks Fill cracks Crack fill (cold mix) abd rubberized seal coat on the fill cracks Fill cracks Crack fill (cold mix) abd rubberized seal coat on the fill cracks Crack fill (cold mix) abd rubberized seal coat on the fill cracks Crack fill (cold mix) abd rubberized seal coat on the fill cracks and rubber seal coat on normal schedule  Low Monitor Monitor Seal coat on normal schedule  All cracks and rubber seal coat Mill cracks and overlay  Fill cracks Crack fill (cold mix) abd rubberized seal coat on normal schedule  Monitor Seal coat on normal schedule  All cracks and rubber seal coat Mill cracks and overlay  Monitor Monitor Seal coat on normal schedule  Fill cracks and rubber seal coat on normal schedule  Monitor Seal coat on normal schedule  Spot seal or monitor Monitor Seal coat on normal schedule if seal planned in less than 1 otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal coat Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat  Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat				Low	Monitor	Monitor	Seal coat on normal schedule
Low Fill cracks Monitor Seal coat on normal schedule    Seal coat on normal schedule			Open, < 1/2"	Medium	Spot seal	Crack seal	Crack seal and seal coat on normal schedule
Solution				High	Spot seal	Crack seal	Crack seal and seal coat on normal schedule
Deteriorated High Fill cracks Fill cracks   Crack fill (cold mix) abd rubberized seal coat				Low	Fill cracks	Monitor	Seal coat on normal schedule
Cupped or Tented   High   Blade mill and spot seal   Mill cracks and rubber seal coat   Mill cracks and overlay				Medium	Fill cracks	Fill cracks	Crack fill (cold mix) abd rubberized seal coat
Cupped or Tented High Blade mill and spot seal Mill cracks and rubber seal coat Mill cracks and overlay  Application of the monitor Monitor  Mostly Tight Medium High Spot seal if worsens Monitor Seal coat on normal schedule  Low Spot seal or monitor Monitor Seal coat on normal schedule  Low Spot seal Monitor Seal coat on normal schedule if seal planned in less than 1 otherwise seal with state forces  Open, < 1/2" Medium Crack seal Crack seal Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Low Spot seal Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Spot seal Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat  Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat			deteriorated	High	Fill cracks	Fill cracks	Crack fill (cold mix) abd rubberized seal coat
Tented High Blade mill and spot seal Mill cracks and rubber seal coat Mill cracks and overlay  Low Monitor Monitor Monitor Seal coat on normal schedule  Monitor Seal coat on normal schedule  Low Spot seal or monitor Monitor Seal coat on normal schedule  Low Spot seal Monitor Seal coat on normal schedule  Crack seal Monitor Seal coat on normal schedule if seal planned in less than 1 otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Spot seal Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat Crack fill (cold mix) abd rubberized seal coat			ueteriorated	Low	Monitor	Monitor	Seal coat on normal schedule
Action   Monitor   Seal coat on normal schedule				Medium	Blade mill and spot seal	Mill cracks and rubber seal coat	Mill cracks and overlay
Mostly Tight Medium High Spot seal or monitor Monitor Seal coat on normal schedule  Low Spot seal Monitor Seal coat on normal schedule  Low Spot seal Monitor Seal coat on normal schedule if seal planned in less than 1 otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned in less than 1 otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Spot seal Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Spot seal Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Spot seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Spot seal Crack seal coat Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat Crack fill (cold mix) abd rubberized seal coat			Tented	High	Blade mill and spot seal	Mill cracks and rubber seal coat	Mill cracks and overlay
High Spot seal or monitor Monitor Seal coat on normal schedule  Low Spot seal Monitor Seal coat on normal schedule if seal planned in less than 1 otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2 years, otherwise seal with state forces  Low Spot seal Seal coat  Seal coat  Seal coat  Crack fill (cold mix) and rubber seal coat  Crack fill (cold mix) and rubber seal coat  Crack fill (cold mix) and rubber seal coat  Crack fill (cold mix) abd rubberized seal coat		<15'		Low	Monitor	Monitor	Monitor
Low Spot seal Monitor Seal coat on normal schedule if seal planned in less than 1 otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Crack seal and seal coat on normal schedule if seal planned than 1-2years, otherwise seal with state forces  Low Spot seal Seal coat  Seal coat  Seal coat  Crack fill (cold mix) and rubber seal coat  Crack fill (cold mix) abd rubberized seal coat			Mostly Tight	Medium	Monitor and spot seal if worsens	Monitor	Seal coat on normal schedule
Open, < 1/2" Medium Crack seal Cr				High	Spot seal or monitor	Monitor	Seal coat on normal schedule
High Crack seal Crack seal Crack seal Crack seal and seal coat on normal schedule if seal planne than 1-2years, otherwise seal with state forces  Low Spot seal Seal coat  > 1/2" or Medium Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat    Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) abd rubberized seal coat				Low	Spot seal	Monitor	Seal coat on normal schedule if seal planned in less than 1-2 years otherwise seal with state forces
than 1-2years, otherwise seal with state forces  Low Spot seal  Seal coat  Seal coat  Seal coat  Crack fill (cold mix) and rubber seal coat deteriorated  High Crack fill (cold mix) and rubber seal coat			Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal and seal coat on normal schedule if seal planned in less than 1-2years, otherwise seal with state forces
>1/2" or Medium deteriorated High Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) and rubber s				High	Crack seal	Crack seal	Crack seal and seal coat on normal schedule if seal planned in less than 1-2years, otherwise seal with state forces
>1/2" or Medium deteriorated High Crack fill (cold mix) and rubber seal coat Crack fill (cold mix) and rubber s				Low	Spot seal	Seal coat	Seal coat
High Crack IIII (cold Hilx) and tubber sear coat Crack IIII (cold Hilx) and tubber sear coat Crack IIII (cold Hilx) about ubberized sear coat			>1/2" or	Medium	Crack fill (cold mix) and rubber seal coat	Crack fill (cold mix) and rubber seal coat	Crack fill (cold mix) abd rubberized seal coat
			deteriorated	High	, ,	` '	,
							·
Cupped or Medium Blade mill and spot seal Mill cracks and rubber seal coat Mill cracks and overlay			Cupped or				
Tented High Blade mill and spot seal Mill cracks and rubber seal coat Mill cracks and overlay					· ·		•

Predominant Crack Spacing	g Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Longitudinal >Lane Width Cracking	Mostly tight	Low Medium High	Monitor Monitor Monitor	Monitor Monitor Monitor	Seal coat on normal schedule Seal coat on normal schedule Seal coat on normal schedule
	Open, < 1/2"	Low Medium High	Monitor Strip seal Strip seal	Monitor Strip seal Strip seal	Seal coat on normal schedule Strip seal Strip seal
	>1/2" or deteriorated	Low Medium High	Crack fill and level up	Crack fill and level up Crack fill and level up Crack fill and level up	Crack fill and level up Crack fill and level up Crack fill and level up
1 per lane	Mostly tight	Low Medium High	Monitor Monitor Monitor	Monitor Monitor Monitor	Seal coat on normal schedule Seal coat on normal schedule Seal coat on normal schedule
	Open, < 1/2"	Low Medium High	Monitor Spot seal Spot seal	Strip seal Crack seal Crack seal	Strip seal Crack seal Crack seal
	>1/2" or deteriorated	Low Medium High	Crack fill and level up Crack fill and level up Crack fill and level up	Crack fill and level up Crack fill and level up Crack fill and level up	Crack fill and level up Crack fill and level up Crack fill and level up
>1 per lane	Mostly Tight	Low Medium High	Monitor Monitor Monitor	Monitor Seal coat on normal schedule Seal coat on normal schedule	Seal coat on normal schedule Seal coat on normal schedule Seal coat on normal schedule
	Open, < 1/2"	Low Medium High	Spot seal Spot repair Spot repair	Reconstruct Reconstruct Reconstruct	Reconstruct Reconstruct Reconstruct
	>1/2" or deteriorated		Spot seal Spot repair Spot repair	Reconstruct Reconstruct Reconstruct	Reconstruct Reconstruct Reconstruct

#### Yoakum (continued)

Predomina	nt		Traffic Level		Action if Only	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance	Slow	Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low	F	Blade level up	Blade level up	Blade level up
				S	Blade level up	Blade level up	Monitor
			Medium	F	Blade level up	Blade level up	Blade level up
		0.5" to 1" (Shallow)		S	Blade level up	Blade level up	Blade level up
			High	F	Blade level up	Blade level up	Blade level up
				S	Blade level up	Blade level up	Blade level up
			Low	F	Blade level up	Blade level up	Blade level up
				S	Blade level up	Blade level up	Blade level up
			Medium	F	Blade level up	Blade level up	Bomag and replace
		> 1" (Deep)		S	Blade level up	Blade level up	Blade level up
			High	F	Blade level up	Blade level up	Bomag and replace
				S	Blade level up	Blade level up	Blade level up
	Both Wheelpaths	3	Low	F	Blade level up	Blade level up	Blade level up
				S	Blade level up	Blade level up	Blade level up
			Medium	F	Blade level up	Blade level up	Blade level up
		0.5" to 1" (Shallow)	1	S	Blade level up	Blade level up	Blade level up
			High	F	Blade level up	Blade level up	Blade level up
				S	Blade level up	Blade level up	Blade level up
			Low	F	Blade level up	Blade level up	Bomag and replace
				S	Blade level up	Blade level up	Blade level up
			Medium	F	Blade level up	Blade level up	Blade level up and overlay
		> 1" (Deep)		S	Blade level up	Blade level up	Blade level up and overlay
			High	F	Blade level up	Blade level up	Blade level up and overlay
				S	Blade level up	Blade level up	Blade level up and overlay

Predomina	ınt		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment	
Distress	# Lanes	Severity	or Importance	Localized	1-2 Years	3+ Years	
Alligator	1 Wheelpath		Low	Strip seal	Strip seal	Strip seal	
Cracking		Minor	Medium	Strip seal	Strip seal	Strip seal	
			High	Strip seal	Strip seal	Strip seal	
			Low	Strip seal	Strip seal	Strip seal	
		Major	Medium	Remove and replace	Bomag and replace	Bomag and replace	
			High	Remove and replace	Bomag and replace	Bomag and replace	
	Both Wheelpath	าร	Low	Strip seal	Strip seal	Strip seal	
		Minor	Medium	Strip seal	Strip seal	Strip seal	
			High	Strip seal	Strip seal	Strip seal	
			Low	Strip seal	Strip seal	Strip seal	
		Major	Medium	Remove and replace	Bomag and replace	Bomag and replace	
			High	Remove and replace	Bomag and replace	Bomag and replace	

Predominan		Traffic Level	Action if Only	Short Term Repair 1-2 Years	Long Term Treatment
Distress	Severity	or Importance	Localized	1-2 Years	3+ Years
Swell/		Low	Monitor	Monitor	Monitor
Roughness	Some Roughness	Medium	Blade patch	Blade level up	Blade level up and overlay
		High	Blade patch	Blade level up	Blade level up and overlay
		Low	Blade patch	Blade patch	Blade patch
	Rough	Medium	Blade patch	Blade level up	Blade level up and overlay
		High	Blade patch	Blade level up	Blade level up and overlay

Predominant Traffic		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Few or Many	or Importance	Localized	1-2 Years	3+ Years
Failures		Low	Remove and replace	Spot repair	Spot repair
	Few	Medium	Remove and replace	Spot repair	Spot repair
		High	Remove and replace	Spot repair	Spot repair
		Low	Remove and replace	Bomag and replace	Bomag and replace
	Many	Medium	Remove and replace	Reconstruct	Reconstruct
		High	Remove and replace	Reconstruct	Reconstruct

Carl O'Neill Gerald Freytag Airports

Predominant	Crack		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress	Spacing	Severity	or Importance	Localized	1-2 Years	3+ Years
Transverse	>40'		Low	Monitor	Monitor	Crack seal
Cracking		Mostly tight	Medium	Monitor	Monitor	Crack seal
			High	Monitor	Monitor	Crack seal or Slurry seal
			Low	Monitor	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal or seal coat or slurry seal
			Low	Crack seal	Crack seal	Crack seal
		>1/2" or deteriorated	Medium	Crack seal or crack fill	Crack seal or crack fill	Crack fill
			High	Crack seal or crack fill	Crack seal or crack fill	Crack fill or seal coat
			Low	Crack seal	Crack fill	Crack fill
		Cupped or Tented	Medium	Blade tops of cracks or crack fill	Blade tops of cracks or crack fill	Blade tops of cracks or crack fill and seal coat
			High	Blade tops of cracks or crack fill	Blade tops of cracks or crack fill	Blade tops of cracks or crack fill and seal coat
	15' - 40'		Low	Monitor	Fog seal	Fog seal
		Mostly tight	Medium	Crack seal	Fog seal	Fog seal or slurry seal
			High	Crack seal	Fog seal or slurry seal	Fog seal or slurry seal
			Low	Crack seal	Crack seal	Seal coat or slurry seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Seal coat or slurry seal
			High	Crack seal	Crack seal	Seal coat or slurry seal
			Low	Crack seal	Crack seal or crack fill and seal coat	Crack seal or crack fill and seal coat
		>1/2" or deteriorated	Medium	Crack seal or crack fill	Crack seal or crack fill and seal coat	Crack seal or crack fill and seal coat
			High	Crack seal or crack fill	Crack seal or crack fill and seal coat or cape seal	Crack seal or crack fill and seal coat or cape seal
			Low	Crack seal	Crack fill	Mill and seal coat
		Cupped or Tented	Medium	Blade tops of cracks or crack fill	Blade tops of cracks or crack fill	Mill and overlay
			High	Blade tops of cracks or crack fill	Blade tops of cracks or crack fill	Mill and overlay or reconstruct
	<15'		Low	Monitor	Seal coat	Seal coat
		Mostly Tight	Medium	Crack seal	•	Seal coat or slurry seal
			High	Crack seal	Seal coat or slurry seal	Seal coat or slurry seal or cape seal
			Low	Crack seal	Seal coat or slurry seal	Seal coat
		Open, < 1/2"	Medium	Crack seal	·	Seal coat or slurry seal
			High	Crack seal		Seal coat or slurry seal or cape seal
			Low	Crack seal	Crack seal or crack fill and seal coat	Mill and seal coat
		>1/2" or deteriorated		Crack seal or crack fill	Crack seal or crack fill and seal coat	Mill and overlay
			High	Crack seal or crack fill		Mill and overlay or reconstruct
			Low	Crack seal	Mill and seal coat	Mill and seal coat
		Cupped or Tented	Medium	Blade tops of cracks or crack fill	Mill and overlay	Mill and overlay
			High	Blade tops of cracks or crack fill	Mill and overlay or reconstruct	Mill and overlay or reconstruct

Predominant Cra	ack Spacing		Traffic Level	Action if Only	Short Term Repair	Long Term Treatment
Distress (Ad	cross)	Severity	or Importance	Localized	1-2 Years	3+ Years
Longitudinal >L	ane Width		Low	Crack seal	Crack seal	Crack seal
Cracking		Mostly tight	Medium	Crack seal	Crack seal	Crack seal
	-		High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack seal	Crack seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Crack seal
			High	Crack seal	Crack seal	Crack seal
			Low	Crack seal	Crack fill	Crack fill
		>1/2" or deteriorated	Medium	Crack fill	Crack fill	Crack fill
			High	Crack fill	Crack fill	Crack fill
1 p	per lane		Low	Crack seal	Crack seal	Seal coat or slurry seal
		Mostly tight	Medium	Crack seal	Crack seal	Seal coat or slurry seal
			High	Crack seal	Crack seal	Seal coat or slurry seal
			Low	Crack seal	Crack seal	Seal coat or slurry seal
		Open, < 1/2"	Medium	Crack seal	Crack seal	Seal coat or slurry seal
			High	Crack seal	Crack seal	Seal coat or slurry seal
			Low	Crack seal	Crack fill	Seal coat or cape seal
		>1/2" or deteriorated	Medium	Crack fill	Crack fill	Seal coat or cape seal
			High	Crack fill	Crack fill	Seal coat or cape seal
>1	per lane		Low	Crack seal	Seal coat	Seal coat or slurry seal
		Mostly Tight	Medium	Crack seal	Seal coat	Seal coat or slurry seal
			High	Crack seal	Seal coat	Seal coat or slurry seal
			Low	Crack seal	Seal coat	Seal coat or slurry seal
		Open, < 1/2"	Medium	Crack seal	Seal coat	Seal coat or slurry seal
			High	Crack seal	Seal coat	Seal coat or slurry seal
		>1/2" or deteriorated	Low	Crack seal	Seal coat or reconstruct	Seal coat or reconstruct
			Medium	Crack seal	Seal coat or reconstruct	Seal coat or reconstruct
			High	Crack seal	Bomag and overlay	Seal coat or reconstruct

## Airports (continued)

Predomina		0 "	Traffic Level		· ·	Short Term Repair	Long Term Treatment
Distress	# Lanes	Severity	or Importance		Localized	1-2 Years	3+ Years
Rutting	1 Wheelpath		Low		Monitor	Monitor	Monitor
				S	Monitor	Monitor	Monitor
			Medium	F	Monitor	Monitor	Monitor
		0.5" to 1" (Shallow)		S	Monitor	Monitor	Monitor
			High	F	Skin patch	Skin patch	Skin patch or microsurfacing
				S	Skin patch	Skin patch	Skin patch or microsurfacing
			Low	F	Skin patch	Skin patch	Skin patch
				S	Skin patch	Skin patch	Skin patch
			Medium	F	Skin patch	Skin patch	Skin patch or microsurfacing
		> 1" (Deep)		S	Skin patch	Skin patch	Skin patch or microsurfacing
			High	F	Dig out and patch	Dig out and patch	Microsurfacing or dig out and patch
				S	Skin patch	Skin patch	Microsurfacing or dig out and patch
	Both Wheelpaths		Low	F	Monitor	Monitor	Monitor
				S	Monitor	Monitor	Monitor
		0.5" to 1" (Shallow)	Medium	F	Monitor	Monitor	Skin patch
			)	S	Monitor	Monitor	Skin patch
			High	F	Skin patch	Skin patch	Skin patch or microsurfacing
			-	S	Skin patch	Skin patch	Skin patch or microsurfacing
			Low	F	Skin patch	Skin patch	Skin patch
				S	Skin patch	Skin patch	Skin patch
		> 1" (Deep)	Medium	F	Skin patch	Skin patch	Skin patch or microsurfacing
			- 2-2	S	Skin patch	Skin patch	Skin patch or microsurfacing
			High		Dig out and patch	Dig out and patch	Microsurfacing or dig out and patch
			3	S	Skin patch	Skin patch	Microsurfacing or dig out and patch

Predominant Traffic Level		Action if Only	Short Term Repair	Long Term Treatment		
Distress	# Lanes	Severity or Importance		Localized	1-2 Years	3+ Years
Alligator Cracking	1 Wheelpath	Minor	Medium	Crack seal if sealing nearby Crack seal if sealing nearby Crack seal if sealing nearby	Crack seal if sealing nearby	Dig out and patch Dig out and patch Dig out and patch
		Major	Medium	Crack seal if sealing nearby Dig out and patch Dig out and patch	Dig out and patch	Dig out and patch Dig out and patch Dig out and patch
	Both Wheelpath		Medium	Crack seal if sealing nearby Dig out and patch Dig out and patch	Dig out and patch	Dig out and patch Dig out and patch Dig out and patch
		Major	Medium	Dig out and patch Dig out and patch Dig out and patch	Dig out and patch	Dig out and patch Dig out, patch, and overlay Dig out, patch, and overlay

Predominant Distress	t Severity	Traffic Level or Importance	Action if Only Localized	Short Term Repair 1-2 Years	Long Term Treatment 3+ Years
Swell/	Some Roughness				Monitor Blade tops and patch
Houghhess	Some moughness				Blade tops and patch
		Low	Monitor	Monitor	Monitor
	Rough	Medium	Blade tops and patch	Blade tops and patch	Blade tops and patch
		High	Blade tops and patch	Blade tops and patch	Blade tops and patch

Predomina	Predominant		Action if Only	Short Term Repair	Long Term Treatment
Distress	ss Few or Many or Importance		Localized	1-2 Years	3+ Years
Failures		Low	Dig out and patch	Dig out and patch	Dig out and patch
	Few	Medium	Dig out and patch	Dig out and patch	Dig out and patch
		High	Dig out and patch	Dig out and patch	Dig out, patch, and overlay
		Low	Dig out and patch	Dig out and patch	Dig out and patch
	Many	Medium	Dig out and patch	Dig out, patch, and overlay	Dig out, patch, and overlay
		High	Dig out and patch	Dig out, patch, and overlay	Dig out, patch, and overlay

Tom Freeman